



Ardex RA 146

Ardex (Ardex Australia)

Chemwatch: 62-3858

Version No: 4.1.17.10

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: 01/11/2019

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S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Ardex RA 146
Chemical Name	Not Applicable
Synonyms	Not Available
Proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains N-aminoethylpiperazine and 4-nonylphenol, branched)
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Reactive diluents are blended with epoxy resins to improve cure. Compared to typical curing techniques, reactive diluents allow the epoxy resin to be less viscous ("syrupy"). This improves surface wetting and adhesion. Epoxies that have added reactive diluents exhibit longer "pot life" (usable mixing time) than epoxy resins without diluents.
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Details of the supplier of the safety data sheet

Registered company name	Ardex (Ardex Australia)
Address	20 Powers Road Seven Hills NSW 2147 Australia
Telephone	1800 224 070
Fax	1300 780 102
Website	www.ardexaustralia.com
Email	technicalservices@ardexaustralia.com

Emergency telephone number

Association / Organisation	Ardex (Ardex Australia)
Emergency telephone numbers	1800 224 070 (Mon-Fri, 9am-5pm)
Other emergency telephone numbers	Not Available

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

ChemWatch Hazard Ratings

	Min	Max	
Flammability	1	2	
Toxicity	2	3	
Body Contact	3	4	
Reactivity	1	2	
Chronic	3	4	

0 = Minimum
1 = Low
2 = Moderate
3 = High
4 = Extreme

Poisons Schedule	S5
Classification [1]	Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 1A, Serious Eye Damage/Eye Irritation Category 1, Sensitisation (Skin) Category 1, Germ Cell Mutagenicity Category 2, Reproductive Toxicity Category 1B, Hazardous to the Aquatic Environment Long-Term Hazard Category 1, Corrosive to Metals Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
Signal word	Danger

Hazard statement(s)

H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H341	Suspected of causing genetic defects.
H360D	May damage the unborn child.
H410	Very toxic to aquatic life with long lasting effects.
H290	May be corrosive to metals.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P260	Do not breathe mist/vapours/spray.
P264	Wash all exposed external body areas thoroughly after handling.
P280	Wear protective gloves, protective clothing, eye protection and face protection.

Precautionary statement(s) Response

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/ attention.

Precautionary statement(s) Storage

P405	Store locked up.
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Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available		Part A containing:
25068-38-6	>60	<u>bisphenol A/ diglycidyl ether resin, liquid</u>
68609-97-2	7-15	<u>(C12-14)alkylglycidyl ether</u>
13463-67-7	0.1-1	<u>titanium dioxide</u>
Not Available	15-30	Ingredients determined not to be hazardous
Not Available		Part B containing:
68513-05-3	40-60	<u>tall oil/ tetraethylenepentamine polyamides</u>
140-31-8	20-40	<u>N-aminoethylpiperazine</u>
84852-15-3	15-30	<u>4-nonylphenol, branched</u>
112-24-3	1-5	<u>triethylenetetramine</u>
90-72-2	1-5	<u>2,4,6-tris(dimethylamino)methylphenol</u>
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available	

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.
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	<ul style="list-style-type: none"> ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately flush body and clothes with large amounts of water, using safety shower if available. ▶ Quickly remove all contaminated clothing, including footwear. ▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ▶ Transport to hospital, or doctor.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor. ▶ Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema. ▶ Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs). ▶ As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested. ▶ Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. <p>This must definitely be left to a doctor or person authorised by him/her. (ICSC13719)</p>
Ingestion	<ul style="list-style-type: none"> ▶ For advice, contact a Poisons Information Centre or a doctor at once. ▶ Urgent hospital treatment is likely to be needed. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Transport to hospital or doctor without delay.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

For acute or short-term repeated exposures to highly alkaline materials:

- ▶ Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- ▶ Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- ▶ Oxygen is given as indicated.
- ▶ The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- ▶ Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.

INGESTION:

- ▶ Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.

- * Neutralising agents should never be given since exothermic heat reaction may compound injury.

* Catharsis and emesis are absolutely contra-indicated.

* Activated charcoal does not absorb alkali.

* Gastric lavage should not be used.

Supportive care involves the following:

- ▶ Withhold oral feedings initially.
- ▶ If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- ▶ Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- ▶ Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:

- ▶ Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

If exposure has been severe and/or symptoms marked, observation in hospital for 48 hours should be considered due to possibility of delayed pulmonary oedema.

For acute or short term repeated exposures to phenols/ cresols:

- ▶ Phenol is absorbed rapidly through lungs and skin. [Massive skin contact may result in collapse and death]*
- ▶ [Ingestion may result in ulceration of upper respiratory tract; perforation of oesophagus and/or stomach, with attendant complications, may occur. Oesophageal stricture may occur.]*
- ▶ An initial excitatory phase may present. Convulsions may appear as long as 18 hours after ingestion. Hypotension and ventricular tachycardia that require vasopressor and antiarrhythmic therapy, respectively, can occur.
- ▶ Respiratory arrest, ventricular dysrhythmias, seizures and metabolic acidosis may complicate severe phenol exposures so the initial attention should be directed towards stabilisation of breathing and circulation with ventilation, intubation, intravenous lines, fluids and cardiac monitoring as indicated.
- ▶ [Vegetable oils retard absorption; do NOT use paraffin oils or alcohols. Gastric lavage, with endotracheal intubation, should be repeated until phenol odour is no longer detectable; follow with vegetable oil. A saline cathartic should then be given.]* ALTERNATIVELY: Activated charcoal (1g/kg) may be given. A cathartic should be given after oral activated charcoal.
- ▶ Severe poisoning may require slow intravenous injection of methylene blue to treat methaemoglobinaemia.
- ▶ [Renal failure may require haemodialysis.]*
- ▶ Most absorbed phenol is biotransformed by the liver to ethereal and glucuronide sulfates and is eliminated almost completely after 24 hours. [Ellenhorn and Barceloux: Medical Toxicology] *[Union Carbide]

