

Ardex (Ardex Australia)

Chemwatch: 5361-45 Version No: 6.1

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Issue Date: 23/12/2022 Print Date: 15/06/2023 L.GHS.AUS.EN.E

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Ardex RA 88 Plus - Part B	
Chemical Name Not Applicable		
Synonyms	Not Available	
Proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains 2-methylpentamethylenediamine)	
Chemical formula	Not Applicable	
Other means of identification	Not Available	

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses General purpose epoxy.

Details of the manufacturer or supplier of the safety data sheet

Registered company name	Ardex (Ardex Australia)	
Address 20 Powers Road Seven Hills NSW 2147 Australia		
Telephone	1800 224 070	
Fax	1300 780 102	
Website	www.ardexaustralia.com	
Email	technicalservices@ardexaustralia.com	

Emergency telephone number

Association / Organisation	Ardex (Ardex Australia)
Emergency telephone numbers	1800 224 070 (Mon-Fri, 9am-5pm)
Other emergency telephone numbers	Not Available

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Chemwatch Hazard Ratings

	Min	Max	
Flammability	1		
Toxicity	2	1	0 = Minimum
Body Contact	3		1 = Low
Reactivity	1		2 = Moderate
Chronic	2		3 = High 4 = Extreme

Poisons Schedule Not Applicable	
Classification ^[1]	Corrosive to Metals Category 1, Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 1B, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 1, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Hazardous to the Aquatic Environment Long-Term Hazard Category 2
Legend:	1. Classified by Chernwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI



Signal word Dange

Hazard statement(s)

H290	May be corrosive to metals.	
H302	Harmful if swallowed.	
H314	Causes severe skin burns and eye damage.	
H317	May cause an allergic skin reaction.	
H335	May cause respiratory irritation.	
H411	Toxic to aquatic life with long lasting effects.	

Precautionary statement(s) Prevention

• • • •	
P260	Do not breathe mist/vapours/spray.
P264 Wash all exposed external body areas thoroughly after handling.	
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P234	Keep only in original packaging.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.	
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].	
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.		
P310	Immediately call a POISON CENTER/doctor/physician/first aider.	
P302+P352	IF ON SKIN: Wash with plenty of water and soap.	
P363	Wash contaminated clothing before reuse.	
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.	
P362+P364	Take off contaminated clothing and wash it before reuse.	
P390	Absorb spillage to prevent material damage.	
P391	Collect spillage.	
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider if you feel unwell.	
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.	

Precautionary statement(s) Storage

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

P501

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available	15.1-55 ingredients, proprietary	
1317-65-3	10-40	limestone
15520-10-2	5-20	2-methylpentamethylenediamine
90-72-2	0.1-5 2,4,6-tris[(dimethylamino)methyl]phenol	
1317-61-9	0-3	C.I. Pigment Black 11
Legend:	d: 1. Classified by Chernwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4.	

Classification drawn from C&L; * EU IOELVs available

SECTION 4 First aid measures

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Immediately hold eyelids apart and flush the eye continuously with running water.

Eye Contact	 Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin or hair contact occurs: Immediately flush body and clothes with large amounts of water, using safety shower if available. Quickly remove all contaminated clothing, including footwear. Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. Transport to hospital, or doctor.
	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained.

If this product comes in contact with the eyes:

Description of first aid measures

	Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.		
Skin Contact	 If skin or hair contact occurs: Immediately flush body and clothes with large amounts of water, using safety shower if available. Quickly remove all contaminated clothing, including footwear. Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. Transport to hospital, or doctor. 		
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay. Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema. Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs). As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested. Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. This must definitely be left to a doctor or person authorised by him/her. (ICSC13719) 		
	 For advice, contact a Poisons Information Centre or a doctor at once. Urgent hospital treatment is likely to be needed. If swallowed do NOT induce vomiting. If swallowed do NOT induce vomiting. 		

If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Ingestion Observe the patient carefully.

- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
 - Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
 - Transport to hospital or doctor without delay.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

For acute or short-term repeated exposures to highly alkaline materials:

- Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- ٠ Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- Oxygen is given as indicated.
- ٠ The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.
- Alkalis continue to cause damage after exposure.

INGESTION

- Milk and water are the preferred diluents
- No more than 2 glasses of water should be given to an adult.
- ▶ Neutralising agents should never be given since exothermic heat reaction may compound injury.
- * Catharsis and emesis are absolutely contra-indicated.
- * Activated charcoal does not absorb alkali.

