



## Ardex UI740 Flexbone

### ARDEX (Ardex Australia)

Chemwatch: 7968-15

Version No: 2.1

Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements

Chemwatch Hazard Alert Code: 2

Initial Date: 30/06/2025

Revision Date: 30/06/2025

Print Date: 01/07/2025

L.GHS.AUS.EN.E

## SECTION 1 Identification of the substance / mixture and of the company / undertaking

### Product Identifier

|                               |                      |
|-------------------------------|----------------------|
| Product name                  | Ardex UI740 Flexbone |
| Chemical Name                 | Not Applicable       |
| Synonyms                      | Not Available        |
| Chemical formula              | Not Applicable       |
| Other means of identification | Not Available        |

### Relevant identified uses of the substance or mixture and uses advised against

|                          |                                                                                            |
|--------------------------|--------------------------------------------------------------------------------------------|
| Relevant identified uses | Decoupling mats and panels in construction.<br>Use according to manufacturer's directions. |
|--------------------------|--------------------------------------------------------------------------------------------|

### Details of the manufacturer or importer of the safety data sheet

|                         |                                                                                                  |
|-------------------------|--------------------------------------------------------------------------------------------------|
| Registered company name | ARDEX (Ardex Australia)                                                                          |
| Address                 | 2 Buda Way Kemps Creek NSW 2147 Australia                                                        |
| Telephone               | 1300 788 780                                                                                     |
| Fax                     | 1300 780 102                                                                                     |
| Website                 | <a href="http://www.ardexaustralia.com">www.ardexaustralia.com</a>                               |
| Email                   | <a href="mailto:technical.services@ardexaustralia.com">technical.services@ardexaustralia.com</a> |

### Emergency telephone number

|                                     |                                 |
|-------------------------------------|---------------------------------|
| Association / Organisation          | ARDEX (ARDEX Australia)         |
| Emergency telephone number(s)       | 1800 224 070 (Mon-Fri, 9am-5pm) |
| Other emergency telephone number(s) | Not Available                   |

## SECTION 2 Hazards identification

### Classification of the substance or mixture

**NON-HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.**

|                               |                                                                                                                                     |
|-------------------------------|-------------------------------------------------------------------------------------------------------------------------------------|
| Poisons Schedule              | Not Applicable                                                                                                                      |
| Classification <sup>[1]</sup> | Non hazardous                                                                                                                       |
| Legend:                       | 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI |

### Label elements

|                     |                |
|---------------------|----------------|
| Hazard pictogram(s) | Not Applicable |
| Signal word         | Not Applicable |

### Hazard statement(s)

Not Applicable

### Precautionary statement(s) Prevention

Not Applicable

**Precautionary statement(s) Response**  
Not Applicable

**Precautionary statement(s) Storage**  
Not Applicable

**Precautionary statement(s) Disposal**  
Not Applicable  
No further product hazard information.

SECTION 3 Composition / information on ingredients

**Substances**  
See section below for composition of Mixtures

| Mixtures                                                                                                                                                                                             |           |                       |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|-----------------------|
| CAS No                                                                                                                                                                                               | %[weight] | Name                  |
| 115-07-1                                                                                                                                                                                             | >90       | propylene             |
| Not Available                                                                                                                                                                                        | 0-2       | pigments, proprietary |
| 74-85-1                                                                                                                                                                                              | NotSpec   | ethylene              |
| Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available |           |                       |

SECTION 4 First aid measures

| Description of first aid measures |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
|-----------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Eye Contact                       | If this product comes in contact with the eyes: <ul style="list-style-type: none"><li>Wash out immediately with fresh running water.</li><li>Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li><li>Seek medical attention without delay; if pain persists or recurs seek medical attention.</li><li>Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li></ul>                                      |
| Skin Contact                      | If skin or hair contact occurs: <ul style="list-style-type: none"><li>Flush skin and hair with running water (and soap if available).</li><li>Seek medical attention in event of irritation.</li></ul>                                                                                                                                                                                                                                                                                                                                                       |
| Inhalation                        | <ul style="list-style-type: none"><li>If fumes or combustion products are inhaled remove from contaminated area.</li><li>Lay patient down. Keep warm and rested.</li><li>Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li><li>Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li><li>Transport to hospital, or doctor.</li></ul>            |
| Ingestion                         | <ul style="list-style-type: none"><li>If swallowed do NOT induce vomiting.</li><li>If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li><li>Observe the patient carefully.</li><li>Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li><li>Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li><li>Seek medical advice.</li></ul> |

**Indication of any immediate medical attention and special treatment needed**

For acute or short term repeated exposures to petroleum distillates or related hydrocarbons:

- Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- Lavage is indicated in patients who require decontamination; ensure use of cuffed endotracheal tube in adult patients. [Ellenhorn and Barceloux: Medical Toxicology]

For gas exposures:

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema .
- Monitor and treat, where necessary, for shock.
- Anticipate seizures.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.  
EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

## SECTION 5 Firefighting measures

### Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

### Special hazards arising from the substrate or mixture

|                             |                                                                                                                                          |
|-----------------------------|------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Fire Incompatibility</b> | ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result |
|-----------------------------|------------------------------------------------------------------------------------------------------------------------------------------|