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker who has been exposed to the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
1. Total phenol in blood	250 mg/gm creatinine	End of shift	B, NS

B: Background levels occur in specimens collected from subjects **NOT** exposed

NS: Non-specific determinant; also seen in exposure to other materials

SECTION 5 Firefighting measures

Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Use fire fighting procedures suitable for surrounding area.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Combustible. ▶ Slight fire hazard when exposed to heat or flame. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). <p>Combustion products include: carbon monoxide (CO) carbon dioxide (CO₂) nitrogen oxides (NO_x) other pyrolysis products typical of burning organic material. May emit corrosive fumes.</p>
HAZCHEM	2X

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Avoid breathing vapours/ aerosols/ or dusts and avoid contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. ▶ Contain and absorb spill with sand, earth, inert material or vermiculite. <ul style="list-style-type: none"> ·In the event of a spill of a reactive diluent, the focus is on containing the spill to prevent contamination of soil and surface or ground water. ·If irritating vapors are present, an approved air-purifying respirator with organic vapor canister is recommended for cleaning up spills and leaks. ·For small spills, reactive diluents should be absorbed with sand. ▶ Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material. ▶ Check regularly for spills and leaks.
Major Spills	<p>Industrial spills or releases of reactive diluents are infrequent and generally contained. If a large spill does occur, the material should be captured, collected, and reprocessed or disposed of according to applicable governmental requirements. An approved air-purifying respirator with organic-vapor canister is recommended for emergency work.</p> <ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water course.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Avoid contact with moisture.
Other information	<ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ Store in a cool, dry, well-ventilated area. ▶ Store away from incompatible materials and foodstuff containers. ▶ DO NOT store near acids, or oxidising agents ▶ No smoking, naked lights, heat or ignition sources.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Glass container is suitable for laboratory quantities ▶ DO NOT use aluminium or galvanised containers ▶ DO NOT use mild steel or galvanised containers ▶ DO NOT use aluminium, galvanised or tin-plated containers <p>For low viscosity materials</p>
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	<ul style="list-style-type: none"> ▶ Drums and jerricans must be of the non-removable head type. ▶ Where a can is to be used as an inner package, the can must have a screwed enclosure. <p>For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):</p> <ul style="list-style-type: none"> ▶ Removable head packaging; ▶ Cans with friction closures and ▶ low pressure tubes and cartridges may be used.
Storage incompatibility	<ul style="list-style-type: none"> ▶ Reacts with mild steel, galvanised steel / zinc producing hydrogen gas which may form an explosive mixture with air. ▶ Avoid oxidising agents, acids, acid chlorides, acid anhydrides, chloroformates. ▶ Avoid contact with copper, aluminium and their alloys. ▶ Avoid cross contamination between the two liquid parts of product (kit). ▶ If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisation with gelation and evolution of heat (exotherm) may occur. ▶ This excess heat may generate toxic vapour ▶ Avoid reaction with amines, mercaptans, strong acids and oxidising agents

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	titanium dioxide	Titanium dioxide	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
bisphenol A/ diglycidyl ether resin, liquid	90 mg/m3	990 mg/m3	5,900 mg/m3
titanium dioxide	30 mg/m3	330 mg/m3	2,000 mg/m3
N-aminoethylpiperazine	6.4 mg/m3	71 mg/m3	420 mg/m3
4-nonylphenol, branched	3.9 mg/m3	43 mg/m3	260 mg/m3
triethylenetetramine	3 ppm	14 ppm	83 ppm
2,4,6-tris[(dimethylamino)methyl]phenol	6.5 mg/m3	72 mg/m3	430 mg/m3

Ingredient	Original IDLH	Revised IDLH
bisphenol A/ diglycidyl ether resin, liquid	Not Available	Not Available
(C12-14)alkylglycidyl ether	Not Available	Not Available
titanium dioxide	5,000 mg/m3	Not Available
tall oil/ tetraethylenepentamine polyamides	Not Available	Not Available
N-aminoethylpiperazine	Not Available	Not Available
4-nonylphenol, branched	Not Available	Not Available
triethylenetetramine	Not Available	Not Available
2,4,6-tris[(dimethylamino)methyl]phenol	Not Available	Not Available

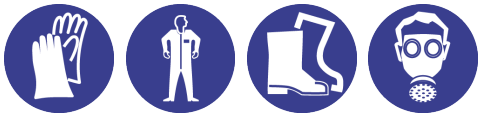
Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
bisphenol A/ diglycidyl ether resin, liquid	E	≤ 0.1 ppm
(C12-14)alkylglycidyl ether	E	≤ 0.1 ppm
tall oil/ tetraethylenepentamine polyamides	E	≤ 0.1 ppm
N-aminoethylpiperazine	D	> 0.1 to ≤ 1 ppm
4-nonylphenol, branched	E	≤ 0.1 ppm
triethylenetetramine	E	≤ 0.1 ppm