* Gastric lavage should not be used.

- Supportive care involves the following:
- Withhold oral feedings initially.
- ▶ If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:

Injury should be irrigated for 20-30 minutes.
 Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

- Foam
- Dry chemical powder.
- BCF (where regulations permit). Carbon dioxide.
- Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
Advice for firefighters	
	Alert Fire Brigade and tell them location and nature of hazard.
	Wear full body protective clothing with breathing apparatus.
	Prevent, by any means available, spillage from entering drains or water course.
Fire Fighting	Use fire fighting procedures suitable for surrounding area.
	Do not approach containers suspected to be hot.
	Cool fire exposed containers with water spray from a protected location.
	If safe to do so, remove containers from path of fire.

HAZCHEM 2X

SECTION 6 Accidental release measures

Personal precautions,	protective equipment and emergency procedures
See section 8	

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Clean up all spills immediately. Avoid breathing vapours/ aerosols/ or dusts and avoid contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite. Place in a suitable, labelled container for waste disposal. Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material. Check regularly for spills and leaks.
Major Spills	 Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Consider evacuation (or protect in place). Stop leak if safe to do so. Contain spill with sand, earth or vermiculite. Collect recoverable product into labelled containers for recycling. Neutralise/decontaminate residue (see Section 13 for specific agent). Collect solid residues and seal in labelled drums for disposal. Wash area and prevent runoff into drains. After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using. If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling Safe handling	 Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. WARNING: To avoid violent reaction, ALWAYS add material to water and NEVER water to material. Avoid smoking, naked lights or ignition sources. Avoid contact with incompatible materials. When handling, DO NOT eat, drink or smoke. Keep containers securely sealed when not in use. Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Launder contaminated clothing before re-use. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
Other information	 DO NOT store near acids, or oxidising agents No smoking, naked lights, heat or ignition sources. Store in original containers. Keep containers securely sealed. No smoking, naked lights or ignition sources. Store in a cool, dry, well-ventilated area. Store away from incompatible materials and foodstuff containers. Protect containers against physical damage and check regularly for leaks. Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

•	
Suitable container	 For low viscosity materials Drums and jerricans must be of the non-removable head type. Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):

Ardex	RA	88	Plus	-	Part	В
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	Removable head packaging;
	Cans with friction closures and
	Iow pressure tubes and cartridges
	may be used.
	-
	Where combination packages are used, and the inner packages are of glass, porcelain or stoneware, there must be sufficient inert cushioning material in contact with inner and outer packages unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
	 Avoid contact with copper, aluminium and their alloys. Avoid reaction with oxidising agents Avoid cross contamination between the two liquid parts of product (kit).
Storage incompatibility	 If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisation with gelation an evolution of heat (exotherm) may occur. This excess heat may generate toxic vapour Avoid strong acids, bases.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	limestone	Calcium carbonate	10 mg/m3	Not Available	Not Available	 (a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.

Emergency Limits				
Ingredient	TEEL-1	TEEL-2		TEEL-3
limestone	45 mg/m3	210 mg/m3		1,300 mg/m3
2,4,6- tris[(dimethylamino)methyl]phenol	6.5 mg/m3	72 mg/m3		430 mg/m3
C.I. Pigment Black 11	21 mg/m3	230 mg/m3		1,400 mg/m3
Ingredient	Original IDLH		Revised IDLH	
limestone	Not Available		Not Available	
2-methylpentamethylenediamine	Not Available		Not Available	
2,4,6- tris[(dimethylamino)methyl]phenol	Not Available		Not Available	
C.I. Pigment Black 11	Not Available		Not Available	

Occupational Exposure Banding

1		
Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
2-methylpentamethylenediamine	C	> 1 to \leq 10 parts per million (ppm)
2,4,6- tris[(dimethylamino)methyl]phenol	c	> 1 to ≤ 10 parts per million (ppm)
C.I. Pigment Black 11	E	≤ 0.01 mg/m³
Notes:	Occupational exposure banding is a process of assigning chemicals into a adverse health outcomes associated with exposure. The output of this pro- range of exposure concentrations that are expected to protect worker hea	ocess is an occupational exposure band (OEB), which corresponds to a

MATERIAL DATA

Exposure controls

	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ven "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed proper ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential	of protection. tilation that strategica dy. The design of a
Appropriate engineering controls	protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adeque An approved self contained breathing apparatus (SCBA) may be required in some situations. Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess velocities which in turn, determine the "capture velocities" of fresh circulation air required to effectively remove the conta	s varying "escape"
	An approved self contained breathing apparatus (SCBA) may be required in some situations.	s varying "escape"
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grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).