### Advice for firefighters

|                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Fire Fighting</b>         | <ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water courses.</li> <li>▶ Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>▶ <b>DO NOT</b> approach containers suspected to be hot.</li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> <li>▶ Equipment should be thoroughly decontaminated after use.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| <b>Fire/Explosion Hazard</b> | <ul style="list-style-type: none"> <li>▶ Combustible solid which burns but propagates flame with difficulty; it is estimated that most organic dusts are combustible (circa 70%) - according to the circumstances under which the combustion process occurs, such materials may cause fires and / or dust explosions.</li> <li>▶ Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions).</li> <li>▶ Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion. Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust (420 micron or less) may burn rapidly and fiercely if ignited - particles exceeding this limit will generally not form flammable dust clouds; once initiated, however, larger particles up to 1400 microns diameter will contribute to the propagation of an explosion.</li> <li>▶ In the same way as gases and vapours, dusts in the form of a cloud are only ignitable over a range of concentrations; in principle, the concepts of lower explosive limit (LEL) and upper explosive limit (UEL) are applicable to dust clouds but only the LEL is of practical use; - this is because of the inherent difficulty of achieving homogeneous dust clouds at high temperatures (for dusts the LEL is often called the "Minimum Explosible Concentration", MEC).</li> <li>▶ When processed with flammable liquids/vapors/mists, ignitable (hybrid) mixtures may be formed with combustible dusts. Ignitable mixtures will increase the rate of explosion pressure rise and the Minimum Ignition Energy (the minimum amount of energy required to ignite dust clouds - MIE) will be lower than the pure dust in air mixture. The Lower Explosive Limit (LEL) of the vapour/dust mixture will be lower than the individual LELs for the vapors/mists or dusts.</li> <li>▶ A dust explosion may release of large quantities of gaseous products; this in turn creates a subsequent pressure rise of explosive force capable of damaging plant and buildings and injuring people.</li> <li>▶ Usually the initial or primary explosion takes place in a confined space such as plant or machinery, and can be of sufficient force to damage or rupture the plant. If the shock wave from the primary explosion enters the surrounding area, it will disturb any settled dust layers, forming a second dust cloud, and often initiate a much larger secondary explosion. All large scale explosions have resulted from chain reactions of this type.</li> <li>▶ Dry dust can be charged electrostatically by turbulence, pneumatic transport, pouring, in exhaust ducts and during transport.</li> <li>▶ Build-up of electrostatic charge may be prevented by bonding and grounding.</li> <li>▶ Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting.</li> <li>▶ All movable parts coming in contact with this material should have a speed of less than 1-meter/sec.</li> <li>▶ A sudden release of statically charged materials from storage or process equipment, particularly at elevated temperatures and/or pressure, may result in ignition especially in the absence of an apparent ignition source.</li> <li>▶ One important effect of the particulate nature of powders is that the surface area and surface structure (and often moisture content) can vary widely from sample to sample, depending of how the powder was manufactured and handled; this means that it is virtually impossible to use flammability data published in the literature for dusts (in contrast to that published for gases and vapours).</li> <li>▶ Autoignition temperatures are often quoted for dust clouds (minimum ignition temperature (MIT)) and dust layers (layer ignition temperature (LIT)); LIT generally falls as the thickness of the layer increases.</li> </ul> <p>Combustion products include:<br/> carbon monoxide (CO)<br/> carbon dioxide (CO<sub>2</sub>)<br/> other pyrolysis products typical of burning organic material.</p> <p><b>Contains low boiling substance:</b> Closed containers may rupture due to pressure buildup under fire conditions.<br/> May emit poisonous fumes.<br/> May emit corrosive fumes.</p> |
| <b>HAZCHEM</b>               | Not Applicable                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |

## SECTION 6 Accidental release measures

### Personal precautions, protective equipment and emergency procedures

See section 8

### Environmental precautions

See section 12

### Methods and material for containment and cleaning up

|                     |                                                                                                                                                                                                                                                                                                                                                                                                           |
|---------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Minor Spills</b> | <ul style="list-style-type: none"> <li>▶ Remove all ignition sources.</li> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid contact with skin and eyes.</li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> <li>▶ Use dry clean up procedures and avoid generating dust.</li> <li>▶ Place in a suitable, labelled container for waste disposal.</li> </ul> |
| <b>Major Spills</b> | <p>Moderate hazard.</p> <ul style="list-style-type: none"> <li>▶ <b>CAUTION:</b> Advise personnel in area.</li> <li>▶ Alert Emergency Services and tell them location and nature of hazard.</li> <li>▶ Control personal contact by wearing protective clothing.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water courses.</li> </ul>                                    |

Continued...

## Ardex UI740 Flexbone

- ▶ Recover product wherever possible.
- ▶ **IF DRY:** Use dry clean up procedures and avoid generating dust. Collect residues and place in sealed plastic bags or other containers for disposal. **IF WET:** Vacuum/shovel up and place in labelled containers for disposal.
- ▶ **ALWAYS:** Wash area down with large amounts of water and prevent runoff into drains.
- ▶ If contamination of drains or waterways occurs, advise Emergency Services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 Handling and storage

### Precautions for safe handling

#### Safe handling

The conductivity of this material may make it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10 000 pS/m., Whether a liquid is nonconductive or semi-conductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid.

- ▶ Containers, even those that have been emptied, may contain explosive vapours.
- ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.

#### Contains low boiling substance:

Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.