Notes: Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:</p> <ul style="list-style-type: none"> Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.
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Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Chemical goggles. ▶ Full face shield may be required for supplementary but never for primary protection of eyes. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.
Skin protection	See Hand protection below
Hands/feet protection	<p>NOTE:</p> <ul style="list-style-type: none"> ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. <p>When handling liquid-grade epoxy resins wear chemically protective gloves, boots and aprons.</p> <p>The performance, based on breakthrough times, of:</p> <ul style="list-style-type: none"> ·Ethyl Vinyl Alcohol (EVAL laminate) is generally excellent ·Butyl Rubber ranges from excellent to good ·Nitrile Butyl Rubber (NBR) from excellent to fair. ·Neoprene from excellent to fair ·Polyvinyl (PVC) from excellent to poor <p>As defined in ASTM F-739-96</p> <ul style="list-style-type: none"> ·Excellent breakthrough time > 480 min ·Good breakthrough time > 20 min ·Fair breakthrough time < 20 min ·Poor glove material degradation <p>Gloves should be tested against each resin system prior to making a selection of the most suitable type. Systems include both the resin and any hardener, individually and collectively)</p> <ul style="list-style-type: none"> ·DO NOT use cotton or leather (which absorb and concentrate the resin), natural rubber (latex), medical or polyethylene gloves (which absorb the resin). ▶ DO NOT use solvent to clean the skin ▶ Leather wear not recommended: Contaminated leather footwear, watch bands, should be destroyed, i.e. burnt, as they cannot be adequately decontaminated
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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Material	CPI
BUTYL	A
NEOPRENE	C
NITRILE	C
PE/EVAL/PE	C
VITON	C

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type ABK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	ABK-AUS P2	-	ABK-PAPR-AUS / Class 1 P2
up to 50 x ES	-	ABK-AUS / Class 1 P2	-
up to 100 x ES	-	ABK-2 P2	ABK-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Part A: White paste with a slight odour; does not mix with water. Part B: Black paste with a slight amine odour; does not mix with water. Reactive diluents are generally colourless to yellow/amber, low viscosity liquids with mild ether-like odour; solubility in water varies across the family. Substitution on the phenolic rings may generate solids. Reactive diluents may contain trace residuals of epichlorohydrin a known skin irritant.
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Physical state	Non Slump Paste	Relative density (Water = 1)	1.02-1.20
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	>93	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing "amine asthma".</p> <p>In animal testing, exposure to aerosols of reactive diluents (especially o-cresol glycidyl ether, CAS RN:2210-79-9) has been reported to affect the adrenal gland, central nervous system, kidney, liver, ovaries, spleen, testes, thymus and respiratory tract.</p> <p>Inhalation of amine vapours may cause irritation of the mucous membrane of the nose and throat, and lung irritation with respiratory distress and cough. Swelling and inflammation of the respiratory tract is seen in serious cases; with headache, nausea, faintness and anxiety.</p> <p>Inhalation hazard is increased at higher temperatures.</p> <p>If phenols are absorbed via the lungs, systemic effects may occur affecting the cardiovascular and nervous systems. Inhalation can result in profuse perspiration, intense thirst, nausea, vomiting, diarrhoea, cyanosis, restlessness, stupor, falling blood pressure, hyperventilation, abdominal pain, anaemia, convulsions, coma, swelling and inflammation of the lung.</p> <p>Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.</p>
Ingestion	<p>Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.</p> <p>The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion.</p> <p>Reactive diluents exhibit a range of ingestion hazards. Small amounts swallowed incidental to normal handling operations are not likely to cause injury. However, swallowing larger amounts may cause injury.</p> <p>Animal testing showed that a single dose of bisphenol A diglycidyl ether (BADGE) given by mouth, caused an increase in immature sperm.</p> <p>Ingestion of amine epoxy-curing agents (hardeners) may cause severe abdominal pain, nausea, vomiting or diarrhoea. The vomitus may contain blood and mucous.</p> <p>Bisphenol A diglycidyl ethers (BADGEs) produce a sensitization dermatitis (skin inflammation) characterized by eczema with blisters and papules, with considerable itching of the back of the hand. This may persist for 10-14 days after withdrawal from exposure and recur immediately on re-exposure. The dermatitis may last longer following each exposure, but is unlikely to become more intense. Lower molecular weight species produce sensitization more readily.</p> <p>Amines without benzene rings when swallowed are absorbed throughout the gut. Corrosive action may cause damage throughout the gastrointestinal tract.</p> <p>Some phenol derivatives can cause damage to the digestive system. If absorbed, profuse sweating, thirst, nausea, vomiting, diarrhoea, cyanosis, restlessness, stupor, low blood pressure, gasping, abdominal pain, anaemia, convulsions, coma and lung swelling can happen followed by pneumonia.</p>
Skin Contact	<p>Skin contact with the material may be harmful; systemic effects may result following absorption.</p> <p>The material can produce chemical burns following direct contact with the skin.</p> <p>Bisphenol A diglycidyl ether (BADGE) may produce contact dermatitis characterized by redness and swelling, with weeping followed by crusting and scaling. A liquid resin with a molecular weight of 350 produced severe skin irritation when applied daily for 4 hours over 20 days.</p> <p>Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling.</p> <p>Volatile amine vapours produce irritation and inflammation of the skin. Direct contact can cause burns.</p> <p>Phenol and its derivatives can cause severe skin irritation if contact is maintained, and can be absorbed to the skin affecting the cardiovascular and central nervous system. Effects include sweating, intense thirst, nausea and vomiting, diarrhoea, cyanosis, restlessness, stupor, low blood pressure, hyperventilation, abdominal pain, anaemia, convulsions, coma, lung swelling followed by pneumonia.</p>

