

# Ardex (Ardex Australia)

Chemwatch: 5547-68 Version No: 2.1

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Chemwatch Hazard Alert Code: 4 Issue Date: 01/08/2022 Print Date: 01/08/2022

S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

#### **Product Identifier**

Product name	Ardex RA 142 Part B
Chemical Name	Not Applicable
Synonyms	Not Available
Proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains bis(2-aminopropyl ether) propoxylated and 2-methylpentamethylenediamine)
Chemical formula	Not Applicable
Other means of identification	Not Available

#### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Crack injection epoxy.

#### Details of the supplier of the safety data sheet

Registered company name	Ardex (Ardex Australia)
Address	20 Powers Road Seven Hills NSW 2147 Australia
Telephone	1800 224 070
Fax	1300 780 102
Website	www.ardexaustralia.com
Email	technicalservices@ardexaustralia.com

#### Emergency telephone number

Association / Organisation	Ardex (Ardex Australia)	CHEMWATCH EMERGENCY RESPONSE	
Emergency telephone numbers	1800 224 070 (Mon-Fri, 9am-5pm)	+61 1800 951 288	
Other emergency telephone numbers	Not Available	+61 3 9573 3188	

Once connected and if the message is not in your preferred language then please dial 01

# **SECTION 2 Hazards identification**

# Classification of the substance or mixture

## HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

#### ChemWatch Hazard Ratings

	Min	Max	
Flammability	1		
Toxicity	2		0 = Minimum
Body Contact	4		1 = Low
Reactivity	1		2 = Moderate
Chronic	2		3 = High 4 = Extreme

Poisons Schedule	S5
Classification <sup>[1]</sup>	Acute Toxicity (Oral) Category 4, Acute Toxicity (Dermal) Category 4, Skin Corrosion/Irritation Category 1A, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 1, Germ Cell Mutagenicity Category 2, Hazardous to the Aquatic Environment Long-Term Hazard Category 2
Legend:	1. Classified by Chernwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

## Label elements

	Hazard pictogram(s)				Y
--	---------------------	--	--	--	---

Signal word Danger

#### Hazard statement(s)

H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H341	Suspected of causing genetic defects.
H411	Toxic to aquatic life with long lasting effects.

#### Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P260	Do not breathe mist/vapours/spray.
P264	Wash all exposed external body areas thoroughly after handling.
P280	Wear protective gloves, protective clothing, eye protection and face protection.

# Precautionary statement(s) Response

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/ attention.

# Precautionary statement(s) Storage

P405	Store locked up.

## Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

Not Applicable

# **SECTION 3 Composition / information on ingredients**

#### Substances

See section below for composition of Mixtures

#### Mixtures

CAS No	%[weight]	Name
61788-44-1	25-50	phenol, styrenated
9046-10-0	25-50	bis(2-aminopropyl ether) propoxylated
15520-10-2	10-<20	2-methylpentamethylenediamine
2579-20-6	0-10	1.3-cyclohexanebis(methylamine)
Legend:	1. Classified by Chernwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L * EU IOELVs available	

# **SECTION 4 First aid measures**

Eye Contact	<ul> <li>If this product comes in contact with the eyes:</li> <li>Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting t and lower lids.</li> <li>Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>Transport to hospital or doctor without delay.</li> <li>Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>	
Skin Contact	<ul> <li>If skin or hair contact occurs:</li> <li>Immediately flush body and clothes with large amounts of water, using safety shower if available.</li> <li>Quickly remove all contaminated clothing, including footwear.</li> <li>Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.</li> <li>Transport to hospital, or doctor.</li> </ul>	

Inhalation	<ul> <li>If fumes or combustion products are inhaled remove from contaminated area.</li> <li>Lay patient down. Keep warm and rested.</li> <li>Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>Transport to hospital, or doctor, without delay.</li> <li>Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema.</li> <li>Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs).</li> <li>As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested.</li> <li>Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered.</li> <li>This must definitely be left to a doctor or person authorised by him/her.</li> <li>(ICSC13719)</li> </ul>
Ingestion	<ul> <li>For advice, contact a Poisons Information Centre or a doctor at once.</li> <li>Urgent hospital treatment is likely to be needed.</li> <li>If swallowed do NOT induce vomiting.</li> <li>If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>Observe the patient carefully.</li> <li>Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>Transport to hospital or doctor without delay.</li> </ul>

#### Indication of any immediate medical attention and special treatment needed

For acute or short term repeated exposures to phenols/ cresols:

- Phenol is absorbed rapidly through lungs and skin. [Massive skin contact may result in collapse and death]\*
- Ingestion may result in ulceration of upper respiratory tract; perforation of oesophagus and/or stomach, with attendant complications, may occur. Oesophageal stricture may occur.]\*
- An initial excitatory phase may present. Convulsions may appear as long as 18 hours after ingestion. Hypotension and ventricular tachycardia that require vasopressor and antiarrhythmic therapy, respectively, can occur.
- Respiratory arrest, ventricular dysrhythmias, seizures and metabolic acidosis may complicate severe phenol exposures so the initial attention should be directed towards stabilisation of breathing and circulation with ventilation, intravenous lines, fluids and cardiac monitoring as indicated.
- [Vegetable oils retard absorption; do NOT use paraffin oils or alcohols. Gastric lavage, with endotracheal intubation, should be repeated until phenol odour is no longer detectable; follow with vegetable oil. A saline cathartic should then be given.]\* ALTERNATIVELY: Activated charcoal (1g/kg) may be given. A cathartic should be given after oral activated charcoal.
- ▶ Severe poisoning may require slow intravenous injection of methylene blue to treat methaemoglobinaemia.
- [Renal failure may require haemodialysis.]\*
- Most absorbed phenol is biotransformed by the liver to ethereal and glucuronide sulfates and is eliminated almost completely after 24 hours. [Ellenhorn and Barceloux: Medical Toxicology] \*[Union Carbide]

#### **BIOLOGICAL EXPOSURE INDEX - BEI**

These represent the determinants observed in specimens collected from a healthy worker who has been exposed to the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
1. Total phenol in blood	250 mg/gm creatinine	End of shift	B, NS

B: Background levels occur in specimens collected from subjects NOT exposed

NS: Non-specific determinant; also seen in exposure to other materials

For acute or short-term repeated exposures to highly alkaline materials:

- Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- Oxygen is given as indicated.
- The presence of shock suggests perforation and mandates an intravenous line and fluid administration.

Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue. Alkalis continue to cause damage after exposure.

INGESTION:

Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.

Neutralising agents should never be given since exothermic heat reaction may compound injury.

\* Catharsis and emesis are absolutely contra-indicated.

\* Activated charcoal does not absorb alkali.

\* Gastric lavage should not be used.

Supportive care involves the following

- Withhold oral feedings initially.
- If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:

Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

### **SECTION 5 Firefighting measures**

#### Extinguishing media

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

#### Special hazards arising from the substrate or mixture

Fire Incompatibility

# Advice for firefighters

Fire Fighting	<ul> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>Wear full body protective clothing with breathing apparatus.</li> <li>Prevent, by any means available, spillage from entering drains or water course.</li> <li>Use fire fighting procedures suitable for surrounding area.</li> </ul>		
Fire/Explosion Hazard	<ul> <li>Combustible.</li> <li>Slight fire hazard when exposed to heat or flame.</li> <li>Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>On combustion, may emit toxic fumes of carbon monoxide (CO).</li> <li>Combustion products include:</li> <li>carbon dioxide (CO2)</li> <li>nitrogen oxides (NOx)</li> <li>other pyrolysis products typical of burning organic material.</li> <li>May emit corrosive fumes.</li> </ul>		
HAZCHEM	2X		

# **SECTION 6 Accidental release measures**

# Personal precautions, protective equipment and emergency procedures

See section 8

#### Environmental precautions

See section 12

# Methods and material for containment and cleaning up

Minor Spills	<ul> <li>Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material.</li> <li>Check regularly for spills and leaks.</li> <li>Clean up all spills immediately.</li> <li>Avoid breathing vapours and contact with skin and eyes.</li> <li>Control personal contact with the substance, by using protective equipment.</li> <li>Contain and absorb spill with sand, earth, inert material or vermiculite.</li> </ul>
Major Spills	<ul> <li>Clear area of personnel and move upwind.</li> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>Wear full body protective clothing with breathing apparatus.</li> <li>Prevent, by any means available, spillage from entering drains or water course.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

