

Ardex RA 142 Ardex (Ardex Australia)

Chemwatch: **62-3855** Version No: **5.1.17.10**

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Chemwatch Hazard Alert Code: 3

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SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Ardex RA 142
Chemical Name	Not Applicable
Synonyms	Not Available
Proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains N-aminoethylpiperazine and 4-nonylphenol, branched)
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

Reactive diluents are blended with epoxy resins to improve cure. Compared to typical curing techniques, reactive diluents allow the epoxy resin to be less viscous ("syrupy"). This improves surface wetting and adhesion. Epoxies that have added reactive diluents exhibit longer "pot life" (usable mixing time) than epoxy resins without diluents.

Details of the supplier of the safety data sheet

Registered company name	Ardex (Ardex Australia)		
Address	20 Powers Road Seven Hills NSW 2147 Australia		
Telephone	1800 224 070		
Fax	1300 780 102		
Website	www.ardexaustralia.com		
Email	technicalservices@ardexaustralia.com		

Emergency telephone number

Association / Organisation	Ardex (Ardex Australia)
Emergency telephone numbers	1800 224 070 (Mon-Fri, 9am-5pm)
Other emergency telephone numbers	Not Available

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

ChemWatch Hazard Ratings

	Min	Max	
Flammability	1		
Toxicity	2		0 = Minimum
Body Contact	3	1	1 = Low
Reactivity	1		2 = Moderate
Chronic	3		3 = High 4 = Extreme

Poisons Schedule	S5
Classification [1]	Acute Toxicity (Oral) Category 4, Acute Toxicity (Dermal) Category 4, Skin Corrosion/Irritation Category 1A, Serious Eye Damage/Eye Irritation Category 1, Sensitisation (Skin) Category 1, Reproductive Toxicity Category 1B, Specific Target Organ Toxicity - Repeated Exposure Category 2, Hazardous to the Aquatic Environment Long-Term Hazard Category 1, Corrosive to Metals Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

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Label elements

Hazard pictogram(s)









Signal word Danger

Hazard statement(s)

H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H360D	May damage the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H410	Very toxic to aquatic life with long lasting effects.
H290	May be corrosive to metals.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.	
P260	Do not breathe mist/vapours/spray.	
P264	Wash all exposed external body areas thoroughly after handling.	
P280	Wear protective gloves, protective clothing, eye protection and face protection.	

Precautionary statement(s) Response

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.		
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].		
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.		
P308+P313	IF exposed or concerned: Get medical advice/ attention.		

Precautionary statement(s) Storage

P405 Store locked up.

Precautionary statement(s) Disposal

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

Mixtures		
CAS No	%[weight]	Name
Not Available		Part A containing:
25068-38-6	40-60	bisphenol A/ diglycidyl ether resin. liquid
17557-23-2	30-50	neopentyl glycol diglycidyl ether
68609-97-2	3-7	(C12-14)alkylglycidyl ether
Not Available		Part B Containing:
140-31-8	30-40	N-aminoethylpiperazine
84852-15-3	30-40	4-nonylphenol, branched
68513-05-3	10-25	tall oil/ tetraethylenepentamine polyamides
112-24-3	10-25	triethylenetetramine
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L * EU IOEL Vs available	

SECTION 4 First aid measures

Description of first aid measures

Eye Contact

If this product comes in contact with the eyes:

- Immediately hold eyelids apart and flush the eye continuously with running water.
- Figure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.
- ▶ Transport to hospital or doctor without delay.

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▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. For amines: If liquid amines come in contact with the eyes, irrigate immediately and continuously with low pressure flowing water, preferably from an eye wash fountain, for 15 to 30 minutes. For more effective flushing of the eyes, use the fingers to spread apart and hold open the eyelids. The eyes should then be "rolled" or moved in all directions ▶ Seek immediate medical attention, preferably from an ophthalmologist. If skin or hair contact occurs: ▶ Immediately flush body and clothes with large amounts of water, using safety shower if available. Quickly remove all contaminated clothing, including footwear. Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. Transport to hospital, or doctor. For amines: In case of major exposure to liquid amine, promptly remove any contaminated clothing, including rings, watches, and shoe, preferably under Skin Contact a safety shower Wash skin for 15 to 30 minutes with plenty of water and soap. Call a physician immediately. Remove and dry-clean or launder clothing soaked or soiled with this material before reuse. Dry cleaning of contaminated clothing may be more effective than normal laundering. Inform individuals responsible for cleaning of potential hazards associated with handling contaminated clothing. Discard contaminated leather articles such as shoes, belts, and watchbands. ▶ Note to Physician: Treat any skin burns as thermal burns. After decontamination, consider the use of cold packs and topical antibiotics. If fumes or combustion products are inhaled remove from contaminated area Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor. Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema. Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs). As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested. Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be Inhalation considered. This must definitely be left to a doctor or person authorised by him/her. (ICSC13719) For amines: All employees working in areas where contact with amine catalysts is possible should be thoroughly trained in the administration of appropriate first aid procedures Experience has demonstrated that prompt administration of such aid can minimize the effects of accidental exposure. Promptly move the affected person away from the contaminated area to an area of fresh air. ▶ Keep the affected person calm and warm, but not hot. If breathing is difficult, oxygen may be administered by a qualified person. If breathing stops, give artificial respiration. Call a physician at once For advice, contact a Poisons Information Centre or a doctor at once. Urgent hospital treatment is likely to be needed. If swallowed do NOT induce vomiting If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Ingestion

- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink,
- Transport to hospital or doctor without delay.

For amines:

- If liquid amine are ingested, have the affected person drink several glasses of water or milk.
- Do not induce vomiting.
- Immediately transport to a medical facility and inform medical personnel about the nature of the exposure. The decision of whether to induce vomiting should be made by an attending physician.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

For acute or short-term repeated exposures to highly alkaline materials:

- Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- Oxygen is given as indicated.
- The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure. INGESTION:

Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.

- Neutralising agents should never be given since exothermic heat reaction may compound injury.
- * Catharsis and emesis are absolutely contra-indicated.
- * Activated charcoal does not absorb alkali.
- * Gastric lavage should not be used.

Supportive care involves the following:

- Withhold oral feedings initially.
- If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:

Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

If exposure has been severe and/or symptoms marked, observation in hospital for 48 hours should be considered due to possibility of delayed pulmonary oedema.