	<p>Skin contact with reactive diluents may cause slight to moderate irritation with local redness. Repeated or prolonged skin contact may cause burns.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
Eye	<p>The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating.</p> <p>If applied to the eyes, this material causes severe eye damage.</p> <p>Vapours of volatile amines irritate the eyes, causing excessive secretion of tears, inflammation of the conjunctiva and slight swelling of the cornea, resulting in "halos" around lights. This effect is temporary, lasting only for a few hours. However this condition can reduce the efficiency of undertaking skilled tasks, such as driving a car. Direct eye contact with liquid volatile amines may produce eye damage, permanent for the lighter species.</p> <p>Some phenol derivatives may produce mild to severe eye irritation with redness, pain and blurred vision. Permanent eye injury may occur; recovery may also be complete or partial.</p> <p>Eye contact with reactive diluents may cause slight to severe irritation with the possibility of chemical burns or moderate to severe damage to the cornea.</p> <p>Direct eye contact with acid corrosives may produce pain, tears, sensitivity to light and burns. Mild burns of the epithelia generally recover rapidly and completely.</p>
Chronic	<p>Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Ample evidence exists, from results in experimentation, that developmental disorders are directly caused by human exposure to the material. Ample evidence from experiments exists that there is a suspicion this material directly reduces fertility.</p> <p>Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother.</p> <p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Bisphenol A diglycidyl ethers (BADGEs) produce a sensitization dermatitis (skin inflammation) characterized by eczema with blisters and papules, with considerable itching of the back of the hand. This may persist for 10-14 days after withdrawal from exposure and recur immediately on re-exposure. The dermatitis may last longer following each exposure, but is unlikely to become more intense. Lower molecular weight species produce sensitization more readily.</p> <p>For some reactive diluents, prolonged or repeated skin contact may result in absorption of potentially harmful amounts or allergic skin reactions. Exposure to some reactive diluents (notably, neopentylglycol diglycidyl ether, CAS RN: 17557-23-2) has caused cancer in some animal testing. Secondary amines may react with nitrites to form potentially carcinogenic N-nitrosamines. Glycidyl ethers can cause genetic damage and cancer. Long-term exposure to phenol derivatives can cause skin inflammation, loss of appetite and weight, weakness, muscle aches and pain, liver damage, dark urine, loss of nails, skin eruptions, diarrhoea, nervous disorders with headache, salivation, fainting, discolouration of the skin and eyes, vertigo and mental disorders, and damage to the liver and kidneys.</p> <p>There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.</p> <p>Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing "amine asthma".</p> <p>Repeated or prolonged exposure to acids may result in the erosion of teeth, swelling and/or ulceration of mouth lining. Irritation of airways to lung, with cough, and inflammation of lung tissue often occurs.</p>

Ardex RA 146	TOXICITY	IRRITATION
	Not Available	Not Available
bisphenol A/ diglycidyl ether resin, liquid	TOXICITY	IRRITATION
	dermal (rat) LD50: >1200 mg/kg ^[2] Oral(Mouse) LD50; >500 mg/kg ^[2]	Eye (rabbit): 100mg - Mild
(C12-14)alkylglycidyl ether	TOXICITY	IRRITATION
	Oral(Rat) LD50; >2000 mg/kg ^[1]	Eye (rabbit): mild [Ciba]
		Eye: adverse effect observed (irritating) ^[1]
		Skin (guinea pig): sensitiser
		Skin (human): Irritant
		Skin (human): non- sensitiser
		Skin (rabbit): moderate Skin : Moderate Skin: adverse effect observed (irritating) ^[1]
titanium dioxide	TOXICITY	IRRITATION
	dermal (hamster) LD50: >=10000 mg/kg ^[2] Inhalation(Rat) LC50; >2.28 mg/4h ^[1] Oral(Rat) LD50; >=2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1] Skin (human): 0.3 mg /3D (int)-mild * Skin: no adverse effect observed (not irritating) ^[1]
tall oil/ tetraethylenepentamine polyamides	TOXICITY	IRRITATION
	Oral(Rat) LD50; >5000 mg/kg ^[2]	Eyes (rabbit) (-) moderate Skin (rabbit) (-) moderate
N-aminoethylpiperazine	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 866 mg/kg ^[1] Oral(Rat) LD50; >1000 mg/kg ^[1]	Eye (rabbit): 20 mg/24h - mod Eye: adverse effect observed (irritating) ^[1] Skin (rabbit): 0.1 mg/24h - mild Skin (rabbit): 5 mg/24h - SEVERE