# **SECTION 7 Handling and storage**

Precautions for safe handling	
Safe handling	<ul> <li>DO NOT allow clothing wet with material to stay in contact with skin</li> <li>Overheating of ethoxylates/ alkoxylates in air should be avoided. When some ethoxylates are heated vigorously in the presence of air or oxygen, at temperatures exceeding 160 C, they may undergo exothermic oxidative degeneration resulting in self-heating and autoignition.</li> <li>Nitrogen blanketing will minimise the potential for ethoxylate oxidation. Prolonged storage in the presence of air or oxygen may cause product degradation.</li> <li>Avoid all personal contact, including inhalation.</li> <li>Wear protective clothing when risk of exposure occurs.</li> <li>Use in a well-ventilated area.</li> <li>WARNING: To avoid violent reaction, ALWAYS add material to water and NEVER water to material.</li> </ul>
Other information	<ul> <li>Ethoxylates/ alkoxylates react slowly with air or oxygen and may generate potentially sensitising intermediates (haptens) Storage under heated conditions in the presence of air or oxygen increases reaction rate. For example, after storing at 95 F/ 35 C for 30 days in the presence of air, there is measurable oxidation of the ethoxylate. Lower temperatures will allow for longer storage time and higher temperatures will shorten the storage time if stored under an air or oxygen atmosphere.</li> <li>DO NOT store near acids, or oxidising agents</li> <li>No smoking, naked lights, heat or ignition sources.</li> <li>Keep containers securely sealed.</li> <li>No smoking, naked lights or ignition sources.</li> <li>Store in a cool, dry, well-ventilated area.</li> </ul>

# Conditions for safe storage, including any incompatibilities

eenanene iei eale eleiage,	
Suitable container	<ul> <li>For ethoxylates suitable containers include carbon steel coated with baked phenolic.</li> <li>Any moisture may cause rusting of carbon steel.</li> <li>If product is moisture free, uncoated carbon steel tanks may be used.</li> <li>Liquid epoxy curing agents will corrode certain common structural metals.</li> <li>If slight colouration of the curing agent is acceptable, storage tanks may be made of carbon steel or black iron, provided they are free of rust and mill scale. However, if the amine is stored in such tanks for three or four months or longer, colour may develop due to iron contamination. If iron contamination cannot be tolerated, tanks constructed of types 304 or 316 stainless steel should be used.</li> <li>Lined metal can, lined metal pail/ can.</li> <li>Plastic pail.</li> <li>Polyliner drum.</li> <li>Packing as recommended by manufacturer.</li> <li>For low viscosity materials</li> <li>Drums and jerricans must be of the non-removable head type.</li> <li>Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> <li>For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):</li> <li>Removable head packaging;</li> </ul>

	<ul> <li>Cans with friction closures and</li> <li>low pressure tubes and cartridges</li> <li>may be used.</li> </ul>
Storage incompatibility	<ul> <li>Amines are incompatible with: <ul> <li>isocyanates, halogenated organics, peroxides, phenols (acidic), epoxides, anhydrides, and acid halides.</li> <li>strong reducing agents such as hydrides, due to the liberation of flammable gas.</li> </ul> </li> <li>Amines possess a characteristic ammonia smell, liquid amines have a distinctive "fishy" smell. Amines are formally derivatives of ammonia, wherein one or more hydrogen atoms have been replaced by a substituent such as an alkyl or aryl group.</li> <li>Phenols are incompatible with strong reducing substances such as hydrides, nitrides, alkali metals, and sulfides.</li> <li>Avoid use of aluminium, copper and brass alloys in storage and process equipment.</li> <li>Heat is generated by the acid-base reaction between phenols and bases.</li> <li>Phenols are sulfonated very readily (for example, by concentrated sulfuric acid at room temperature), these reactions generate heat.</li> <li>Avoid contact with copper, aluminium and their alloys.</li> <li>Avoid reaction with oxidising agents</li> </ul>

# SECTION 8 Exposure controls / personal protection

# **Control parameters**

Occupational Exposure Limits (OEL)

#### INGREDIENT DATA

Not Available

#### Emergency Limits

Ingredient	TEEL-1	TEEL-2		TEEL-3
bis(2-aminopropyl ether) propoxylated	4.8 mg/m3	53 mg/m3		320 mg/m3
Ingredient	Original IDLH		Revised IDLH	
phenol, styrenated	Not Available		Not Available	
bis(2-aminopropyl ether) propoxylated	Not Available		Not Available	
2-methylpentamethylenediamine	Not Available		Not Available	
1,3-cyclohexanebis(methylamine)	Not Available		Not Available	

# Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
phenol, styrenated	E	≤ 0.1 ppm
1,3-cyclohexanebis(methylamine)	D	> 0.1 to ≤ 1 ppm
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.	

# Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.
Personal protection	
Eye and face protection	<ul> <li>Epoxy amine hardeners may produce eye discomfort, irritation, or even injury; thus, all eye contact with either the liquid or solid products (including vapours, mists, aerosols, or dusts) should be strictly avoided through the use of appropriate eye protection, including chemical workers goggles (or monogoggles), a face shield that allows the use of chemical workers goggles, or a full-face respirator, depending on the degree of potential exposure.</li> <li>Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure.</li> <li>Chemical goggles.whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted.</li> <li>Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection.</li> <li>Alternatively a gas mask may replace splash goggles and face shields.</li> </ul>
Skin protection	See Hand protection below
Hands/feet protection	<ul> <li>Elbow length PVC gloves</li> <li>When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.</li> <li>NOTE:</li> <li>The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> <li>Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.</li> <li>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</li> </ul>

Ardex RA 142 Part	B
-------------------	---

	The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care.
Body protection	See Other protection below
Other protection	<ul> <li>Overalls.</li> <li>PVC Apron.</li> <li>PVC protective suit may be required if exposure severe.</li> <li>Eyewash unit.</li> </ul>

#### **Respiratory protection**

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	AK-AUS / Class1 P2	-
up to 50	1000	-	AK-AUS / Class 1 P2
up to 50	5000	Airline *	-
up to 100	5000	-	AK-2 P2
up to 100	10000	-	AK-3 P2
100+			Airline**

\* - Continuous Flow \*\* - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- + Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used 76ak-p()

#### **SECTION 9 Physical and chemical properties**

#### Information on basic physical and chemical properties

Appearance	Clear liquid with amine-like odour. Clear		
Physical state	Liquid	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Applicable	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Not Available	pH as a solution (Not Available%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	9.76

#### **SECTION 10 Stability and reactivity**

Reactivity	See section 7
Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul>
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7

Continued...

# Page 7 of 12 Ardex RA 142 Part B

Hazardous decomposition products

SECTION 11 Toxicological information

See section 5

# Information on toxicological effects

•	
Inhaled	The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhaling corrosive bases may irritate the respiratory tract. Symptoms include cough, choking, pain and damage to the mucous membrane. Inhalation of amine vapours may cause irritation of the mucous membrane of the nose and throat, and lung irritation with respiratory distress and cough. Swelling and inflammation of the respiratory tract is seen in serious cases; with headache, nausea, faintness and anxiety. Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing "amine asthma". Inhalation hazard is increased at higher temperatures. Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.
Ingestion	Ingestion of alkaline corrosives may produce burns around the mouth, ulcerations and swellings of the mucous membranes, profuse saliva production, with an inability to speak or swallow. Both the oesophagus and stomach may experience burning pain; vomiting and diarrhoea may follow. Ingestion of amine epoxy-curing agents (hardeners) may cause severe abdominal pain, nausea, vomiting or diarrhoea. The vomitus may contain blood and mucous. Amines without benzene rings when swallowed are absorbed throughout the gut. Corrosive action may cause damage throughout the gastrointestinal tract. The material can produce severe chemical burns within the oral cavity and gastrointestinal tract following ingestion. Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.
Skin Contact	Volatile amine vapours produce irritation and inflammation of the skin. Direct contact can cause burns. Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling. Skin contact with alkaline corrosives may produce severe pain and burns; brownish stains may develop. The corroded area may be soft, gelatinous and necrotic; tissue destruction may be deep. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material may be harmful; systemic effects may result following absorption. The material can produce severe chemical burns following direct contact with the skin.
Eye	If applied to the eyes, this material causes severe eye damage. Direct eye contact with corrosive bases can cause pain and burns. There may be swelling, epithelium destruction, clouding of the cornea and inflammation of the iris. Mild cases often resolve; severe cases can be prolonged with complications such as persistent swelling, scarring, permanent cloudiness, bulging of the eye, cataracts, eyelids glued to the eyeball and blindness. Vapours of volatile amines irritate the eyes, causing excessive secretion of tears, inflammation of the conjunctiva and slight swelling of the cornea, resulting in "halos" around lights. This effect is temporary, lasting only for a few hours. However this condition can reduce the efficiency of undertaking skilled tasks, such as driving a car. Direct eye contact with liquid volatile amines may produce eye damage, permanent for the lighter species. The material can produce severe chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating.
Chronic	Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Strong evidence exists that this substance may cause irreversible mutations (though not lethal) even following a single exposure. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. There is some evidence from animal testing that exposure to this material may result in toxic effects to the unborn baby. There has been some concern that this material can cause cancer or mutations, loss of appetite and weight, weakness, muscle aches and pain, liver damage, dark urine, loss of nails, skin eruptions, diarrhoea, nervous disorders with headache, salivation, fainting, discolouration of the skin and eyes, vertigo and mental disorders, and damage to the liver and kidneys.