- ▶ Check for bulging containers.
  - ▶ Vent periodically
  - ▶ Always release caps or seals slowly to ensure slow dissipation of vapours
  - Electrostatic discharge may be generated during pumping - this may result in fire.
  - Ensure electrical continuity by bonding and grounding (earthing) all equipment.
  - Restrict line velocity during pumping in order to avoid generation of electrostatic discharge ( $\leq 1$  m/sec until fill pipe submerged to twice its diameter, then  $\leq 7$  m/sec).
  - Avoid splash filling.
  - Do NOT use compressed air for filling discharging or handling operations.
  - Wait 2 minutes after tank filling (for tanks such as those on road tanker vehicles) before opening hatches or manholes.
  - Wait 30 minutes after tank filling ( for large storage tanks) before opening hatches or manholes. Even with proper grounding and bonding, this material can still accumulate an electrostatic charge. If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur. Be aware of handling operations that may give rise to additional hazards that result from the accumulation of static charges. These include but are not limited to pumping (especially turbulent flow), mixing, filtering, splash filling, cleaning and filling of tanks and containers, sampling, switch loading, gauging, vacuum truck operations, and mechanical movements. These activities may lead to static discharge e.g. spark formation. Restrict line velocity during pumping in order to avoid generation of electrostatic discharge ( $= 1$  m/s until fill pipe submerged to twice its diameter, then  $= 7$  m/s). Avoid splash filling.
  - Do NOT use compressed air for filling, discharging, or handling operations
    - ▶ Avoid generation of static electricity. Earth all lines and equipment.
    - ▶ Avoid all personal contact, including inhalation.
    - ▶ Wear protective clothing when risk of exposure occurs.
    - ▶ Use in a well-ventilated area.
    - ▶ Prevent concentration in hollows and sumps.
    - ▶ **DO NOT enter confined spaces until atmosphere has been checked.**
    - ▶ **DO NOT allow material to contact humans, exposed food or food utensils.**
    - ▶ Avoid contact with incompatible materials.
    - ▶ **When handling, DO NOT eat, drink or smoke.**
    - ▶ Keep containers securely sealed when not in use.
    - ▶ Avoid physical damage to containers.
    - ▶ Always wash hands with soap and water after handling.
    - ▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use.
    - ▶ Use good occupational work practice.
  - Observe manufacturer's storage and handling recommendations contained within this SDS.
  - Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
  - Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions)
  - ▶ Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame.
  - Establish good housekeeping practices.
  - ▶ Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds.
  - ▶ Use continuous suction at points of dust generation to capture and minimise the accumulation of dusts. Particular attention should be given to overhead and hidden horizontal surfaces to minimise the probability of a "secondary" explosion. According to NFPA Standard 654, dust layers 1/32 in. (0.8 mm) thick can be sufficient to warrant immediate cleaning of the area.
  - ▶ Do not use air hoses for cleaning.
  - ▶ Minimise dry sweeping to avoid generation of dust clouds. Vacuum dust-accumulating surfaces and remove to a chemical disposal area. Vacuums with explosion-proof motors should be used.
  - ▶ Control sources of static electricity. Dusts or their packages may accumulate static charges, and static discharge can be a source of ignition.
  - ▶ Solids handling systems must be designed in accordance with applicable standards (e.g. NFPA including 654 and 77) and other national guidance.
  - ▶ Do not empty directly into flammable solvents or in the presence of flammable vapors.
  - ▶ The operator, the packaging container and all equipment must be grounded with electrical bonding and grounding systems. Plastic bags and plastics cannot be grounded, and antistatic bags do not completely protect against development of static charges.
- Empty containers may contain residual dust which has the potential to accumulate following settling. Such dusts may explode in the presence of an appropriate ignition source.
- ▶ **Do NOT cut, drill, grind or weld such containers.**
  - ▶ In addition ensure such activity is not performed near full, partially empty or empty containers without appropriate workplace safety authorisation or permit.

#### Other information

- ▶ Store in original containers.
- ▶ Keep containers securely sealed.
- ▶ Store in a cool, dry area protected from environmental extremes.
- ▶ Store away from incompatible materials and foodstuff containers.
- ▶ Protect containers against physical damage and check regularly for leaks.

Continued...

- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.
- For major quantities:
- ▶ Consider storage in bunded areas - ensure storage areas are isolated from sources of community water (including stormwater, ground water, lakes and streams).
  - ▶ Ensure that accidental discharge to air or water is the subject of a contingency disaster management plan; this may require consultation with local authorities.

Conditions for safe storage, including any incompatibilities

|                         |                                                                                                                                                                     |
|-------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Suitable container      | <ul style="list-style-type: none"><li>▶ Polyethylene or polypropylene container.</li><li>▶ Check all containers are clearly labelled and free from leaks.</li></ul> |
| Storage incompatibility | <ul style="list-style-type: none"><li>▶ Avoid reaction with oxidising agents</li></ul>                                                                              |

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

| Ingredient | Original IDLH | Revised IDLH  |
|------------|---------------|---------------|
| propylene  | Not Available | Not Available |
| ethylene   | Not Available | Not Available |