For acute or short term repeated exposures to phenols/ cresols:

Phenol is absorbed rapidly through lungs and skin. [Massive skin contact may result in collapse and death]*

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- [Ingestion may result in ulceration of upper respiratory tract; perforation of oesophagus and/or stomach, with attendant complications, may occur. Oesophageal stricture may occur.]*
- An initial excitatory phase may present. Convulsions may appear as long as 18 hours after ingestion. Hypotension and ventricular tachycardia that require vasopressor and antiarrhythmic therapy, respectively, can occur.
- P Respiratory arrest, ventricular dysrhythmias, seizures and metabolic acidosis may complicate severe phenol exposures so the initial attention should be directed towards stabilisation of breathing and circulation with ventilation, intravenous lines, fluids and cardiac monitoring as indicated.
- [Vegetable oils retard absorption; do NOT use paraffin oils or alcohols. Gastric lavage, with endotracheal intubation, should be repeated until phenol odour is no longer detectable; follow with vegetable oil. A saline cathartic should then be given.]* ALTERNATIVELY: Activated charcoal (1g/kg) may be given. A cathartic should be given after oral activated charcoal
- Severe poisoning may require slow intravenous injection of methylene blue to treat methaemoglobinaemia.
- ▶ [Renal failure may require haemodialysis.]*
- Most absorbed phenol is biotransformed by the liver to ethereal and glucuronide sulfates and is eliminated almost completely after 24 hours. [Ellenhorn and Barceloux: Medical Toxicology] *[Union Carbide]

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker who has been exposed to the Exposure Standard (ES or TLV):

 Determinant
 Index
 Sampling Time
 Comments

 1. Total phenol in blood
 250 mg/gm creatinine
 End of shift
 B, NS

B: Background levels occur in specimens collected from subjects NOT exposed

NS: Non-specific determinant; also seen in exposure to other materials

For amines:

- Certain amines may cause injury to the respiratory tract and lungs if aspirated. Also, such products may cause tissue destruction leading to stricture. If lavage is performed, endotracheal and/or esophagoscopic control is suggested.
- No specific antidote is known.
- Care should be supportive and treatment based on the judgment of the physician in response to the reaction of the patient.

Laboratory animal studies have shown that a few amines are suspected of causing depletion of certain white blood cells and their precursors in lymphoid tissue. These effects may be due to an immunosuppressive mechanism.

Some persons with hyperreactive airways (e.g., asthmatic persons) may experience wheezing attacks (bronchospasm) when exposed to airway irritants.

Lung injury may result following a single massive overexposure to high vapour concentrations or multiple exposures to lower concentrations of any pulmonary irritant material. Health effects of amines, such as skin irritation and transient corneal edema ("blue haze," "halo effect," "glaucopsia"), are best prevented by means of formal worker education, industrial hygiene monitoring, and exposure control methods. Persons who are highly sensitive to the triggering effect of non-specific irritants should not be assigned to jobs in which such agents are used, handled, or manufactured.

Medical surveillance programs should consist of a pre-placement evaluation to determine if workers or applicants have any impairments (e.g., hyperreactive airways or bronchial asthma) that would limit their fitness for work in jobs with potential for exposure to amines. A clinical baseline can be established at the time of this evaluation.

Periodic medical evaluations can have significant value in the early detection of disease and in providing an opportunity for health counseling.

Medical personnel conducting medical surveillance of individuals potentially exposed to polyurethane amine catalysts should consider the following

- Health history, with emphasis on the respiratory system and history of infections
- Physical examination, with emphasis on the respiratory system and the lymphoreticular organs (lymph nodes, spleen, etc.)
- Lung function tests, pre- and post-bronchodilator if indicated
- ► Total and differential white blood cell count
- Serum protein electrophoresis

Persons who are concurrently exposed to isocyanates also should be kept under medical surveillance.

Pre-existing medical conditions generally aggravated by exposure include skin disorders and allergies, chronic respiratory disease (e.g. bronchitis, asthma, emphysema), liver disorders, kidney disease, and eye disease.

Broadly speaking, exposure to amines, as characterised by amine catalysts, may cause effects similar to those caused by exposure to ammonia. As such, amines should be considered potentially injurious to any tissue that is directly contacted.

Inhalation of aerosol mists or vapors, especially of heated product, can result in chemical pneumonitis, pulmonary edema, laryngeal edema, and delayed scarring of the airway or other affected organs. There is no specific treatment.

Clinical management is based upon supportive treatment, similar to that for thermal burns.

Persons with major skin contact should be maintained under medical observation for at least 24 hours due to the possibility of delayed reactions.

Polyurethene Amine Catalysts: Guidelines for Safe Handling and Disposal Technical Bulletin June 2000

Alliance for Polyurethanes Industry

SECTION 5 Firefighting measures

Extinguishing media

- Foam.
- Dry chemical powder.
- ► BCF (where regulations permit).
- Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Use fire fighting procedures suitable for surrounding area.

Fire Fighting

- For amines:

 For firefighting, cleaning up large spills, and other emergency operations, workers must wear a self-contained breathing apparatus with full face-piece, operated in a pressure-demand mode.
- Airline and air purifying respirators should not be worn for firefighting or other emergency or upset conditions.
- Respirators should be used in conjunction with a respiratory protection program, which would include suitable fit testing and medical evaluation of the user.

Fire/Explosion Hazard

- Combustible.
- ► Slight fire hazard when exposed to heat or flame.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- On combustion, may emit toxic fumes of carbon monoxide (CO).

Combustion products include:

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	carbon dioxide (CO2) nitrogen oxides (NOx) other pyrolysis products typical of burning organic material. May emit corrosive fumes.
HAZCHEM	2X

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

In the event of a spill of a reactive diluent, the focus is on containing the spill to prevent contamination of soil and surface or ground

If irritating vapors are present, an approved air-purifying respirator with organic vapor canister is recommended for cleaning up spills

·For small spills, reactive diluents should be absorbed with sand.

- Prains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material.
- Check regularly for spills and leaks.

Minor Spills

Small spills should be covered with inorganic absorbents and disposed of properly. Organic absorbents have been known to ignite when contaminated with amines in closed containers. Certain cellulosic materials used for spill cleanup such as wood chips or sawdust have shown reactivity with ethyleneamines and should be avoided. Ethyleneamine leaks will frequently be identified by the odor (ammoniacal) or by the formation of a white, solid, waxy substance (amine carbamates).

- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- ▶ Control personal contact with the substance, by using protective equipment.
- ▶ Contain and absorb spill with sand, earth, inert material or vermiculite.

for amines:

- If possible (i.e., without risk of contact or exposure), stop the leak.
- Contain the spilled material by diking, then neutralize.
- Next, absorb the neutralized product with clay, sawdust, vermiculite, or other inert absorbent and shovel into containers.
- ► Store the containers outdoors

Industrial spills or releases of reactive diluents are infrequent and generally contained. If a large spill does occur, the material should be captured, collected, and reprocessed or disposed of according to applicable governmental requirements

An approved air-purifying respirator with organic-vapor canister is recommended for emergency work.