2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:	
within cach range the appropriate value depends on.	

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Individual protection measures, such as personal protective equipment	
Eye and face protection	 Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure. Chemical goggles. Whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted. [AS/NZS 1337.1, EN166 or national equivalent] Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection. Alternatively a gas mask may replace splash goggles and face shields. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]
Skin protection	See Hand protection below
Hands/feet protection	 Elbow length PVC gloves NOTE: The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.
Body protection	See Other protection below
Other protection	 Overalls. PVC Apron. PVC protective suit may be required if exposure severe. Eyewash unit. Ensure there is ready access to a safety shower.

Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AK-AUS P2	-	AK-PAPR-AUS / Class 1 P2
up to 50 x ES	-	AK-AUS / Class 1 P2	-
up to 100 x ES	-	AK-2 P2	AK-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- + Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used 76ak()

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance Grey viscous alkaline liquid; does not mix with water.

Physical state	Free-flowing Paste	Relative density (Water = 1)	Not Available

Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Available	VOC g/L	17

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

information on toxicological en	
Inhaled	Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system. Inhalation of alkaline corrosives may produce irritation of the respiratory tract with coughing, choking, pain and mucous membrane damage. Pulmonary oedema may develop in more severe cases; this may be immediate or in most cases following a latent period of 5-72 hours. Symptoms may include a tightness in the chest, dyspnoea, frothy sputum, cyanosis and dizziness. Findings may include hypotension, a weak and rapid pulse and moist rales. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo. Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.
Ingestion	The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion. Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.
Skin Contact	The material can produce chemical burns following direct contact with the skin. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating. When applied to the eye(s) of animals, the material produces severe ocular lesions which are present twenty-four hours or more after instillation.
Chronic	Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Gastrointestinal disturbances may also occur. Chronic exposures may result in dermatitis and/or conjunctivitis. Long-term exposure to respiratory irritants may result in disease of the ainways involving difficult breathing and related systemic problems. Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals. Substances that can cause occupational asthma (also known as asthmagens and respiratory sensitisers) can induce a state of specific airway hyper-responsiveness via an immunological, irritant or other mechanism. Once the airways have become hyper-responsive, further exposure to the substance, sometimes even to tiny quantities, may cause respiratory symptoms. These symptoms can range in severity from a runny nose to asthma. Not all workers who are exposed to a sensitiser will become hyper-responsive and it is impossible to identify in advance who are likely to become hyper-responsive. Substances than can cuase occupational asthma should be distinguished from substances which may trigger the symptoms of asthma in people with pre-existing air-way hyper-responsiveness. The latter substances are not classified as asthmagens or respiratory sensitisers Wherever it is reasonably practicable, exposure to substances that can cuase occupational asthma should be prevented. Where this is not possible the primary aim is to apply adequate standards of control to prevent workers from becoming hyper-responsive. Activities giving rise to short-term peak concentrations should receive particular attention when risk management is being considered. Health surveillance is appropriate for all employees exposed or liable