MATERIAL DATA

Exposure controls

| Appropriate engineering controls                                                                                                                               | <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <ul style="list-style-type: none"><li>▶ Local exhaust ventilation is required where solids are handled as powders or crystals; even when particulates are relatively large, a certain proportion will be powdered by mutual friction.</li><li>▶ Exhaust ventilation should be designed to prevent accumulation and recirculation of particulates in the workplace.</li><li>▶ If in spite of local exhaust an adverse concentration of the substance in air could occur, respiratory protection should be considered. Such protection might consist of:<br/>(a): particle dust respirators, if necessary, combined with an absorption cartridge;<br/>(b): filter respirators with absorption cartridge or canister of the right type;<br/>(c): fresh-air hoods or masks</li><li>▶ Build-up of electrostatic charge on the dust particle, may be prevented by bonding and grounding.</li><li>▶ Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting.</li></ul> <p>Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to efficiently remove the contaminant.</p> <table><tr><th>Type of Contaminant:</th><th>Air Speed:</th></tr><tr><td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td><td>1-2.5 m/s (200-500 ft/min)</td></tr><tr><td>grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).</td><td>2.5-10 m/s (500-2000 ft/min)</td></tr></table> <p>Within each range the appropriate value depends on:</p> <table><tr><th>Lower end of the range</th><th>Upper end of the range</th></tr><tr><td>1: Room air currents minimal or favourable to capture</td><td>1: Disturbing room air currents</td></tr><tr><td>2: Contaminants of low toxicity or of nuisance value only</td><td>2: Contaminants of high toxicity</td></tr><tr><td>3: Intermittent, low production.</td><td>3: High production, heavy use</td></tr><tr><td>4: Large hood or large air mass in motion</td><td>4: Small hood-local control only</td></tr></table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 4-10 m/s (800-2000 ft/min) for extraction of crusher dusts generated 2 metres distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p> | Type of Contaminant: | Air Speed: | direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) | 1-2.5 m/s (200-500 ft/min) | grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion). | 2.5-10 m/s (500-2000 ft/min) | Lower end of the range | Upper end of the range | 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents | 2: Contaminants of low toxicity or of nuisance value only | 2: Contaminants of high toxicity | 3: Intermittent, low production. | 3: High production, heavy use | 4: Large hood or large air mass in motion | 4: Small hood-local control only |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------|------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------|------------------------|------------------------|-------------------------------------------------------|---------------------------------|-----------------------------------------------------------|----------------------------------|----------------------------------|-------------------------------|-------------------------------------------|----------------------------------|
| Type of Contaminant:                                                                                                                                           | Air Speed:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                      |            |                                                                                                                                                                |                            |                                                                                                                                                      |                              |                        |                        |                                                       |                                 |                                                           |                                  |                                  |                               |                                           |                                  |
| direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) | 1-2.5 m/s (200-500 ft/min)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                      |            |                                                                                                                                                                |                            |                                                                                                                                                      |                              |                        |                        |                                                       |                                 |                                                           |                                  |                                  |                               |                                           |                                  |
| grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).           | 2.5-10 m/s (500-2000 ft/min)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                      |            |                                                                                                                                                                |                            |                                                                                                                                                      |                              |                        |                        |                                                       |                                 |                                                           |                                  |                                  |                               |                                           |                                  |
| Lower end of the range                                                                                                                                         | Upper end of the range                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                      |            |                                                                                                                                                                |                            |                                                                                                                                                      |                              |                        |                        |                                                       |                                 |                                                           |                                  |                                  |                               |                                           |                                  |
| 1: Room air currents minimal or favourable to capture                                                                                                          | 1: Disturbing room air currents                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                      |            |                                                                                                                                                                |                            |                                                                                                                                                      |                              |                        |                        |                                                       |                                 |                                                           |                                  |                                  |                               |                                           |                                  |
| 2: Contaminants of low toxicity or of nuisance value only                                                                                                      | 2: Contaminants of high toxicity                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                      |            |                                                                                                                                                                |                            |                                                                                                                                                      |                              |                        |                        |                                                       |                                 |                                                           |                                  |                                  |                               |                                           |                                  |
| 3: Intermittent, low production.                                                                                                                               | 3: High production, heavy use                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                      |            |                                                                                                                                                                |                            |                                                                                                                                                      |                              |                        |                        |                                                       |                                 |                                                           |                                  |                                  |                               |                                           |                                  |
| 4: Large hood or large air mass in motion                                                                                                                      | 4: Small hood-local control only                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                      |            |                                                                                                                                                                |                            |                                                                                                                                                      |                              |                        |                        |                                                       |                                 |                                                           |                                  |                                  |                               |                                           |                                  |
| Individual protection measures, such as personal protective equipment                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                      |            |                                                                                                                                                                |                            |                                                                                                                                                      |                              |                        |                        |                                                       |                                 |                                                           |                                  |                                  |                               |                                           |                                  |
| Eye and face protection                                                                                                                                        | <ul style="list-style-type: none"><li>▶ Safety glasses with side shields.</li><li>▶ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]</li><li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].</li></ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                      |            |                                                                                                                                                                |                            |                                                                                                                                                      |                              |                        |                        |                                                       |                                 |                                                           |                                  |                                  |                               |                                           |                                  |
| Skin protection                                                                                                                                                | See Hand protection below                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                      |            |                                                                                                                                                                |                            |                                                                                                                                                      |                              |                        |                        |                                                       |                                 |                                                           |                                  |                                  |                               |                                           |                                  |

|                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Hands/feet protection</b> | <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> <li>· frequency and duration of contact,</li> <li>· chemical resistance of glove material,</li> <li>· glove thickness and</li> <li>· dexterity</li> </ul> <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> <li>· When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.</li> <li>· Contaminated gloves should be replaced.</li> </ul> <p>As defined in ASTM F-739-96 in any application, gloves are rated as:</p> <ul style="list-style-type: none"> <li>· Excellent when breakthrough time &gt; 480 min</li> <li>· Good when breakthrough time &gt; 20 min</li> <li>· Fair when breakthrough time &lt; 20 min</li> <li>· Poor when glove material degrades</li> </ul> <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> <li>· Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.</li> <li>· Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential</li> </ul> <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.</p> <ul style="list-style-type: none"> <li>▶ polychloroprene.</li> <li>▶ nitrile rubber.</li> <li>▶ butyl rubber.</li> <li>▶ fluorocautchouc.</li> <li>▶ polyvinyl chloride.</li> </ul> <p>Gloves should be examined for wear and/ or degradation constantly.</p> |
| <b>Body protection</b>       | See Other protection below                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| <b>Other protection</b>      | <ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ P.V.C apron.</li> <li>▶ Barrier cream.</li> <li>▶ Skin cleansing cream.</li> <li>▶ Eye wash unit.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |

## Respiratory protection

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

| Required minimum protection factor | Maximum gas/vapour concentration present in air p.p.m. (by volume) | Half-face Respirator | Full-Face Respirator |
|------------------------------------|--------------------------------------------------------------------|----------------------|----------------------|
| up to 10                           | 1000                                                               | AX-AUS / Class1      | -                    |
| up to 50                           | 1000                                                               | -                    | AX-AUS / Class 1     |
| up to 50                           | 5000                                                               | Airline *            | -                    |
| up to 100                          | 5000                                                               | -                    | AX-2                 |
| up to 100                          | 10000                                                              | -                    | AX-3                 |
| 100+                               |                                                                    |                      | Airline**            |

\* - Continuous Flow \*\* - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gases, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
  - The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
  - Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
  - Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
  - Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU)
  - Use approved positive flow mask if significant quantities of dust becomes airborne.
  - Try to avoid creating dust conditions.
- Class P2 particulate filters are used for protection against mechanically and thermally generated particulates or both.
- P2 is a respiratory filter rating under various international standards, Filters at least 94% of airborne particles
- Suitable for:
- Relatively small particles generated by mechanical processes eg. grinding, cutting, sanding, drilling, sawing.
  - Sub-micron thermally generated particles e.g. welding fumes, fertilizer and bushfire smoke.