- ▶ Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus. **Major Spills**
 - ▶ Prevent, by any means available, spillage from entering drains or water course.

- First remove all ignition sources from the spill area.
- Have firefighting equipment nearby, and have firefighting personnel fully trained in the proper use of the equipment and in the procedures used in fighting a chemical fire.
- Figure Spills and leaks of polyurethane amine catalysts should be contained by diking, if necessary, and cleaned up only by properly trained and equipped personnel. All others should promptly leave the contaminated area and stay upwind

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

- ▶ DO NOT USE brass or copper containers / stirrers
- DO NOT allow clothing wet with material to stay in contact with skin
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area
- Avoid contact with moisture.

Other information

Safe handling

for bulk storages:

- If slight coloration of the ethyleneamine is acceptable, storage tanks may be made of carbon steel or black iron, provided they are free of rust and mill scale. However, if the amine is stored in such tanks, color may develop due to iron contamination. If iron contamination cannot be tolerated, tanks constructed of types 304 or 316 stainless steel should be used. (Note: Because they are quickly corroded by amines, do not use copper, copper alloys, brass, or bronze in tanks or lines.)
- This product should be stored under a dry inert gas blanket, such as nitrogen, to minimize contamination resulting from contact with air and water
- Store in original containers.
 - Keep containers securely sealed.
 - ▶ Store in a cool, dry, well-ventilated area.
 - Store away from incompatible materials and foodstuff containers.
 - DO NOT store near acids, or oxidising agents
 - No smoking, naked lights, heat or ignition sources.

Conditions for safe storage, including any incompatibilities

Suitable container

- ▶ Glass container is suitable for laboratory quantities
- DO NOT use aluminium or galvanised containers
- ► DO NOT use mild steel or galvanised containers ▶ DO NOT use aluminium, galvanised or tin-plated containers
- Lined metal can, lined metal pail/ can.

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- Plastic pail.
- Polyliner drum
- ▶ Packing as recommended by manufacturer.

For low viscosity materials

- Drums and jerricans must be of the non-removable head type.
- ▶ Where a can is to be used as an inner package, the can must have a screwed enclosure.

For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):

- ► Removable head packaging;
- Cans with friction closures and
- ▶ low pressure tubes and cartridges

may be used.

- Avoid cross contamination between the two liquid parts of product (kit).
 - If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisation with gelation and evolution of heat (exotherm) may occur.
- ▶ This excess heat may generate toxic vapour
- Avoid reaction with amines, mercaptans, strong acids and oxidising agents
- Avoid reaction with oxidising agents
- Avoid strong acids, bases.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

Storage incompatibility

INGREDIENT DATA

Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
bisphenol A/ diglycidyl ether resin, liquid	90 mg/m3	990 mg/m3	5,900 mg/m3
N-aminoethylpiperazine	6.4 mg/m3	71 mg/m3	420 mg/m3
4-nonylphenol, branched	3.9 mg/m3	43 mg/m3	260 mg/m3
triethylenetetramine	3 ppm	14 ppm	83 ppm

Ingredient	Original IDLH	Revised IDLH
bisphenol A/ diglycidyl ether resin, liquid	Not Available	Not Available
neopentyl glycol diglycidyl ether	Not Available	Not Available
(C12-14)alkylglycidyl ether	Not Available	Not Available
N-aminoethylpiperazine	Not Available	Not Available
4-nonylphenol, branched	Not Available	Not Available
tall oil/ tetraethylenepentamine polyamides	Not Available	Not Available
triethylenetetramine	Not Available	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit	
bisphenol A/ diglycidyl ether resin, liquid	E	≤ 0.1 ppm	
neopentyl glycol diglycidyl ether	E	≤ 0.1 ppm	
(C12-14)alkylglycidyl ether	E	≤ 0.1 ppm	
N-aminoethylpiperazine	D	> 0.1 to ≤ 1 ppm	
4-nonylphenol, branched	E	≤ 0.1 ppm	
tall oil/ tetraethylenepentamine polyamides	E	≤ 0.1 ppm	
triethylenetetramine	E	≤ 0.1 ppm	
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the		

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment

Personal protection







range of exposure concentrations that are expected to protect worker health.







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► Conta

- Chemical goggles.
- Full face shield may be required for supplementary but never for primary protection of eyes.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.

For amines:

Eye and face protection

SPECIAL PRECAUTION:

- Because amines are alkaline materials that can cause rapid and severe tissue damage, wearing of contact lenses while working with amines is strongly discouraged. Wearing such lenses can prolong contact of the eye tissue with the amine, thereby causing more severe damage.
- Appropriate eye protection should be worn whenever amines are handled or whenever there is any possibility of direct contact with liquid products, vapors, or aerosol mists.

CAUTION:

▶ Ordinary safety glasses or face-shields will not prevent eye irritation from high concentrations of vapour.

Skin protection

See Hand protection below

▶ When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.

NOTE:

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care.

Leather wear not recommended: Contaminated leather footwear, watch bands, should be destroyed, i.e. burnt, as they cannot be adequately decontaminated

When handling liquid-grade epoxy resins wear chemically protective gloves, boots and aprons.

The performance, based on breakthrough times ,of:

- ·Ethyl Vinyl Alcohol (EVAL laminate) is generally excellent
- ·Butyl Rubber ranges from excellent to good
- ·Nitrile Butyl Rubber (NBR) from excellent to fair.
- ·Neoprene from excellent to fair
- ·Polyvinyl (PVC) from excellent to poor

As defined in ASTM F-739-96

- d in ASTM F-739-96

 •Excellent breakthrough time > 480 min
- ·Good breakthrough time > 20 min
- ·Fair breakthrough time < 20 min
- ·Poor glove material degradation

Gloves should be tested against each resin system prior to making a selection of the most suitable type. Systems include both the resin and any hardener, individually and collectively)

•DO NOT use cotton or leather (which absorb and concentrate the resin), natural rubber (latex), medical or polyethylene gloves (which absorb the resin).