1	imited evi		th professional over the degree of risk and level of surveillance. ational exposure may produce cumulative health effects involving organs or
1	imited evi	•	able of inducing a sensitisation reaction in a significant number of individuals at a
1	Pulmonary Significant	sensitisation, resulting in hyperactive airway dysfu	unction and pulmonary allergy may be accompanied by fatigue, malaise and aching. eriods, even after exposure ceases. Symptoms can be activated by a variety of
	тох	ICITY	IRRITATION
Ardex RA 88 Plus - Part B	Not	Available	Not Available
	тох	ICITY	IRRITATION
	Oral	(Rat) LD50: 6450 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
limestone			Skin (rabbit): 500 mg/24h-moderate
			Skin: no adverse effect observed (not irritating) ^[1]
	тох	ICITY	IRRITATION
2-methylpentamethylenediamine	Inha	lation(Rat) LC50: 0.725 mg/L4h ^[2]	Eye: adverse effect observed (irritating) ^[1]
	Oral	(Rat) LD50: 1690 mg/kg ^[2]	Skin: adverse effect observed (corrosive) ^[1]
	тох	ICITY	IRRITATION
	dern	nal (rat) LD50: >973 mg/kg ^[1]	Eye (rabbit): 0.05 mg/24h - SEVERE [Rohm & Haas, Henkel]* [Ciba]
2,4,6- tris[(dimethylamino)methyl]phenol	Oral	(Rat) LD50: 1200 mg/kg ^[2]	Eye: adverse effect observed (irreversible damage) ^[1]
			Skin (rabbit): 2 mg/24h - SEVERE
			Skin: adverse effect observed (corrosive) ^[1]
	тох	ICITY	IRRITATION
C.I. Pigment Black 11	Oral	(Rat) LD50: >2000 mg/kg ^[1]	Not Available
Legend: 1. Value obtained from Europe ECHA Registered Substances - specified data extracted from RTECS - Register of Toxic Effect			s - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise ct of chemical Substances
LIME	STONE	Eye (rabbit) 0.75: mg/24h - No evidence of carci	nogenic properties. No evidence of mutagenic or teratogenic effects.
		conjunctivitis.	on leading to inflammation. Repeated or prolonged exposure to irritants may produce
		The material may produce respiratory tract irrital shortness of breath, headache, nausea, and a b	tion. Symptoms of pulmonary irritation may include coughing, wheezing, laryngitis, jurning sensation.
			hemical insult or a chemical agent, by first removing or neutralising the irritant and
		further damage to the lungs (fibrosis for example	protect mammalian lungs from foreign matter and antigens) may, however, cause e) when activated by hazardous chemicals. Often, this results in an impairment of Therefore prolonged exposure to respiratory irritants may cause sustained
		·	diamines characterised as colourless, water soluble or miscible strong bases

"Amine heads" is a group of six carbon aliphatic diamines characterised as colourless, water soluble or miscible strong bases possessing ammoniacal odours. They occur in the manufacturer of hexamethylenediamine which is purified to produce Nylon 6,6. The "heads designation arises because these substances, being lower boiling, are removed by fractional distillation in the overhead fraction.

The diamines include hexamethylenediamine (HMD), 1,2-diaminocyclohexane (DCH, syn 1,2-cyclohexanediamine), 2-methyl-1,5-pentanediamine (MPMD ot Dytek A), 1,4-butanediamine, 2-aminocyclopentane, -2-methylamine

2-METHYLPENTAMETHYLENEDIAMINE

Acute toxicity: The first 3 members of this category are slightly toxic via the acute oral route and moderately toxic via the inhalation route. HMD and a mixture containing DCH were both moderately toxic via the acute dermal route. HMD and MPMD were not skin sensitisers, while DCH was a weak skin sensitiser. All three chemicals are severe irritants or corrosive to the skin. HMD, MPMD, and a mixture containing HMD and DCH are all severely irritant or corrosive to the eye.

Repeat dose toxicity: Upon repeated administration of HMD to rats and mice via inhalation for 13 weeks, HMD produced nasal irritation with accompanying histological alterations at 1.6 mg/m3 and above. Likewise, 2-week inhalation studies of DCH and MPMD produced nasal lesions at levels of 10 mg/m3 and higher. Repeated oral administration of HMD for 13 weeks produced body weight effects at levels of 150 mg/kg and above. In a repeated dose oral study of a mixture that contained HMD, DCH, and MPMD, the NOEL was 125 mg/kg (the highest level tested). In a 28-day oral study of MPMD, a NOEL of 10,000 ppm (745 mg/kg) (the highest level tested) was determined for male rats. Body weight, body weight gains, and food consumption of female rats was depressed leading to a NOEL of 3000 ppm (276 mg/kg) in the female rats.