· Biologically active airborne particles under specified infection control applications e.g. viruses, bacteria, COVID-19, SARS

## SECTION 9 Physical and chemical properties

### Information on basic physical and chemical properties

|                                                       |                                                    |                                                            |                |
|-------------------------------------------------------|----------------------------------------------------|------------------------------------------------------------|----------------|
| <b>Appearance</b>                                     | Silver / grey coloured fleece; insoluble in water. |                                                            |                |
| <b>Physical state</b>                                 | Manufactured                                       | <b>Relative density (Water = 1)</b>                        | ~0.93          |
| <b>Odour</b>                                          | Not Available                                      | <b>Partition coefficient n-octanol / water</b>             | Not Available  |
| <b>Odour threshold</b>                                | Not Available                                      | <b>Auto-ignition temperature (°C)</b>                      | Not Available  |
| <b>pH (as supplied)</b>                               | Not Applicable                                     | <b>Decomposition temperature (°C)</b>                      | >300           |
| <b>Melting point / freezing point (°C)</b>            | Not Applicable                                     | <b>Viscosity (cSt)</b>                                     | Not Applicable |
| <b>Initial boiling point and boiling range (°C)</b>   | Not Applicable                                     | <b>Molecular weight (g/mol)</b>                            | Not Applicable |
| <b>Flash point (°C)</b>                               | Not Available                                      | <b>Taste</b>                                               | Not Available  |
| <b>Evaporation rate</b>                               | Not Available                                      | <b>Explosive properties</b>                                | Not Available  |
| <b>Flammability</b>                                   | Not Applicable                                     | <b>Oxidising properties</b>                                | Not Available  |
| <b>Upper Explosive Limit (%)</b>                      | Not Available                                      | <b>Surface Tension (dyn/cm or mN/m)</b>                    | Not Applicable |
| <b>Lower Explosive Limit (%)</b>                      | Not Available                                      | <b>Volatile Component (%vol)</b>                           | 0              |
| <b>Vapour pressure (kPa)</b>                          | Negligible                                         | <b>Gas group</b>                                           | Not Available  |
| <b>Solubility in water</b>                            | Immiscible                                         | <b>pH as a solution (1%)</b>                               | Not Applicable |
| <b>Vapour density (Air = 1)</b>                       | Not Available                                      | <b>VOC g/L</b>                                             | Not Available  |
| <b>Heat of Combustion (kJ/g)</b>                      | Not Available                                      | <b>Ignition Distance (cm)</b>                              | Not Available  |
| <b>Flame Height (cm)</b>                              | Not Available                                      | <b>Flame Duration (s)</b>                                  | Not Available  |
| <b>Enclosed Space Ignition Time Equivalent (s/m3)</b> | Not Available                                      | <b>Enclosed Space Ignition Deflagration Density (g/m3)</b> | Not Available  |

## SECTION 10 Stability and reactivity

|                                           |                                                                                                                                                                                                                                                                                   |
|-------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Reactivity</b>                         | See section 7                                                                                                                                                                                                                                                                     |
| <b>Chemical stability</b>                 | <ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> <li>▶ Presence of heat source</li> <li>▶ Presence of an ignition source</li> </ul> |
| <b>Possibility of hazardous reactions</b> | See section 7                                                                                                                                                                                                                                                                     |
| <b>Conditions to avoid</b>                | See section 7                                                                                                                                                                                                                                                                     |
| <b>Incompatible materials</b>             | See section 7                                                                                                                                                                                                                                                                     |
| <b>Hazardous decomposition products</b>   | See section 5                                                                                                                                                                                                                                                                     |

## SECTION 11 Toxicological information

### Information on toxicological effects

|                                             |                                                                   |
|---------------------------------------------|-------------------------------------------------------------------|
| <b>a) Acute Toxicity</b>                    | Based on available data, the classification criteria are not met. |
| <b>b) Skin Irritation/Corrosion</b>         | Based on available data, the classification criteria are not met. |
| <b>c) Serious Eye Damage/Irritation</b>     | Based on available data, the classification criteria are not met. |
| <b>d) Respiratory or Skin sensitisation</b> | Based on available data, the classification criteria are not met. |
| <b>e) Mutagenicity</b>                      | Based on available data, the classification criteria are not met. |
| <b>f) Carcinogenicity</b>                   | Based on available data, the classification criteria are not met. |
| <b>g) Reproductivity</b>                    | Based on available data, the classification criteria are not met. |
| <b>h) STOT - Single Exposure</b>            | Based on available data, the classification criteria are not met. |
| <b>i) STOT - Repeated Exposure</b>          | Based on available data, the classification criteria are not met. |
| <b>j) Aspiration Hazard</b>                 | Based on available data, the classification criteria are not met. |

|                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
|----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Inhaled</b> | <p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.</p> <p>Limited evidence or practical experience suggests that the material may produce irritation of the respiratory system, in a significant number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs.</p> <p>Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.</p> <p>Acute effects from inhalation of high concentrations of vapour are pulmonary irritation, including coughing, with nausea; central nervous system depression - characterised by headache and dizziness, increased reaction time, fatigue and loss of co-ordination</p> |
|----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

Continued...