For amines:

- Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly.
- ▶ Application of a non-perfumed moisturiser is recommended
- Where there is a possibility of exposure to liquid amines skin protection should include: rubber gloves, (neoprene, nitrile, or butyl).
- DO NOT USE latex

Body protection

Hands/feet protection

See Other protection below

Other protection

- Overalls.PVC Apron.
- ▶ PVC protective suit may be required if exposure severe.
- ► Eyewash unit.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

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Material	CPI
BUTYL	A
NEOPRENE	С
NITRILE	С
PE/EVAL/PE	С
VITON	С

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type ABK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	ABK-AUS / Class1 P2	-
up to 50	1000	-	ABK-AUS / Class 1 P2
up to 50	5000	Airline *	-
up to 100	5000	-	ABK-2 P2
up to 100	10000	-	ABK-3 P2
100+			Airline**

* - Continuous Flow ** - Continuous-flow or positive pressure demand A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on

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detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Where engineering controls are not feasible and work practices do not reduce airborne amine concentrations below recommended exposure limits, appropriate respiratory protection should be used. In such cases, air-purifying respirators equipped with cartridges designed to protect against amines are recommended.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Aр	pear	ranc	e

Part A: White paste with a slight odour; does not mix with water. Part B: Black paste with a slight amine odour; does not mix with water. Reactive diluents are generally colourless to yellow/ amber, low viscosity liquids with mild ether-like odour; solubility in water varies across the family. Substitution on the phenolic rings may generate solids. Reactive diluents may contain trace residuals of epichlorohydrin a known skin irritant.

Physical state	Liquid	Relative density (Water = 1)	0.97-1.1
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	>93	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	22g/L (VOC)
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7	
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur. 	
Possibility of hazardous reactions	See section 7	
Conditions to avoid	See section 7	
Incompatible materials	See section 7	
Hazardous decomposition products	See section 5	

SECTION 11 Toxicological information

Information on toxicological effects

Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing "amine asthma".

In animal testing, exposure to aerosols of reactive diluents (especially o-cresol glycidyl ether, CAS RN:2210-79-9) has been reported to affect the adrenal gland, central nervous system, kidney, liver, ovaries, spleen, testes, thymus and respiratory tract.

Inhalation of amine vapours may cause irritation of the mucous membrane of the nose and throat, and lung irritation with respiratory distress and

Initiation of artifine vaporus may cause initiation of the mocous membrane of the nose and throat, and tring initiation with respiratory distress and cough. Swelling and inflammation of the respiratory tract is seen in serious cases; with headache, nausea, faintness and anxiety. Inhalation hazard is increased at higher temperatures.

Inhalation of quantities of liquid mist may be extremely hazardous, even lethal due to spasm, extreme irritation of larynx and bronchi, chemical pneumonitis and pulmonary oedema.

If phenols are absorbed via the lungs, systemic effects may occur affecting the cardiovascular and nervous systems. Inhalation can result in profuse perspiration, intense thirst, nausea, vomiting, diarrhoea, cyanosis, restlessness, stupor, falling blood pressure, hyperventilation, abdominal pain, anaemia, convulsions, coma, swelling and inflammation of the lung.

Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.

Ingestion

Inhaled

Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.

The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion.

Reactive diluents exhibit a range of ingestion hazards. Small amounts swallowed incidental to normal handling operations are not likely to cause

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injury. However, swallowing larger amounts may cause injury.

Animal testing showed that a single dose of bisphenol A diglycidyl ether (BADGE) given by mouth, caused an increase in immature sperm. Ingestion of amine epoxy-curing agents (hardeners) may cause severe abdominal pain, nausea, vomiting or diarrhoea. The vomitus may contain blood and mucous.

Bisphenol A diglycidyl ethers (BADGEs) produce a sensitization dermatitis (skin inflammation) characterized by eczema with blisters and papules, with considerable itching of the back of the hand. This may persist for 10-14 days after withdrawal from exposure and recur immediately on re-exposure. The dermatitis may last longer following each exposure, but is unlikely to become more intense. Lower molecular weight species produce sensitization more readily.

Amines without benzene rings when swallowed are absorbed throughout the gut. Corrosive action may cause damage throughout the gastrointestinal tract.

Some phenol derivatives can cause damage to the digestive system. If absorbed, profuse sweating, thirst, nausea, vomiting, diarrhoea, cyanosis, restlessness, stupor, low blood pressure, gasping, abdominal pain, anaemia, convulsions, coma and lung swelling can happen followed by pneumonia.

Skin contact with the material may be harmful; systemic effects may result following absorption.

The material can produce chemical burns following direct contact with the skin.

Bisphenol A diglycidyl ether (BADGE) may produce contact dermatitis characterized by redness and swelling, with weeping followed by crusting and scaling. A liquid resin with a molecular weight of 350 produced severe skin irritation when applied daily for 4 hours over 20 days.

Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous

reactions include erythema, intolerable itching and severe facial swelling.

Volatile amine vapours produce irritation and inflammation of the skin. Direct contact can cause burns.

Skin Contact

Phenol and its derivatives can cause severe skin irritation if contact is maintained, and can be absorbed to the skin affecting the cardiovascular and central nervous system. Effects include sweating, intense thirst, nausea and vomiting, diarrhoea, cyanosis, restlessness, stupor, low blood pressure, hyperventilation, abdominal pain, anaemia, convulsions, coma, lung swelling followed by pneumonia.

Skin contact with reactive diluents may cause slight to moderate irritation with local redness. Repeated or prolonged skin contact may cause burns.

Open cuts, abraded or irritated skin should not be exposed to this material

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

Eve

The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating. If applied to the eyes, this material causes severe eye damage.

Vapours of volatile amines irritate the eyes, causing excessive secretion of tears, inflammation of the conjunctiva and slight swelling of the cornea, resulting in "halos" around lights. This effect is temporary, lasting only for a few hours. However this condition can reduce the efficiency of undertaking skilled tasks, such as driving a car. Direct eye contact with liquid volatile amines may produce eye damage, permanent for the lighter species.

Some phenol derivatives may produce mild to severe eye irritation with redness, pain and blurred vision. Permanent eye injury may occur; recovery may also be complete or partial.

Eye contact with reactive diluents may cause slight to severe irritation with the possibility of chemical burns or moderate to severe damage to the cornea.

Direct eye contact with acid corrosives may produce pain, tears, sensitivity to light and burns. Mild burns of the epithelia generally recover rapidly and completely.

Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.

Ample evidence exists, from results in experimentation, that developmental disorders are directly caused by human exposure to the material. Ample evidence from experiments exists that there is a suspicion this material directly reduces fertility.

Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother.

Chronic

There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Bisphenol A diglycidyl ethers (BADGEs) produce a sensitization dermatitis (skin inflammation) characterized by eczema with blisters and papules, with considerable itching of the back of the hand. This may persist for 10-14 days after withdrawal from exposure and recur immediately on re-exposure. The dermatitis may last longer following each exposure, but is unlikely to become more intense. Lower molecular weight species produce sensitization more readily.