Reproductive and developmental toxicity: HMD is not a developmental or reproductive toxin in the rat. There were no organ weight effects for MPMD in a 28-day oral study, and no organ weight effects in a 13-week oral study for a mixture containing HMD, DCH, and MPMD. Because of the similarities observed between the materials in their structures, physical and chemical characteristics, acute toxicity, environmental fate, and aquatic toxicity, and the similar NOELs observed in the repeated dose studies, it is reasonable to conclude that DCH and MPMD would have similar toxicity to HMD in developmental and reproductive toxicity. Genetic toxicity: Genetic toxicity data are similar between the amine heads, supporting a category approach. HMD was not active genetically in a series of tests developed to detect either point mutations or clastogenicity. A compound containing 31% DCH was negative in the Ames Test and in an *in vitro* chromosome aberration test using Chinese hamster ovary cells. MPMD was negative in the Ames test and in an *in vitro* chromosome aberration test conducted in human lymphocytes.

The material may produce severe skin irritation after prolonged or repeated exposure, and may produce a contact dermatitis 2.4.6 (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) thickening of the epidermis. TRIS[(DIMETHYLAMINO)METHYL]PHENOL Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. Prolonged contact is unlikely, given the severity of response, but repeated exposures may produce severe ulceration. C.I. PIGMENT BLACK 11 No data of toxicological significance identified in literature search. LIMESTONE & 2,4,6-The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants TRIS[(DIMETHYLAMINO)METHYL]PHENOL may produce conjunctivitis The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). LIMESTONE & This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be 2-METHYLPENTAMETHYLENEDIAMINE intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic 2-METHYLPENTAMETHYLENEDIAMINE & individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial 2.4.6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or & C.I. PIGMENT BLACK 11 asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production. While it is difficult to generalise about the full range of potential health effects posed by exposure to the many different amine compounds, characterised by those used in the manufacture of polyurethane and polyisocyanurate foams, it is agreed that overexposure to the majority of these materials may cause adverse health effects. Many amine-based compounds can induce histamine liberation, which, in turn, can trigger allergic and other physiological effects, including bronchoconstriction or bronchial asthma and rhinitis. Systemic symptoms include headache, nausea, faintness, anxiety, a decrease in blood pressure, tachycardia (rapid heartbeat), itching, erythema (reddening of the skin), urticaria (hives), and facial edema (swelling). Systemic effects (those affecting the body) that are related to the pharmacological action of amines are usually transient. Typically, there are four routes of possible or potential exposure: inhalation, skin contact, eye contact, and ingestion. Inhalation: Inhalation of vapors may, depending upon the physical and chemical properties of the specific product and the degree and length of exposure, result in moderate to severe irritation of the tissues of the nose and throat and can irritate the lungs. Products with higher vapour pressures have a greater potential for higher airborne concentrations. This increases the probability of worker exposure. Higher concentrations of certain amines can produce severe respiratory irritation, characterised by nasal discharge, coughing, difficulty in breathing, and chest pains. Chronic exposure via inhalation may cause headache, nausea, vomiting, drowsiness, sore throat, bronchopneumonia, and possible lung damage. Also, repeated and/or prolonged exposure to some amines may result in liver disorders, jaundice, and liver enlargement. Some amines have been shown to cause kidney, blood, and central nervous system disorders in laboratory animal studies While most polyurethane amine catalysts are not sensitisers, some certain individuals may also become sensitized to amines and may experience respiratory distress, including asthma-like attacks, whenever they are subsequently exposed to even very small amounts of vapor. Once sensitised, these individuals must avoid any further exposure to amines. Although chronic or repeated inhalation of vapor concentrations below hazardous or recommended exposure limits should not ordinarily affect healthy individuals. chronic overexposure may lead to permanent pulmonary injury, including a reduction in lung function, breathlessness, chronic bronchitis, and immunologic lung disease. 2-METHYLPENTAMETHYLENEDIAMINE & Inhalation bazards are increased when exposure to amine catalysts occurs in situations that produce aerosols, mists, or heated 2,4,6 vapors. Such situations include leaks in fitting or transfer lines. Medical conditions generally aggravated by inhalation exposure TRIS[(DIMETHYLAMINO)METHYL]PHENOL include asthma, bronchitis, and emphysema Skin Contact: Skin contact with amine catalysts poses a number of concerns. Direct skin contact can cause moderate to severe irritation and injury-i.e., from simple redness and swelling to painful blistering, ulceration, and chemical burns. Repeated or prolonged exposure may also result in severe cumulative dermatitis. Skin contact with some amines may result in allergic sensitisation. Sensitised persons should avoid all contact with amine catalysts. Systemic effects resulting from the absorption of the amines through skin exposure may include headaches, nausea, faintness, anxiety, decrease in blood pressure, reddening of the skin, hives, and facial swelling. These symptoms may be related to the pharmacological action of the amines, and they are usually transient. Eye Contact: Amine catalysts are alkaline in nature and their vapours are irritating to the eyes, even at low concentrations. Direct contact with the liquid amine may cause severe irritation and tissue injury, and the "burning" may lead to blindness. (Contact with solid products may result in mechanical irritation, pain, and corneal injury.) Exposed persons may experience excessive tearing, burning, conjunctivitis, and corneal swelling. The corneal swelling may manifest itself in visual disturbances such as blurred or "foggy" vision with a blue tint ("blue haze") and sometimes a halo phenomenon around lights. These symptoms are transient and usually disappear when exposure ceases Some individuals may experience this effect even when exposed to concentrations below doses that ordinarily cause respiratory irritation. Ingestion: The oral toxicity of amine catalysts varies from moderately to very toxic. Some amines can cause severe irritation, ulceration, or burns of the mouth, throat, esophagus, and gastrointestinal tract. Material aspirated (due to vomiting) can damage the bronchial tubes and the lungs. Affected persons also may experience pain in the chest or abdomen, nausea, bleeding of the throat and the gastrointestinal tract, diarrhea, dizziness, drowsiness, thirst, circulatory collapse, coma, and even death. Polyurethane Amine Catalysts: Guidelines for Safe Handling and Disposal; Technical Bulletin June 2000 Alliance for Polyurethanes Industry 2.4.6 TRIS[(DIMETHYLAMINO)METHYL]PHENOL No significant acute toxicological data identified in literature search. & C.I. PIGMENT BLACK 11 Acute Toxicity ~ × Carcinogenicity