		Skin: adverse effect observed (corrosive) ^[1]
4-nonylphenol, branched	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[2]	Eye (rabbit): 100 mg - SEVERE
	Oral(Rat) LD50; 1000-2500 mg/kg ^[2]	Eye: adverse effect observed (irritating) ^[1]
		Skin (rabbit): 500 mg/24h-SEVERE
		Skin: adverse effect observed (corrosive) ^[1]
triethylenetetramine	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 550 mg/kg ^[2]	Eye (rabbit):20 mg/24 h - moderate
	Oral(Mouse) LD50; 38.5 mg/kg ^[2]	Eye (rabbit); 49 mg - SEVERE
		Skin (rabbit): 490 mg open SEVERE
		Skin (rabbit): 5 mg/24 SEVERE
2,4,6-tris[(dimethylamino)methyl]phenol	TOXICITY	IRRITATION
	dermal (rat) LD50: >973 mg/kg ^[1]	Eye (rabbit): 0.05 mg/24h - SEVERE
	Oral(Rat) LD50; 2169 mg/kg ^[1]	Eye: adverse effect observed (irreversible damage) ^[1]
		Skin (rabbit): 2 mg/24h - SEVERE
		Skin: adverse effect observed (corrosive) ^[1]
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID	<p>Foetotoxicity has been observed in animal studies Oral (rabbit, female) NOEL 180 mg/kg (teratogenicity; NOEL (maternal 60 mg/kg</p> <p>The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics.</p> <p>Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives did not show such activity.</p> <p>The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans.</p> <p>Evidence of carcinogenicity may be inadequate or limited in animal testing.</p> <p>Animal testing over 13 weeks showed bisphenol A diglycidyl ether (BADGE) caused mild to moderate, chronic, inflammation of the skin.</p> <p>Reproductive and Developmental Toxicity: Animal testing showed BADGE given over several months caused reduction in body weight but had no reproductive effects.</p> <p>Cancer-causing potential: It has been concluded that bisphenol A diglycidyl ether cannot be classified with respect to its cancer-causing potential in humans.</p> <p>Genetic toxicity: Laboratory tests on genetic toxicity of BADGE have so far been negative.</p> <p>Immunotoxicity: Animal testing suggests regular injections of diluted BADGE may result in sensitization.</p> <p>Consumer exposure: Consumer exposure to BADGE is almost exclusively from migration of BADGE from can coatings into food. Testing has not found any evidence of hormonal disruption.</p>
(C12-14)ALKYLGLYCIDYL ETHER	<p>Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) share many common characteristics with respect to animal toxicology. One such oxirane is ethyloxirane; data presented here may be taken as representative.</p> <p>For 1,2-butylene oxide (ethyloxirane):</p> <p>In animal testing, ethyloxirane increased the incidence of tumours of the airways in animals exposed via inhalation. However, tumours were not observed in mice chronically exposed via skin. Two structurally related substances, oxirane (ethylene oxide) and methyloxirane (propylene oxide), which are also direct-acting alkylating agents, have been classified as causing cancer.</p>
TITANIUM DIOXIDE	<p>* IUCLID</p> <p>Laboratory (in vitro) and animal studies show, exposure to the material may result in a possible risk of irreversible effects, with the possibility of producing mutation.</p> <p>Exposure to titanium dioxide is via inhalation, swallowing or skin contact. When inhaled, it may deposit in lung tissue and lymph nodes causing dysfunction of the lungs and immune system. Absorption by the stomach and intestines depends on the size of the particle. It penetrated only the outermost layer of the skin, suggesting that healthy skin may be an effective barrier. There is no substantive data on genetic damage, though cases have been reported in experimental animals.</p> <p>The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.</p> <p>WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.</p>
TALL OIL/ TETRAETHYLENEPENTAMINE POLYAMIDES	<p>For imidazoline surfactants (amidoamine/ imidazoline - AAI)</p> <p>All substances within the AAI group show the same reactive groups, show similar composition of amide, imidazoline, and some dimer structures of both, with the length of original EA amines used for production as biggest difference. Inherent reactivity and toxicity is not expected to differ much between these substances.</p> <p>All in vivo skin irritation/corrosion studies performed on AAI substances all indicate them to be corrosive following 4 hour exposure. There do not seem to be big differences in response with the variation on EA length used for the production of the AAI.</p> <p>The available data available for AAI substances indicate that for AAI based on shorter polyethylenamines (EA), higher toxicity is observed compared to AAI based on longer EA.</p> <p>Laboratory testing shows that the fatty acid amide, cocoamide DEA, causes occupational allergic contact dermatitis, and that allergy to this substance is becoming more common.</p> <p>Alkanolamides are manufactured by condensation of diethanolamine and the methyl ester of long chain fatty acids.</p> <p>The chemicals in the Fatty Nitrogen Derived (FND) Amides are generally similar in terms of physical and chemical properties, environmental fate and toxicity. Its low acute oral toxicity is well established across all subcategories by the available data and show no apparent organ specific toxicity, mutation, reproductive or developmental defects.</p> <p>Tetraethylenepentamine (TEPA) has a low acute toxicity when taken orally and a higher toxicity via the dermal route most likely due to the corrosive nature of TEPA to the skin against neutralization by stomach acid. TEPA may be corrosive to the skin and eyes.</p>