For some reactive diluents, prolonged or repeated skin contact may result in absorption of potentially harmful amounts or allergic skin reactions. Exposure to some reactive diluents (notably, neopentylglycol diglycidyl ether, CAS RN: 17557-23-2) has caused cancer in some animal testing. Secondary amines may react with nitrites to form potentially carcinogenic N-nitrosamines. Glycidyl ethers can cause genetic damage and cancer. Long-term exposure to phenol derivatives can cause skin inflammation, loss of appetite and weight, weakness, muscle aches and pain, liver damage, dark urine, loss of nails, skin eruptions, diarrhoea, nervous disorders with headache, salivation, fainting, discolouration of the skin and eyes, vertigo and mental disorders, and damage to the liver and kidneys.

Respiratory sensitisation may result in allergic/asthma like responses; from coughing and minor breathing difficulties to bronchitis with wheezing, gasping.

	TOXICITY	IRRITATION
Ardex RA 142	Not Available	Not Available
	TOXICITY	IRRITATION
bisphenol A/ diglycidyl ether resin, liquid	dermal (rat) LD50: >1200 mg/kg ^[2]	Eye (rabbit): 100mg - Mild
,	Oral(Mouse) LD50; >500 mg/kg ^[2]	
	TOXICITY	IRRITATION
neopentyl glycol diglycidyl	Dermal (rabbit) LD50: 2150 mg/kg ^[2]	Eye: adverse effect observed (irritating) ^[1]
ether	Oral(Rat) LD50; 4500 mg/kg ^[2]	Skin (human): Sensitiser [Shell]
		Skin: adverse effect observed (irritating) ^[1]
	TOXICITY	IRRITATION
	Oral(Rat) LD50; >2000 mg/kg ^[1]	Eye (rabbit): mild [Ciba]
(C12-14)alkylglycidyl ether		Eye: adverse effect observed (irritating) ^[1]
(C12-14)ainyigiycidyi etilei		Skin (guinea pig): sensitiser
		Skin (human): Irritant
		Skin (human): non- sensitiser

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		Skin (rabbit): moderate
		Skin: Moderate
		Skin: adverse effect observed (irritating) ^[1]
	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 866 mg/kg ^[1]	Eye (rabbit): 20 mg/24h - mod
	Oral(Rat) LD50; >1000 mg/kg ^[1]	Eye: adverse effect observed (irritating) ^[1]
N-aminoethylpiperazine	Oral(Nat) LD50, >1000 mg/kgr 7	
		Skin (rabbit): 0.1 mg/24h - mild
		Skin (rabbit): 5 mg/24h - SEVERE
		Skin: adverse effect observed (corrosive)[1]
	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[2]	Eye (rabbit): 100 mg - SEVERE
4-nonylphenol, branched	Oral(Rat) LD50; 1000-2500 mg/kg ^[2]	Eye: adverse effect observed (irritating) ^[1]
• • •		Skin (rabbit): 500 mg/24h-SEVERE
		Skin: adverse effect observed (corrosive) ^[1]
		ONIII. adverse effect observed (corresive).
tall oil/	TOXICITY	IRRITATION
tetraethylenepentamine	Oral(Rat) LD50; >5000 mg/kg ^[2]	Eyes (rabbit) (-) moderate
polyamides		Skin (rabbit) (-) moderate
	TOVICITY	IRRITATION
	TOXICITY	
	Dermal (rabbit) LD50: 550 mg/kg ^[2]	Eye (rabbit):20 mg/24 h - moderate
triethylenetetramine	Oral(Mouse) LD50; 38.5 mg/kg ^[2]	Eye (rabbit); 49 mg - SEVERE
		Skin (rabbit): 490 mg open SEVERE
		Skin (rabbit): 5 mg/24 SEVERE
	-	Effect of chemical Substances
	Foetoxicity has been observed in animal studies Oral (rab	Effect of chemical Substances bit, female) NOEL 180 mg/kg (teratogenicity; NOEL (maternal 60 mg/kg r bisphenols consists of two phenolic rings joined together through a bridging carbon.
BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID	Foetoxicity has been observed in animal studies Oral (rat The chemical structure of hydroxylated diphenylalkanes of This class of endocrine disruptors that mimic oestrogens Bisphenol A (BPA) and some related compounds exhibit differences in activity. Several derivatives of BPA exhibite growth hormone in a thyroid hormone-dependent manner The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited Animal testing over 13 weeks showed bisphenol A diglyci Reproductive and Developmental Toxicity: Animal testing reproductive effects. Cancer-causing potential: It has been concluded that bisp in humans. Genetic toxicity: Laboratory tests on genetic toxicity of BA Immunotoxicity: Animal testing suggests regular injections	bit, female) NOEL 180 mg/kg (teratogenicity; NOEL (maternal 60 mg/kg r bisphenols consists of two phenolic rings joined together through a bridging carbon. s widely used in industry, particularly in plastics. pestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable d significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases However, BPA and several other derivatives did not show such activity. In animal testing. dyl ether (BADGE) caused mild to moderate, chronic, inflammation of the skin. showed BADGE given over several months caused reduction in body weight but had no henol A diglycidyl ether cannot be classified with respect to its cancer-causing potential DGE have so far been negative.
	Foetoxicity has been observed in animal studies Oral (rat The chemical structure of hydroxylated diphenylalkanes of This class of endocrine disruptors that mimic oestrogens Bisphenol A (BPA) and some related compounds exhibit differences in activity. Several derivatives of BPA exhibite growth hormone in a thyroid hormone-dependent manner The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited Animal testing over 13 weeks showed bisphenol A diglyci Reproductive and Developmental Toxicity: Animal testing reproductive effects. Cancer-causing potential: It has been concluded that bisp in humans. Genetic toxicity: Laboratory tests on genetic toxicity of BA Immunotoxicity: Animal testing suggests regular injections	bit, female) NOEL 180 mg/kg (teratogenicity; NOEL (maternal 60 mg/kg r bisphenols consists of two phenolic rings joined together through a bridging carbon. s widely used in industry, particularly in plastics. pestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable d significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases However, BPA and several other derivatives did not show such activity. in animal testing. dyl ether (BADGE) caused mild to moderate, chronic, inflammation of the skin. showed BADGE given over several months caused reduction in body weight but had no henol A diglycidyl ether cannot be classified with respect to its cancer-causing potential DGE have so far been negative.
	Foetoxicity has been observed in animal studies Oral (rate The chemical structure of hydroxylated diphenylalkanes of This class of endocrine disruptors that mimic oestrogens Bisphenol A (BPA) and some related compounds exhibit differences in activity. Several derivatives of BPA exhibite growth hormone in a thyroid hormone-dependent manner. The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited Animal testing over 13 weeks showed bisphenol A diglyci Reproductive and Developmental Toxicity: Animal testing reproductive effects. Cancer-causing potential: It has been concluded that bisp in humans. Genetic toxicity: Laboratory tests on genetic toxicity of BA Immunotoxicity: Animal testing suggests regular injections Consumer exposure: Comsumer exposure to BADGE is a	bit, female) NOEL 180 mg/kg (teratogenicity; NOEL (maternal 60 mg/kg r bisphenols consists of two phenolic rings joined together through a bridging carbon. s widely used in industry, particularly in plastics. pestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable d significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases However, BPA and several other derivatives did not show such activity. In animal testing. dyl ether (BADGE) caused mild to moderate, chronic, inflammation of the skin. showed BADGE given over several months caused reduction in body weight but had no henol A diglycidyl ether cannot be classified with respect to its cancer-causing potential DGE have so far been negative.
ETHER RESIN, LIQUID	Foetoxicity has been observed in animal studies Oral (rat The chemical structure of hydroxylated diphenylalkanes of This class of endocrine disruptors that mimic oestrogens Bisphenol A (BPA) and some related compounds exhibit of differences in activity. Several derivatives of BPA exhibited growth hormone in a thyroid hormone-dependent manner. The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited Animal testing over 13 weeks showed bisphenol A diglycing Reproductive and Developmental Toxicity: Animal testing reproductive effects. Cancer-causing potential: It has been concluded that bispin humans. Genetic toxicity: Laboratory tests on genetic toxicity of BA Immunotoxicity: Animal testing suggests regular injections Consumer exposure: Comsumer exposure to BADGE is a found any evidence of hormonal disruption. * Anchor SDS] for piperazine: Exposure to piperazine and its salts has clearly been dem respiratory sensitisation (asthma). Although the LD50 levels indicate a relatively low level of after exposure to lower doses. Based on exposure levels for acute toxicity In pigs, piperazine is readily absorbed from the gastrointe	bit, female) NOEL 180 mg/kg (teratogenicity; NOEL (maternal 60 mg/kg r bisphenols consists of two phenolic rings joined together through a bridging carbon. s widely used in industry, particularly in plastics. pestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable d significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases However, BPA and several other derivatives did not show such activity. In animal testing. The department of the skin. Showed BADGE given over several months caused reduction in body weight but had no henol A diglycidyl ether cannot be classified with respect to its cancer-causing potential DGE have so far been negative.