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Skin Irritation/Corrosion

Serious Eye Damage/Irritation

Continued...

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Reproductivity

STOT - Single Exposure

Respiratory or Skin
sensitisationSTOT - Repeated ExposureMutagenicityXAspiration HazardX

Legend: X – Data either not available or does not fill the criteria for classification

Data available to make classification

SECTION 12 Ecological information

Toxicity	1

	Endpoint	Test Duration (hr)	Species	Value	Source
Ardex RA 88 Plus - Part B	Not Available	Not Available	Not Available	Not Available	Not Available
	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	1h	Fish	4-320mg/l	4
limestone	LC50	96h	Fish	>165200mg/L	4
	EC50	72h	Algae or other aquatic plants	>14mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96h	Fish	1825mg/l	2
	EC50	72h	Algae or other aquatic plants	>100mg/l	2
2-methylpentamethylenediamine	EC50	96h	Algae or other aquatic plants	25.1mg/l	Not Availabl
	EC50(ECx)	96h	Algae or other aquatic plants	25.1mg/l	Not Availabl
	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	24h	Crustacea	280mg/l	Not Available
2,4,6- tris[(dimethylamino)methyl]phenol	EC50	72h	Algae or other aquatic plants	2.8mg/l	2
instrumenty animo/metry jphenor	EC50	48h	Crustacea	>100mg/l	2
	LC50	96h	Fish	1000mg/l	Not Available
	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96h	Fish	0.05mg/l	2
C.I. Pigment Black 11	EC50	72h	Algae or other aquatic plants	18mg/l	2
	EC50	48h	Crustacea	>100mg/l	2
	NOEC(ECx)	504h	Fish	0.52mg/l	2

Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. **DO NOT** discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
2-methylpentamethylenediamine	LOW	LOW
2,4,6- tris[(dimethylamino)methyl]phenol	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
2-methylpentamethylenediamine	LOW (LogKOW = 0.2725)
2,4,6- tris[(dimethylamino)methyl]phenol	LOW (LogKOW = 0.773)

Mobility in soil

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Ingredient	Mobility	
2-methylpentamethylenediamine	LOW (KOC = 251.2)	
2,4,6- tris[(dimethylamino)methyl]phenol	LOW (KOC = 15130)	

Waste tr	reatment	methods
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Product / Packaging disposal	 Containers may still present a chemical hazard/ danger when empty. Return to supplier for reuse/ recycling if possible. Otherwise: If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. Where possible retain label warnings and SDS and observe all notices pertaining to the product. Recycle wherever possible. Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. Treat and neutralise at an approved treatment plant. Treatment should involve: Mixing or slurrying in water; Neutralisation followed by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material) Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.
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SECTION 14 Transport information