	<p>Long term dermal application may cause thickening of the epidermis and other skin changes. There were no evidence of reproductive toxicity but there may be foetal toxicity at high doses most likely due to copper deficiency and zinc toxicity.</p> <p>For quaternary ammonium compounds (QACs):</p> <p>Quaternary ammonium compounds are synthetically made surfactants. Studies show that its solubility, toxicity and irritation depend on chain length and bond type while effect on histamine depends on concentration. QACs may cause muscle paralysis with no brain involvement. There is a significant association between the development of asthma symptoms and the use of QACs as disinfectant. Most undiluted cationic surfactants satisfy the criteria for classification as Harmful (Xn) with R22 and as Irritant (Xi) for skin and eyes with R38 and R41.</p>
N-AMINOETHYLPIPERAZINE	<p>for piperazine:</p> <p>Exposure to piperazine and its salts has clearly been demonstrated to cause asthma in occupational settings. No NOAEL can be estimated for respiratory sensitisation (asthma).</p> <p>Although the LD50 levels indicate a relatively low level of oral acute toxicity (LD50 1-5 g/kg bw), signs of neurotoxicity may appear in humans after exposure to lower doses. Based on exposure levels of up to 3.4 mg/kg/day piperazine base and a LOAEL of 110 mg/kg, there is no concern for acute toxicity</p> <p>In pigs, piperazine is readily absorbed from the gastrointestinal tract, and the major part of the resorbed compound is excreted as unchanged piperazine during the first 48 hours. The principal route of excretion of piperazine and its metabolites is via urine, with a minor fraction recovered from faeces (16%).</p>
4-NONYLPHENOL, BRANCHED	<p>For nonylphenol and its compounds:</p> <p>Alkylphenols like nonylphenol and bisphenol A have estrogenic effects in the body. They are known as xenoestrogens. Estrogenic substances and other endocrine disruptors are compounds that have hormone-like effects in both wildlife and humans. Xenoestrogens usually function by binding to estrogen receptors and acting competitively against natural estrogens. These substances are intravenous anaesthetic agents. They have a very low level of acute toxicity; they may cause skin irritation. ♦Repeated exposure may irritate the stomach. There is no evidence of this group of substances causing mutation or adverse effects on reproduction. However, at high doses, there may be reduction of newborn weight and reduced survival in early lactation period.</p> <p>For nonylphenol:</p> <p>Animal testing suggests that repeated exposure to nonylphenol may cause liver changes and kidney dysfunction. Nonylphenol was not found to cause mutations or chromosomal aberrations.</p> <p>Gastrointestinal changes, liver changes, effects on newborn recorded.</p>
TRIETHYLENETETRAMINE	<p>Triethylenetetramine is a severe irritant to skin and eyes and may induce skin sensitisation. Acute exposure to saturated vapour via inhalation was tolerated without impairment but exposure to aerosol may lead to reversible irritations of the mucous membranes in the airways. Studies done on experimental animals showed that it does not cause cancer or foetal developmental defects. Exposure to the material for prolonged periods may cause physical defects in the developing embryo (teratogenesis).</p>
BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID & (C12-14)ALKYLGLYCIDYL ETHER & TALL OIL/ TETRAETHYLENEPENTAMINE POLYAMIDES & N-AMINOETHYLPIPERAZINE & TRIETHYLENETETRAMINE	<p>The following information refers to contact allergens as a group and may not be specific to this product.</p> <p>Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important.</p>
TITANIUM DIOXIDE & TALL OIL/ TETRAETHYLENEPENTAMINE POLYAMIDES & N-AMINOETHYLPIPERAZINE & 4-NONYLPHENOL, BRANCHED & TRIETHYLENETETRAMINE & 2,4,6-TRIS((DIMETHYLAMINO)METHYL)PHENOL	<p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.</p>
TITANIUM DIOXIDE & 2,4,6-TRIS((DIMETHYLAMINO)METHYL)PHENOL	No significant acute toxicological data identified in literature search.
TITANIUM DIOXIDE & TALL OIL/ TETRAETHYLENEPENTAMINE POLYAMIDES & N-AMINOETHYLPIPERAZINE	The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
TALL OIL/ TETRAETHYLENEPENTAMINE POLYAMIDES & N-AMINOETHYLPIPERAZINE & TRIETHYLENETETRAMINE	Ethyleneamines are very reactive and can cause chemical burns, skin rashes and asthma-like symptoms. It is readily absorbed through the skin and may cause eye blindness and irreparable damage. As such, they require careful handling. In general, the low-molecular weight polyamines have been positive in the Ames assay (for genetic damage); however, this is probably due to their ability to chelate copper.
TALL OIL/ TETRAETHYLENEPENTAMINE POLYAMIDES & TRIETHYLENETETRAMINE	<p>For alkyl polyamines:</p> <p>The alkyl polyamines cluster consists of two terminal primary and at least one secondary amine groups and are derivatives of low molecular weight ethylenediamine, propylenediamine or hexanediamine. Toxicity depends on route of exposure. Cluster members have been shown to cause skin irritation or sensitisation, eye irritation and genetic defects, but have not been shown to cause cancer.</p>
TALL OIL/ TETRAETHYLENEPENTAMINE POLYAMIDES & 2,4,6-TRIS((DIMETHYLAMINO)METHYL)PHENOL	<p>Overexposure to most of these materials may cause adverse health effects.</p> <p>Many amine-based compounds can cause release of histamines, which, in turn, can trigger allergic and other physiological effects, including constriction of the bronchi or asthma and inflammation of the cavity of the nose. Whole-body symptoms include headache, nausea, faintness, anxiety, a decrease in blood pressure, rapid heartbeat, itching, reddening of the skin, urticaria (hives) and swelling of the face, which are usually transient.</p> <p>There are generally four routes of possible or potential exposure: inhalation, skin contact, eye contact, and swallowing.</p> <p>Inhalation: Inhaling vapours may result in moderate to severe irritation of the tissues of the nose and throat and can irritate the lungs. Higher concentrations of certain amines can produce severe respiratory irritation, characterized by discharge from the nose, coughing, difficulty in breathing and chest pain. Chronic exposure via inhalation may cause headache, nausea, vomiting, drowsiness, sore throat, inflammation of the bronchi and lungs, and possible lung damage.</p>
N-AMINOETHYLPIPERAZINE & 4-NONYLPHENOL, BRANCHED & TRIETHYLENETETRAMINE & 2,4,6-TRIS((DIMETHYLAMINO)METHYL)PHENOL	The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.
4-NONYLPHENOL, BRANCHED & TRIETHYLENETETRAMINE & 2,4,6-TRIS((DIMETHYLAMINO)METHYL)PHENOL	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
Acute Toxicity	✓
Carcinogenicity	✗