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For imidazoline surfactants (amidoamine/imidazoline - AAIs)

All substances within the AAI group show the same reactive groups, show similar composition of amide, imidazoline, and some dimer structures of both, with the length of original EA amines used for production as biggest difference. Inherent reactivity and toxicity is not expected to differ much between these substances.

All in vivo skin irritation/corrosion studies performed on AAI substances all indicate them to be corrosive following 4 hour exposure. There do not seem to be big differences in response with the variation on EA length used for the production of the AAI.

The available data available for AAI substances indicate that for AAI based on shorter polyethyleneamines (EA), higher toxicity is observed compared to AAI based on longer EA.

Laboratory testing shows that the fatty acid amide, cocoamide DEA, causes occupational allergic contact dermatitis, and that allergy to this substance is becoming more common.

Alkanolamides are manufactured by condensation of diethanolamine and the methyl ester of long chain fatty acids.

The chemicals in the Fatty Nitrogen Derived (FND) Amides are generally similar in terms of physical and chemical properties, environmental fate and toxicity. Its low acute oral toxicity is well established across all subcategories by the available data and show no apparent organ specific toxicity, mutation, reproductive or developmental defects.

Tetraethylenepentamine (TEPA) has a low acute toxicity when taken orally and a higher toxicity via the dermal route most likely due to the corrosive nature of TEPA to the skin against neutralization by stomach acid. TEPA may be corrosive to the skin and eyes. Long term dermal application may cause thickening of the epidermis and other skin changes. There were no evidence of reproductive toxicity but there may be foetal toxicity at high doses most likely due to copper deficiency and zinc toxicity.

For quaternary ammonium compounds (QACs):

Quaternary ammonium compounds are synthetically made surfactants. Studies show that its solubility, toxicity and irritation depend on chain length and bond type while effect on histamine depends on concentration. QACs may cause muscle paralysis with no brain involvement. There is a significant association between the development of asthma symptoms and the use of QACs as disinfectant.

Overexposure to most of these materials may cause adverse health effects.

Many amine-based compounds can cause release of histamines, which, in turn, can trigger allergic and other physiological effects, including constriction of the bronchi or asthma and inflammation of the cavity of the nose. Whole-body symptoms include headache, nausea, faintness, anxiety, a decrease in blood pressure, rapid heartbeat, itching, reddening of the skin, urticaria (hives) and swelling of the face, which are usually transient.

There are generally four routes of possible or potential exposure: inhalation, skin contact, eye contact, and swallowing. Inhalation: Inhaling vapours may result in moderate to severe irritation of the tissues of the nose and throat and can irritate the lungs. Higher concentrations of certain amines can produce severe respiratory irritation, characterized by discharge from the nose, coughing, difficulty in breathing and chest pain. Chronic exposure via inhalation may cause headache, nausea, vomiting, drowsiness, sore throat, inflammation of the bronchi and lungs, and possible lung damage.

Most undiluted cationic surfactants satisfy the criteria for classification as Harmful (Xn) with R22 and as Irritant (Xi) for skin and eyes with R38 and R41.

TRIETHYLENETETRAMINE

TALL OIL/

POLYAMIDES

TETRAETHYLENEPENTAMINE

Triethylenetetramine is a severe irritant to skin and eyes and may induce skin sensitisation. Acute exposure to saturated vapour via inhalation was tolerated without impairment but exposure to aerosol may lead to reversible irritations of the mucous membranes in the airways. Studies done on experimental animals showed that it does not cause cancer or foetal developmental defects.

Exposure to the material for prolonged periods may cause physical defects in the developing embryo (teratogenesis).

BISPHENOL A/ DIGLYCIDYL
ETHER RESIN, LIQUID &
NEOPENTYL GLYCOL
DIGLYCIDYL ETHER &
(C12-14)ALKYLGLYCIDYL
ETHER &
N-AMINOETHYLPIPERAZINE

TETRAETHYLENEPENTAMINE

& TALL OIL/

POLYAMIDES & TRIETHYLENETETRAMINE

The following information refers to contact allergens as a group and may not be specific to this product.

Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important.