|              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
|--------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|              | <p>Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.</p> <p>Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure.</p> <p>Propylene is a simple asphyxiant and mild anaesthetic at extremely high concentrations (greater than the lower explosive limit of 2%). Inhalation may cause dizziness, drowsiness and unconsciousness.</p> <p>Inhalation exposure of white mice to 35% propylene (impure) for up to 90 minutes produced signs of slight to moderate fatty degeneration in several animals.</p> <p>Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.</p> |
| Ingestion    | <p>Accidental ingestion of the material may be damaging to the health of the individual.</p> <p>Overexposure is unlikely in this form.</p> <p>Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| Skin Contact | <p>The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.</p> <p>Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>                                                                                                                                                                                                                                                                                                                                                                     |
| Eye          | <p>Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may cause transient discomfort characterised by tearing or conjunctival redness (as with windburn). Slight abrasive damage may also result. The material may produce foreign body irritation in certain individuals.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| Chronic      | <p>On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.</p> <p>Propylene exposure induced an increase in the incidence of squamous metaplasia of the respiratory epithelium in male and female rats and epithelial hyperplasia in female rats. No concentration-response relationship was identified. Squamous metaplasia was accompanied by submucosal lymphocytic and macrocytic infiltration and a concentration dependent increase in regenerative, epithelial hyperplasia.</p> <p>Suppurative nasal inflammation occurred at all concentrations in male rats and at high concentrations only, in female rats</p>                                                                                                                                                                                                                                                                 |

|                      |                                                                                                                                                                                                                             |                                                                                                                                     |
|----------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------|
| Ardex UI740 Flexbone | TOXICITY                                                                                                                                                                                                                    | IRRITATION                                                                                                                          |
|                      | Not Available                                                                                                                                                                                                               | Not Available                                                                                                                       |
| propylene            | TOXICITY                                                                                                                                                                                                                    | IRRITATION                                                                                                                          |
|                      | Inhalation (Rat) LC50: 382321.768 ppm4h <sup>[2]</sup>                                                                                                                                                                      | Eye: no adverse effect observed (not irritating) <sup>[1]</sup><br>Skin: no adverse effect observed (not irritating) <sup>[1]</sup> |
| ethylene             | TOXICITY                                                                                                                                                                                                                    | IRRITATION                                                                                                                          |
|                      | Inhalation (Rat) LC50: >57000 ppm4h <sup>[1]</sup>                                                                                                                                                                          | Skin: no adverse effect observed (not irritating) <sup>[1]</sup>                                                                    |
| Legend:              | 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances |                                                                                                                                     |

|           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
|-----------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| PROPYLENE | <p>The substance is classified by IARC as Group 3:<br/><b>NOT</b> classifiable as to its carcinogenicity to humans.<br/>Evidence of carcinogenicity may be inadequate or limited in animal testing.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| ETHYLENE  | <p>For ethylene:</p> <p>Relevant studies have indicated a low toxicity of ethylene and no risk to human health has been identified neither from occupational exposure nor exposure of general public, either exposed directly or indirectly via the environment. There have been two preliminary but independent reports of increased miscarriage rates among women working in the petrochemical industry. Elevated ethylene concentrations were mentioned as a possible reason, but this has not been confirmed. No firm conclusions can be drawn from these reports</p> <p>Metabolic studies in animals and man have revealed that ethylene is metabolised to ethylene oxide which is known to have carcinogenic and mutagenic effects. This metabolism is of concern since ethylene oxide is a potent alkylating agent, a carcinogen and a genotoxicant, and hence more toxic than ethylene. About 5-10 % of ethylene inhaled by rats has been reported to be converted to ethylene oxide, depending upon the concentration of ethylene in the inhaled air.</p> <p>Part of the ethylene oxide formed from ethylene has been shown to react with nucleophilic sites in DNA as well as in haemoglobin. The extent of adduct formation with haemoglobin has been used to monitor the ethylene exposure in animals and in humans after occupational exposure. The oxidation of ethylene to ethylene oxide and subsequent alkylation of DNA and proteins identifies a possible mechanism of potential toxic effects of ethylene in humans.</p> <p>Epidemiological as well as experimental data concludes that ethylene oxide is a carcinogen, and this is also the conclusion of the IARC working group. Thus ethylene oxide is classified as a carcinogen.</p> <p>It has been demonstrated that ethylene is acute hepatotoxic to rats pre-treated with polychlorinated biphenyl (PCB) probably due to the induction of hepatic mixed function oxidases which catalyse the oxidation of ethylene to ethylene oxide. This indicate that combined exposure to inducers of monooxygenases and ethylene may cause a health hazard in humans.</p> <p><b>Acute toxicity:</b> The acute toxicity of inhaled ethylene is low, but very high concentrations may cause asphyxia due to oxygen displacement. The lethal concentration for mice in air is estimated to be 1093 g/m3. When male rats were exposed to 11.5, 28.8 or 65.6 g/m3 for 4 hours, all groups showed increased serum pyruvate and liver weight. The biological half-life of ethylene was 0.65 hours. The alveolar retention of ethylene at steady state was calculated to be 2 %. The low uptake rate of ethylene was considered due to its low solubility in blood.</p> <p><b>Repeated dose toxicity:</b> The toxicity of ethylene has been tested in a 90 days inhalation study on 4 exposed and one control groups of 30 rats (15 males, 15 females). The animals were exposed 6 hours/day 5 days/week for 13 weeks. The different groups were exposed to 0, 345, 1150, 3450 or 11,500 mg/m3. There were no differences between controls and treated rats with respect to total weights, weight change, food consumption, haematology, clinical chemistry, gross pathology or histopathology.</p> <p>Compared with the controls, the liver weights in several groups of exposed rats were significantly lower. There was however, no dose response relationship for this weight reduction and the cause was unknown. Ethylene appeared to have a low toxicity in rats when administered up to 11,500 mg/m3. This is considered a no effect level (NOEL) for the 90 days study.</p> <p><b>Reproduction developmental toxicity:</b> The potential effects of ethylene inhalation on rat reproduction and on growth and development of the offspring has been studied in a combined reproduction/development toxicity screening test, conducted according to GLP. Four groups of rats (10 females and 10 males per group) were dosed by head only inhalation for 6 hours daily with: air only (control); to 0, 230, 1150 or 5750 mg/m. The treatment had no effect on fertility or fecundity and all females became pregnant. Litter size, sex ratio, mean pup weight and pup growth and clinical condition were not adversely affected by treatment.</p> |