Labels Required	
Marine Pollutant	
HAZCHEM	2X

Land transport (ADG)

UN number or ID number	2735				
UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains 2-methylpentamethylenediamine)				
Transport hazard class(es)	Class 8 Subsidiary risk Not Applicable				
Packing group	11				
Environmental hazard	Environmentally hazardous				
Special precautions for user	Special provisions 223 274 Limited quantity 5 L				

Air transport (ICAO-IATA / DGR)

	-7				
UN number	2735				
UN proper shipping name	Amines, liquid, corrosive, n.o.s. * (contains 2-methylpentamethylenediamine)				
	ICAO/IATA Class	8			
Transport hazard class(es)	ICAO / IATA Subrisk	Not Applicable			
	ERG Code	8L			
Packing group	III				
Environmental hazard	Environmentally hazardous				
	Special provisions		A3 A803		
	Cargo Only Packing Instructions		856		
	Cargo Only Maximum Qty / Pack		60 L		
Special precautions for user	Passenger and Cargo Packing Instructions		852		
	Passenger and Cargo Maximum Qty / Pack		5 L		
	Passenger and Cargo Limited Quantity Packing Instructions		Y841		
	Passenger and Cargo Limited Maximum Qty / Pack		1 L		

Sea transport (IMDG-Code / GGVSee)

	-	
UN number	2735	
UN proper shipping name	AMINES, LIQUID,	CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains 2-methylpentamethylenediamine)
Transport hazard class(es)	IMDG Class IMDG Subrisk	8 Not Applicable
Packing group	Ш	

Environmental hazard	Marine Pollutant	
Special precautions for user	EMS Number Special provisions Limited Quantities	F-A, S-B 223 274 5 L

Transport in bulk according to Annex II of MARPOL and the IBC code Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
limestone	Not Available
2-methylpentamethylenediamine	Not Available
2,4,6- tris[(dimethylamino)methyl]phenol	Not Available
C.I. Pigment Black 11	Not Available

Transport in bulk in accordance with the IGC Code

Product name	Ship Type
limestone	Not Available
2-methylpentamethylenediamine	Not Available
2,4,6- tris[(dimethylamino)methyl]phenol	Not Available
C.I. Pigment Black 11	Not Available

SECTION 15 Regulatory information

Safety, health and environmental	regulations	/ legislation	specific for	the substance or mixture

limestone is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

2-methylpentamethylenediamine is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

2,4,6-tris[(dimethylamino)methyl]phenol is found on the following regulatory lists Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

C.I. Pigment Black 11 is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

National Inventory Status

National Inventory	Status		
Australia - AIIC / Australia Non-Industrial Use	Yes		
Canada - DSL	Yes		
Canada - NDSL	No (2-methylpentamethylenediamine; 2,4,6-tris[(dimethylamino)methyl]phenol; C.I. Pigment Black 11)		
China - IECSC	Yes		
Europe - EINEC / ELINCS / NLP	Yes		
Japan - ENCS	Yes		
Korea - KECI	Yes		
New Zealand - NZIoC	Yes		
Philippines - PICCS	Yes		
USA - TSCA	Yes		
Taiwan - TCSI	Yes		
Mexico - INSQ	Yes		
Vietnam - NCI	Yes		
Russia - FBEPH	Yes		
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.		

SECTION 16 Other information

Revision Date	23/12/2022
Initial Date	31/07/2019

end of SDS

SDS Version Summary

Version	Date of Update	Sections Updated
5.1	15/11/2019	Toxicological information - Acute Health (eye), Toxicological information - Acute Health (skin), Toxicological information - Acute Health (swallowed), Toxicological information - Chronic Health, Hazards identification - Classification, Transport Information
6.1	23/12/2022	Classification review due to GHS Revision change.

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC - TWA: Permissible Concentration-Time Weighted Average PC - STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit, IDLH: Immediately Dangerous to Life or Health Concentrations ES: Exposure Standard OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index AIIC: Australian Inventory of Industrial Chemicals DSL: Domestic Substances List NDSL: Non-Domestic Substances List IECSC: Inventory of Existing Chemical Substance in China EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances NLP: No-Longer Polymers ENCS: Existing and New Chemical Substances Inventory KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances **TSCA: Toxic Substances Control Act** TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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