NEOPENTYL GLYCOL DIGLYCIDYL ETHER & (C12-14)ALKYLGLYCIDYL ETHER Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) share many common characteristics with respect to animal toxicology. One such oxirane is ethyloxirane; data presented here may be taken as representative.

For 1.2-butylene oxide (ethyloxirane):

In animal testing, ethyloxirane increased the incidence of tumours of the airways in animals exposed via inhalation. However, tumours were not observed in mice chronically exposed via skin. Two structurally related substances, oxirane (ethylene oxide) and methyloxirane (propylene oxide), which are also direct-acting alkylating agents, have been classified as causing cancer.

N-AMINOETHYLPIPERAZINE & TALL OIL/ TETRAETHYLENEPENTAMINE POLYAMIDES & TRIETHYLENETETRAMINE

Ethyleneamines are very reactive and can cause chemical burns, skin rashes and asthma-like symptoms. It is readily absorbed through the skin and may cause eye blindness and irreparable damage. As such, they require careful handling. In general, the low-molecular weight polyamines have been positive in the Ames assay (for genetic damage); however, this is probably due to their ability to chelate copper.

N-AMINOETHYLPIPERAZINE & TALL OIL/ TETRAETHYLENEPENTAMINE POLYAMIDES

The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

N-AMINOETHYLPIPERAZINE & 4-NONYLPHENOL, BRANCHED & TRIETHYLENETETRAMINE

The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.

N-AMINOETHYLPIPERAZINE
& 4-NONYLPHENOL,
BRANCHED & TALL OIL/
TETRAETHYLENEPENTAMINE
POLYAMIDES &
TRIETHYLENETETRAMINE

Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.

4-NONYLPHENOL, BRANCHED & TRIETHYLENETETRAMINE

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

TALL OIL/
TETRAETHYLENEPENTAMINE
POLYAMIDES &
TRIETHYLENETETRAMINE

For alkyl polyamines:

The alkyl polyamines cluster consists of two terminal primary and at least one secondary amine groups and are derivatives of low molecular weight ethylenediamine, propylenediamine or hexanediamine. Toxicity depends on route of exposure. Cluster members have been shown to cause skin irritation or sensitisation, eye irritation and genetic defects, but have not been shown to cause cancer.

Acute Toxicity

Carcinogenicity

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Skin Irritation/Corrosion	✓	Reproductivity	~
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	×
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	~
Mutagenicity	×	Aspiration Hazard	×

Legend:

X − Data either not available or does not fill the criteria for classification Data available to make classification

SECTION 12 Ecological information

T۸	vic	citv

	Endpoint	Test Duration (hr)	Species	V	'alue	Source
Ardex RA 142	Not Available	Not Available	Not Available		lot vailable	Not Available
	Endpoint	Test Duration (hr)	Species		Value	Source
bisphenol A/ diglycidyl ether	EC50	48h	Crustacea		~2mg/l	2
resin, liquid	EC50(ECx)	48h	Crustacea		~2mg/l	2
	Endpoint	Test Duration (hr)	Species	Species Value		Source
neopentyl glycol diglycidyl ether	Not Available	Not Available	Not Available	Not Available No Av		Not Available
	Endpoint	Test Duration (hr)	Species	V	'alue	Source
	EC50(ECx)	48h	Crustacea	6	.07mg/l	2
(C12-14)alkylglycidyl ether	LC50	96h	Fish	>	5000mg/l	2
	EC50	48h	Crustacea	6	.07mg/l	2
	Endpoint	Test Duration (hr)	Species		Value	Source
	EC50	72h	Algae or other aquatic plants		495mg/l	1
N-aminoethylpiperazine	LC50	96h	Fish		>100mg/l	2
	EC50	48h	Crustacea		32mg/l	1
	NOEC(ECx)	48h	Crustacea		18mg/l	1
	Endpoint	Test Duration (hr)	Species	Value		Source
	NOEC(ECx)	96h	Crustacea	0.018mg/l		1
4	EC50	72h	Algae or other aquatic plants	0.027-0	0.033mg/l	4
4-nonylphenol, branched	LC50	96h	Fish	0.05mg	g/l	2
	EC50	48h	Crustacea	0.13mg	g/I	2
	EC50	96h	Algae or other aquatic plants	0.027m	ng/l	1
	Endpoint	Test Duration (hr)	Species	1	Value	Source
tall oil/	EC50	72h	Algae or other aquatic plants	(0.638mg/l	2
tetraethylenepentamine	LC50	96h	Fish	(0.19mg/l	2
polyamides	EC50	48h	Crustacea	(0.18mg/l	2
	EC50(ECx)	48h	Crustacea	(0.18mg/l	2
	Endpoint	Test Duration (hr)	Species		Value	Source
	ErC50	72h	Algae or other aquatic plants		2.5mg/l	1
	LC50	96h	Fish		180mg/l	1
triethylenetetramine	EC50	72h	Algae or other aquatic plants		2.5mg/l	1
	EC50	48h	Crustacea		31.1mg/l	1
	BCF	1008h	Fish		<0.5	7
	EC10(ECx)	72h	Algae or other aquatic plants		0.67mg/l	1
Legend:	V3.12 (QSAR)	- Aquatic Toxicity Data (Estimated) 4	CHA Registered Substances - Ecotoxicological Info . US EPA, Ecotox database - Aquatic Toxicity Data :T1 (Japan) - Bioconcentration Data 8. Vendor Data	5. ECETOC Aquati		

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Prevent, by any means available, spillage from entering drains or water courses. DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
bisphenol A/ diglycidyl ether	HIGH	HIGH

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Ingredient	Persistence: Water/Soil	Persistence: Air
resin, liquid		
neopentyl glycol diglycidyl ether	HIGH	HIGH
N-aminoethylpiperazine	HIGH	HIGH
4-nonylphenol, branched	HIGH	HIGH
triethylenetetramine	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
bisphenol A/ diglycidyl ether resin, liquid	LOW (LogKOW = 2.6835)
neopentyl glycol diglycidyl ether	LOW (LogKOW = 0.2342)
N-aminoethylpiperazine	LOW (LogKOW = -1.5677)
4-nonylphenol, branched	LOW (BCF = 271)
triethylenetetramine	LOW (BCF = 5)

Mobility in soil

Ingredient	Mobility
bisphenol A/ diglycidyl ether resin, liquid	LOW (KOC = 51.43)
neopentyl glycol diglycidyl ether	LOW (KOC = 10)
N-aminoethylpiperazine	LOW (KOC = 171.7)
4-nonylphenol, branched	LOW (KOC = 56010)
triethylenetetramine	LOW (KOC = 309.9)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal

- ▶ Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
 - ▶ Reuse
 - Recycling
 - Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Treat and neutralise at an approved treatment plant.
- Treatment should involve: Neutralisation with suitable dilute acid followed by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).