Skin Irritation/Corrosion	✓	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✗
Mutagenicity	✓	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

Ardex RA 146	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

bisphenol A/ diglycidyl ether resin, liquid	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	~2mg/l	2
	EC50(ECx)	48h	Crustacea	~2mg/l	2

(C12-14)alkylglycidyl ether	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	48h	Crustacea	6.07mg/l	2
	LC50	96h	Fish	>5000mg/l	2
	EC50	48h	Crustacea	6.07mg/l	2

titanium dioxide	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	3.75-7.58mg/l	4
	BCF	1008h	Fish	<1.1-9.6	7
	EC50	48h	Crustacea	1.9mg/l	2
	LC50	96h	Fish	1.85-3.06mg/l	4
	NOEC(ECx)	504h	Crustacea	0.02mg/l	4

tall oil/ tetraethylenepentamine polyamides	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	0.638mg/l	2
	LC50	96h	Fish	0.19mg/l	2
	EC50	48h	Crustacea	0.18mg/l	2

N-aminoethylpiperazine	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	495mg/l	1
	LC50	96h	Fish	>100mg/l	2
	EC50	48h	Crustacea	32mg/l	1

4-nonylphenol, branched	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	96h	Crustacea	0.018mg/l	1
	EC50	72h	Algae or other aquatic plants	0.027-0.033mg/l	4
	LC50	96h	Fish	0.05mg/l	2
	EC50	48h	Crustacea	0.13mg/l	2

triethylenetetramine	Endpoint	Test Duration (hr)	Species	Value	Source
	ErC50	72h	Algae or other aquatic plants	2.5mg/l	1
	LC50	96h	Fish	180mg/l	1
	EC50	72h	Algae or other aquatic plants	2.5mg/l	1
	EC50	48h	Crustacea	31.1mg/l	1
	BCF	1008h	Fish	<0.5	7

2,4,6-tris[(dimethylamino)methyl]phenol	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	72h	Algae or other aquatic plants	2.8mg/l	2
	LC50	96h	Fish	175mg/l	2

Continued...

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Prevent, by any means available, spillage from entering drains or water courses.
DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
bisphenol A/ diglycidyl ether resin, liquid	HIGH	HIGH
titanium dioxide	HIGH	HIGH
N-aminoethylpiperazine	HIGH	HIGH
4-nonylphenol, branched	HIGH	HIGH
triethylenetetramine	LOW	LOW
2,4,6-tris[(dimethylamino)methyl]phenol	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
bisphenol A/ diglycidyl ether resin, liquid	LOW (LogKOW = 2.6835)
titanium dioxide	LOW (BCF = 10)
N-aminoethylpiperazine	LOW (LogKOW = -1.5677)
4-nonylphenol, branched	LOW (BCF = 271)
triethylenetetramine	LOW (BCF = 5)
2,4,6-tris[(dimethylamino)methyl]phenol	LOW (LogKOW = 0.773)

Mobility in soil

Ingredient	Mobility
bisphenol A/ diglycidyl ether resin, liquid	LOW (KOC = 51.43)
titanium dioxide	LOW (KOC = 23.74)
N-aminoethylpiperazine	LOW (KOC = 171.7)
4-nonylphenol, branched	LOW (KOC = 56010)
triethylenetetramine	LOW (KOC = 309.9)
2,4,6-tris[(dimethylamino)methyl]phenol	LOW (KOC = 15130)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. Otherwise: <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Management Authority for disposal. ▶ Material may be disposed of by controlled burning in an approved incinerator or buried in an approved landfill. ▶ Prior to disposal in a landfill the material should be mixed with the other component and reacted to render the material inert.
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SECTION 14 Transport information

Labels Required



Marine Pollutant	
HAZCHEM	2X

Land transport (ADG)

UN number	2735	
UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains N-aminoethylpiperazine and 4-nonylphenol, branched)	
Transport hazard class(es)	Class	8
	Subrisk	Not Applicable
Packing group	III	
Environmental hazard	Environmentally hazardous	
Special precautions for user	Special provisions	223 274
	Limited quantity	5 L

Air transport (ICAO-IATA / DGR)

UN number	2735	
UN proper shipping name	Amines, liquid, corrosive, n.o.s. * (contains N-aminoethylpiperazine and 4-nonylphenol, branched); Polyamines, liquid, corrosive, n.o.s. * (contains N-aminoethylpiperazine and 4-nonylphenol, branched)	
Transport hazard class(es)	ICAO/IATA Class	8
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	8L
Packing group	III	
Environmental hazard	Environmentally hazardous	
Special precautions for user	Special provisions	A3 A803
	Cargo Only Packing Instructions	856
	Cargo Only Maximum Qty / Pack	60 L
	Passenger and Cargo Packing Instructions	852
	Passenger and Cargo Maximum Qty / Pack	5 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y841
	Passenger and Cargo Limited Maximum Qty / Pack	1 L

Sea transport (IMDG-Code / GGVSee)

UN number	2735	
UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains N-aminoethylpiperazine and 4-nonylphenol, branched)	
Transport hazard class(es)	IMDG Class	8
	IMDG Subrisk	Not Applicable
Packing group	III	
Environmental hazard	Marine Pollutant	
Special precautions for user	EMS Number	F-A , S-B
	Special provisions	223 274
	Limited Quantities	5 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
bisphenol A/ diglycidyl ether resin, liquid	Not Available
(C12-14)alkylglycidyl ether	Not Available
titanium dioxide	Not Available
tall oil/ tetraethylenepentamine polyamides	Not Available
N-aminoethylpiperazine	Not Available