|                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                          |   |
|-------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|---|
|                                                                                                                                     | <p><b>Genetic toxicity</b></p> <p><b>Bacterial test <i>in vitro</i>:</b> Ethylene at atmospheric concentrations up to 20 % gave no indication of mutagenic potential when tested i one strain of <i>Salmonella typhimurium</i> in the presence or absence of a liver metabolic activation system (S9) (Ames test). Previous testing with four <i>Salmonella</i> strains in the presence and absence of S9 have also given negative results. Ethylene also showed no genotoxic activity in <i>Escherichia coli</i>.</p> <p><b>Non-bacterial <i>in vitro</i> test:</b> The effect of ethylene on chromosome structures was tested in an <i>in vitro</i> cytogenetics assay using duplicate cultures of CHO cells. It is concluded that ethylene did not induce chromosome aberrations in cultured Chinese hamster ovary cells exposed to a concentration of 280.5 mg/l in the absence and presence of S9.</p> <p><b>Genetic toxicity <i>in vivo</i>:</b> Ethylene did not induce micronuclei formation in bone marrow cells of rats or mice exposed to up to 3000 ppm (3500 mg/m3) for 6 h/day, five days/week for four weeks.</p> <p><b>Carcinogenicity:</b> The potential carcinogenicity of ethylene has been tested in a two years study with rats (Fischer 344 inbred). There were no statistically significant difference among any of the treatment groups on any of the haematology, blood chemistry or other parameters investigated. No gross or histopathologic tissue changes attributable to the effects of the test material were observed in any of the treated rats. The summary reports only few findings which could indicate any carcinogenic effect of the treatment. However, based on the rate of formation of the carcinogen ethylene oxide and its possible role in ethylene toxicity, the study did not have statistical power to detect an increased frequency of tumour formation. A preliminary study found no increase in lung cancer incidence in 31 workers exposed to ethylene (at unspecified levels) at a US petrochemical factory. However, due to the limited number of exposed workers in this study no conclusions regarding ethylene not causing cancer can be drawn.</p> <p>A study of workers at an US petrochemical plant found that an increased risk of developing brain cancer was associated with exposure to (unspecified levels of) a number of chemicals including ethylene. However, the investigators were unconvinced that the association reflected a causal relationship.</p> |                          |   |
| PROPYLENE & ETHYLENE                                                                                                                | No significant acute toxicological data identified in literature search.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                          |   |
| Acute Toxicity                                                                                                                      | ✗                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Carcinogenicity          | ✗ |
| Skin Irritation/Corrosion                                                                                                           | ✗                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Reproductivity           | ✗ |
| Serious Eye Damage/Irritation                                                                                                       | ✗                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | STOT - Single Exposure   | ✗ |
| Respiratory or Skin sensitisation                                                                                                   | ✗                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | STOT - Repeated Exposure | ✗ |
| Mutagenicity                                                                                                                        | ✗                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Aspiration Hazard        | ✗ |
| Legend: ✗ – Data either not available or does not fill the criteria for classification<br>✔ – Data available to make classification |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                          |   |

SECTION 12 Ecological information

|                                                                                                                                                                                                                                                                                                                                  |               |                    |                               |               |               |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|--------------------|-------------------------------|---------------|---------------|
| Toxicity                                                                                                                                                                                                                                                                                                                         |               |                    |                               |               |               |
| Ardex UI740 Flexbone                                                                                                                                                                                                                                                                                                             | Endpoint      | Test Duration (hr) | Species                       | Value         | Source        |
|                                                                                                                                                                                                                                                                                                                                  | Not Available | Not Available      | Not Available                 | Not Available | Not Available |
| propylene                                                                                                                                                                                                                                                                                                                        | Endpoint      | Test Duration (hr) | Species                       | Value         | Source        |
|                                                                                                                                                                                                                                                                                                                                  | EC50          | 96h                | Algae or other aquatic plants | 12.1mg/l      | 2             |
|                                                                                                                                                                                                                                                                                                                                  | EC50(ECx)     | 96h                | Algae or other aquatic plants | 12.1mg/l      | 2             |
|                                                                                                                                                                                                                                                                                                                                  | LC50          | 96h                | Fish                          | 51.7mg/l      | 2             |
| ethylene                                                                                                                                                                                                                                                                                                                         | Endpoint      | Test Duration (hr) | Species                       | Value         | Source        |
|                                                                                                                                                                                                                                                                                                                                  | NOEC(ECx)     | 72h                | Algae or other aquatic plants | 13.9mg/l      | 2             |
|                                                                                                                                                                                                                                                                                                                                  | EC50          | 72h                | Algae or other aquatic plants | 40.5mg/l      | 2             |
|                                                                                                                                                                                                                                                                                                                                  | EC50          | 96h                | Algae or other aquatic plants | 30.327mg/l    | 2             |
|                                                                                                                                                                                                                                                                                                                                  | LC50          | 96h                | Fish                          | 126.012mg/l   | 2             |
| Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data |               |                    |                               |               |               |

DO NOT discharge into sewer or waterways.