SECTION 14 Transport information

Labels Required



Marine Pollutant



HAZCHEM

Land transport (ADG)

UN number

2735

2X

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UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains N-aminoethylpiperazine and 4-nonylphenol, branched)				
Transport hazard class(es)	Class 8 Subrisk Not Applicable				
Packing group	III				
Environmental hazard	Environmentally hazardous				
Special precautions for user	Special provisions 223 274 Limited quantity 5 L				

Air transport (ICAO-IATA / DGR)

UN number	2735			
UN proper shipping name	Amines, liquid, corrosive, n.o.s. * (contains N-aminoethylpiperazine and 4-nonylphenol, branched); Polyamines, liquid, corrosive, n.o.s. * (contains N-aminoethylpiperazine and 4-nonylphenol, branched)			
Transport hazard class(es)	ICAO/IATA Class 8 ICAO / IATA Subrisk Not Applicable ERG Code 8L			
Packing group	III			
Environmental hazard	Environmentally hazardous			
	Special provisions		A3 A803	
	Cargo Only Packing Instructions		856	
	Cargo Only Maximum Qty / Pack		60 L	
Special precautions for user	Passenger and Cargo Packing Instructions		852	
	Passenger and Cargo Maximum Qty / Pack		5 L	
	Passenger and Cargo Limited Quantity Packing Instructions		Y841	
	Passenger and Cargo	Limited Maximum Qty / Pack	1 L	

Sea transport (IMDG-Code / GGVSee)

UN number	2735			
UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains N-aminoethylpiperazine and 4-nonylphenol, branched)			
Transport hazard class(es)	IMDG Class 8 IMDG Subrisk Not Applicable			
Packing group	III			
Environmental hazard	Marine Pollutant			
Special precautions for user	EMS Number F-A , S-Special provisions 223 274 Limited Quantities 5 L			

Transport in bulk according to Annex II of MARPOL and the IBC code

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
bisphenol A/ diglycidyl ether resin, liquid	Not Available
neopentyl glycol diglycidyl ether	Not Available
(C12-14)alkylglycidyl ether	Not Available
N-aminoethylpiperazine	Not Available
4-nonylphenol, branched	Not Available
tall oil/ tetraethylenepentamine polyamides	Not Available
triethylenetetramine	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
bisphenol A/ diglycidyl ether resin, liquid	Not Available
neopentyl glycol diglycidyl ether	Not Available

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Ship Type
Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

bisphenol A/ diglycidyl ether resin, liquid is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -Schedule 5 Australian Inventory of Industrial Chemicals (AIIC)
Chemical Footprint Project - Chemicals of High Concern List

neopentyl glycol diglycidyl ether is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -Schedule 5 Australian Inventory of Industrial Chemicals (AIIC)
Chemical Footprint Project - Chemicals of High Concern List

(C12-14)alkylglycidyl ether is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

N-aminoethylpiperazine is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

4-nonylphenol, branched is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

tall oil/ tetraethylenepentamine polyamides is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

triethylenetetramine is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -Schedule 4 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (bisphenol A/ diglycidyl ether resin, liquid; neopentyl glycol diglycidyl ether; (C12-14)alkylglycidyl ether; N-aminoethylpiperazine; triethylenetetramine)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No ((C12-14)alkylglycidyl ether; tall oil/ tetraethylenepentamine polyamides)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (neopentyl glycol diglycidyl ether; (C12-14)alkylglycidyl ether; tall oil/ tetraethylenepentamine polyamides)
Vietnam - NCI	Yes
Russia - FBEPH	No (neopentyl glycol diglycidyl ether)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	01/11/2019
Initial Date	18/03/2016

SDS Version Summary

Version	Date of Update	Sections Updated			
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Ardex RA 142

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Version	Date of Update	Sections Updated
4.1.1.1	26/05/2016	Acute Health (eye), Acute Health (inhaled), Acute Health (skin), Acute Health (swallowed), Advice to Doctor, Appearance, Chronic Health, Classification, Disposal, Engineering Control, Environmental, Fire Fighter (fire/explosion hazard), Fire Fighter (fire fighting), First Aid (eye), First Aid (inhaled), First Aid (skin), First Aid (swallowed), Handling Procedure, Ingredients, Personal Protection (other), Personal Protection (Respirator), Personal Protection (eye), Personal Protection (hands/feet), Physical Properties, Spills (major), Spills (minor), Storage (storage incompatibility), Storage (storage requirement), Storage (suitable container), Transport, Transport Information
5.1.1.1	01/11/2019	One-off system update. NOTE: This may or may not change the GHS classification
5.1.2.1	26/04/2021	Regulation Change
5.1.3.1	03/05/2021	Regulation Change
5.1.4.1	06/05/2021	Regulation Change
5.1.5.1	10/05/2021	Regulation Change
5.1.5.2	30/05/2021	Template Change
5.1.5.3	04/06/2021	Template Change
5.1.5.4	05/06/2021	Template Change
5.1.6.4	07/06/2021	Regulation Change
5.1.6.5	09/06/2021	Template Change
5.1.6.6	11/06/2021	Template Change
5.1.6.7	15/06/2021	Template Change
5.1.7.7	17/06/2021	Regulation Change
5.1.8.7	21/06/2021	Regulation Change
5.1.8.8	05/07/2021	Template Change
5.1.9.8	14/07/2021	Regulation Change
5.1.10.8	19/07/2021	Regulation Change
5.1.10.9	01/08/2021	Template Change
5.1.11.9	02/08/2021	Regulation Change
5.1.12.9	05/08/2021	Regulation Change
5.1.13.9	09/08/2021	Regulation Change
5.1.14.9	23/08/2021	Regulation Change
5.1.15.9	26/08/2021	Regulation Change
5.1.15.10	29/08/2021	Template Change
5.1.16.10	30/08/2021	Regulation Change
5.1.17.10	06/09/2021	Regulation Change

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

ES: Exposure Standard

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index

AIIC: Australian Inventory of Industrial Chemicals DSL: Domestic Substances List

NDSL: Non-Domestic Substances List

IECSC: Inventory of Existing Chemical Substance in China

EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances

NLP: No-Longer Polymers

ENCS: Existing and New Chemical Substances Inventory

KECI: Korea Existing Chemicals Inventory

NZIoC: New Zealand Inventory of Chemicals

PICCS: Philippine Inventory of Chemicals and Chemical Substances

TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas

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NCI: National Chemical Inventory

FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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