Product name	Group
4-nonylphenol, branched	Not Available
triethylenetetramine	Not Available
2,4,6-tris[(dimethylamino)methyl]phenol	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
bisphenol A/ diglycidyl ether resin, liquid	Not Available
(C12-14)alkylglycidyl ether	Not Available
titanium dioxide	Not Available
tall oil/ tetraethylenepentamine polyamides	Not Available
N-aminoethylpiperazine	Not Available
4-nonylphenol, branched	Not Available
triethylenetetramine	Not Available
2,4,6-tris[(dimethylamino)methyl]phenol	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

bisphenol A/ diglycidyl ether resin, liquid is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)
Chemical Footprint Project - Chemicals of High Concern List

(C12-14)alkylglycidyl ether is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

titanium dioxide is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)
Chemical Footprint Project - Chemicals of High Concern List
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

tall oil/ tetraethylenepentamine polyamides is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

N-aminoethylpiperazine is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

4-nonylphenol, branched is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

triethylenetetramine is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
Australian Inventory of Industrial Chemicals (AIIC)

2,4,6-tris[(dimethylamino)methyl]phenol is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (bisphenol A/ diglycidyl ether resin, liquid; (C12-14)alkylglycidyl ether; N-aminoethylpiperazine; triethylenetetramine; 2,4,6-tris[(dimethylamino)methyl]phenol)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No ((C12-14)alkylglycidyl ether; tall oil/ tetraethylenepentamine polyamides)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes

National Inventory	Status
Taiwan - TCSI	Yes
Mexico - INSQ	No ((C12-14)alkylglycidyl ether; tall oil/ tetraethylenepentamine polyamides)
Vietnam - NCI	Yes
Russia - FBEPH	Yes

Legend: Yes = All CAS declared ingredients are on the inventory
No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	01/11/2019
Initial Date	19/03/2016

SDS Version Summary

Version	Date of Update	Sections Updated
2.1.1.1	19/03/2016	Acute Health (eye), Acute Health (inhaled), Acute Health (skin), Acute Health (swallowed), Advice to Doctor, Appearance, Chronic Health, Classification, Disposal, Engineering Control, Environmental, Exposure Standard, Fire Fighter (extinguishing media), Fire Fighter (fire/explosion hazard), Fire Fighter (fire fighting), Fire Fighter (fire incompatibility), First Aid (eye), First Aid (inhaled), First Aid (skin), First Aid (swallowed), Handling Procedure, Instability Condition, Personal Protection (other), Personal Protection (eye), Personal Protection (hands/feet), Spills (major), Spills (minor), Storage (storage incompatibility), Storage (storage requirement), Storage (suitable container), Transport, Transport Information, Use
4.1.1.1	01/11/2019	One-off system update. NOTE: This may or may not change the GHS classification
4.1.2.1	26/04/2021	Regulation Change
4.1.3.1	03/05/2021	Regulation Change
4.1.4.1	06/05/2021	Regulation Change
4.1.5.1	10/05/2021	Regulation Change
4.1.5.2	30/05/2021	Template Change
4.1.5.3	04/06/2021	Template Change
4.1.5.4	05/06/2021	Template Change
4.1.6.4	07/06/2021	Regulation Change
4.1.6.5	09/06/2021	Template Change
4.1.6.6	11/06/2021	Template Change
4.1.6.7	15/06/2021	Template Change
4.1.7.7	17/06/2021	Regulation Change
4.1.8.7	21/06/2021	Regulation Change
4.1.8.8	05/07/2021	Template Change
4.1.9.8	14/07/2021	Regulation Change
4.1.10.8	19/07/2021	Regulation Change
4.1.10.9	01/08/2021	Template Change
4.1.11.9	02/08/2021	Regulation Change
4.1.12.9	05/08/2021	Regulation Change
4.1.13.9	09/08/2021	Regulation Change
4.1.14.9	23/08/2021	Regulation Change
4.1.15.9	26/08/2021	Regulation Change
4.1.15.10	29/08/2021	Template Change
4.1.16.10	30/08/2021	Regulation Change
4.1.17.10	06/09/2021	Regulation Change

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
 PC—STEL: Permissible Concentration-Short Term Exposure Limit
 IARC: International Agency for Research on Cancer
 ACGIH: American Conference of Governmental Industrial Hygienists
 STEL: Short Term Exposure Limit
 TEEL: Temporary Emergency Exposure Limit.
 IDLH: Immediately Dangerous to Life or Health Concentrations
 ES: Exposure Standard
 OSF: Odour Safety Factor
 NOAEL :No Observed Adverse Effect Level
 LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index
AIIIC: Australian Inventory of Industrial Chemicals
DSL: Domestic Substances List
NDSL: Non-Domestic Substances List
IECSC: Inventory of Existing Chemical Substance in China
EINECS: European Inventory of Existing Commercial chemical Substances
ELINCS: European List of Notified Chemical Substances
NLP: No-Longer Polymers
ENCS: Existing and New Chemical Substances Inventory
KECI: Korea Existing Chemicals Inventory
NZIoC: New Zealand Inventory of Chemicals
PICCS: Philippine Inventory of Chemicals and Chemical Substances
TSCA: Toxic Substances Control Act
TCSI: Taiwan Chemical Substance Inventory
INSQ: Inventario Nacional de Sustancias Químicas
NCI: National Chemical Inventory
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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