Persistence and degradability

|            |                           |                             |
|------------|---------------------------|-----------------------------|
| Ingredient | Persistence: Water/Soil   | Persistence: Air            |
| propylene  | LOW (Half-life = 56 days) | LOW (Half-life = 0.57 days) |
| ethylene   | LOW (Half-life = 56 days) | LOW (Half-life = 2.33 days) |

Bioaccumulative potential

|            |                  |
|------------|------------------|
| Ingredient | Bioaccumulation  |
| propylene  | LOW (BCF = 31)   |
| ethylene   | LOW (BCF = 4.26) |

Mobility in soil

|            |                                       |
|------------|---------------------------------------|
| Ingredient | Mobility                              |
|            | No Data available for all ingredients |

SECTION 13 Disposal considerations

Waste treatment methods

|                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
|------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Product / Packaging disposal | <ul style="list-style-type: none"><li>▶ Recycle wherever possible.</li><li>▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li><li>▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material)</li><li>▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.</li></ul> |
|------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

SECTION 14 Transport information

|                  |                |
|------------------|----------------|
| Labels Required  |                |
| Marine Pollutant | NO             |
| HAZCHEM          | Not Applicable |

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.7. Maritime transport in bulk according to IMO instruments

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

| Product name | Group         |
|--------------|---------------|
| propylene    | Not Available |
| ethylene     | Not Available |

14.7.3. Transport in bulk in accordance with the IGC Code

| Product name | Ship Type     |
|--------------|---------------|
| propylene    | Not Available |
| ethylene     | Not Available |

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

|                                                                                                                                |
|--------------------------------------------------------------------------------------------------------------------------------|
| propylene is found on the following regulatory lists                                                                           |
| Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals                                                   |
| Australian Inventory of Industrial Chemicals (AIIC)                                                                            |
| International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic |
| ethylene is found on the following regulatory lists                                                                            |
| Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals                                                   |
| Australian Inventory of Industrial Chemicals (AIIC)                                                                            |
| International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic |

Additional Regulatory Information

Not Applicable

| National Inventory                              | Status                                                                                                                                                                                            |
|-------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Australia - AIIC / Australia Non-Industrial Use | Yes                                                                                                                                                                                               |
| Canada - DSL                                    | Yes                                                                                                                                                                                               |
| Canada - NDSL                                   | No (propylene; ethylene)                                                                                                                                                                          |
| China - IECSC                                   | Yes                                                                                                                                                                                               |
| Europe - EINEC / ELINCS / NLP                   | Yes                                                                                                                                                                                               |
| Japan - ENCS                                    | Yes                                                                                                                                                                                               |
| Korea - KECI                                    | Yes                                                                                                                                                                                               |
| New Zealand - NZIoC                             | Yes                                                                                                                                                                                               |
| Philippines - PICCS                             | Yes                                                                                                                                                                                               |
| USA - TSCA                                      | All chemical substances in this product have been designated as TSCA Inventory 'Active'                                                                                                           |
| Taiwan - TCSI                                   | Yes                                                                                                                                                                                               |
| Mexico - INSQ                                   | Yes                                                                                                                                                                                               |
| Vietnam - NCI                                   | Yes                                                                                                                                                                                               |
| Russia - FBEPH                                  | Yes                                                                                                                                                                                               |
| Legend:                                         | Yes = All CAS declared ingredients are on the inventory<br>No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration. |

**SECTION 16 Other information**

|                      |            |
|----------------------|------------|
| <b>Revision Date</b> | 30/06/2025 |
| <b>Initial Date</b>  | 30/06/2025 |

**Other information**

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

**Definitions and abbreviations**

- ▶ PC - TWA: Permissible Concentration-Time Weighted Average
- ▶ PC - STEL: Permissible Concentration-Short Term Exposure Limit
- ▶ IARC: International Agency for Research on Cancer
- ▶ ACGIH: American Conference of Governmental Industrial Hygienists
- ▶ STEL: Short Term Exposure Limit
- ▶ TEEL: Temporary Emergency Exposure Limit,
- ▶ IDLH: Immediately Dangerous to Life or Health Concentrations
- ▶ ES: Exposure Standard
- ▶ OSF: Odour Safety Factor
- ▶ NOAEL: No Observed Adverse Effect Level
- ▶ LOAEL: Lowest Observed Adverse Effect Level
- ▶ TLV: Threshold Limit Value
- ▶ LOD: Limit Of Detection
- ▶ OTV: Odour Threshold Value
- ▶ BCF: BioConcentration Factors
- ▶ BEI: Biological Exposure Index
- ▶ DNEL: Derived No-Effect Level
- ▶ PNEC: Predicted no-effect concentration
- ▶ MARPOL: International Convention for the Prevention of Pollution from Ships
- ▶ IMSBC: International Maritime Solid Bulk Cargoes Code
- ▶ IGC: International Gas Carrier Code
- ▶ IBC: International Bulk Chemical Code
- ▶ AIIC: Australian Inventory of Industrial Chemicals
- ▶ DSL: Domestic Substances List
- ▶ NDSL: Non-Domestic Substances List
- ▶ IECSC: Inventory of Existing Chemical Substance in China
- ▶ EINECS: European INventory of Existing Commercial chemical Substances
- ▶ ELINCS: European List of Notified Chemical Substances
- ▶ NLP: No-Longer Polymers
- ▶ ENCS: Existing and New Chemical Substances Inventory
- ▶ KECI: Korea Existing Chemicals Inventory
- ▶ NZIoC: New Zealand Inventory of Chemicals
- ▶ PICCS: Philippine Inventory of Chemicals and Chemical Substances
- ▶ TSCA: Toxic Substances Control Act
- ▶ TCSI: Taiwan Chemical Substance Inventory
- ▶ INSQ: Inventario Nacional de Sustancias Químicas
- ▶ NCI: National Chemical Inventory
- ▶ FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

This document is copyright.

Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH.

TEL (+61 3) 9572 4700.