	TOXICITY	IRRITATION
Ardex RA 142 Part B	Not Available	Not Available
	тохісіту	IRRITATION
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye (rabbit): not irritating *
phenol, styrenated	Inhalation(Rat) LC50; >4.92 mg/l4h <sup>[1]</sup>	Skin (rabbit): slight *
	Oral (Rat) LD50; >2000 mg/kg <sup>[1]</sup>	
	тохісітү	IRRITATION
	Dermal (rabbit) LD50: 250 mg/kg <sup>[2]</sup>	Eye (rabbit): 100 mg - SEVERE
bis(2-aminopropyl ether)	Oral (Rat) LD50; 242 mg/kg <sup>[2]</sup>	Eye (rabbit): SEVERE ***
propoxylated		Eye: adverse effect observed (irreversible damage) <sup>[1]</sup>
		Skin (rabbit): SEVERE ***
		Skin: adverse effect observed (corrosive) <sup>[1]</sup>
	ΤΟΧΙΟΙΤΥ	IRRITATION
2-methylpentamethylenediamine	dermal (rat) LD50: 1870 mg/kg <sup>[1]</sup>	Eye: adverse effect observed (irritating) <sup>[1]</sup>
	Inhalation(Rat) LC50; 0.725 mg/L4h <sup>[2]</sup>	Skin: adverse effect observed (corrosive) <sup>[1]</sup>

	Oral (Rat) LD50; 1690 mg/kg <sup>[2]</sup>	
	ΤΟΧΙΟΙΤΥ	IRRITATION
1,3-cyclohexanebis(methylamine)	Dermal (rabbit) LD50: 1700 mg/kg <sup>[1]</sup>	Eye: adverse effect observed (irritating) <sup>[1]</sup>
	Oral (Rat) LD50; >200<2000 mg/kg <sup>[1]</sup>	Skin: adverse effect observed (corrosive) <sup>[1]</sup>
-	Value obtained from Europe ECHA Registered Substances - Ac pecified data extracted from RTECS - Register of Toxic Effect of o	ute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise chemical Substances
PHENOL, STYRENATED       NOAEL 50 mg/kg * LOAEL 158 mg/kg * IUCLID Database for styrenated phenols:         Acute toxicity: Available acute oral and dermal toxicity data indicated members of this category are not acutely toxic.         Repeated Dose Toxicity : A 12-week feeding study has been conducted with styrenated phenol. In the study the thyroid was ide as a target organ and a NOAEL (50 mg/kg/day) and LOAEL (158 mg/kg/day) established.         Genotoxicity.       Data show that acute toxicity following oral and topical use of hindered phenols is low. They are not proven to cause mutations. However, long term use may affect the liver, thyroid, kidney and lymph nodes. Liver tumours have been repoin NOTE: Substance has been shown to be mutagenic in at least one assay, or belongs to a family of chemicals producing damage or change to cellular DNA.		

BIS(2-AMINOPROPYL E		Convulsions stomash ulassotian beamstrhag		
PROPOXY		Convulsions, stomach ulceration, haemorrhage, respiratory tract changes, dermatitis after systemic administration recorded. * Reichard ** Bayer Inc. Canada *** Texaco ****Epoxylite Polyethers (such as ethoxylated surfactants and polyethylene glycols) are highly susceptible to being oxidized in the air. They then form complex mixtures of oxidation products. Animal testing reveals that whole the pure, non-oxidised surfactant is non-sensitizing, many of the oxidation products are sensitisers. The oxidization products also cause irritation.		
2-METHYLPENTAMETHYLENEDI	AMINE	Inhalation (None) LC50: 2900-4100 mg/m3/h * * Robust Summary for Amine Heads Category The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. "Amine heads" possess ammoniacal odour. They are toxic via the acute oral and inhalation routes. They are severe irritants or corrosive to the skin and eye following direct application to the skin or eye. Repeated inhalation produces irritation of the nose with accompanying tissue changes.		
1,3-CYCLOHEXANEBIS(METHYLA	AMINE)	Gastrointestinal changes recorded. The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration. For 1,3-cyclohexanebis(methylamine) (CHBM): Animal testing shows that CHBMhas low to moderate acute toxicity by skin contact. It is corrosive to the eyes and skin. In animals it caused changes to the weight of certain organs. CHBM is classified as hazardous on the basis of its acute toxicity and its corrosive effect on the skin and eyes.		
BIS(2-AMINOPROPYL E PROPOXYLA 2-METHYLPENTAMETHYLENEDI 1,3-CYCLOHEXANEBIS(METHYLA	ATED & AMINE &	condition known as reactive airways dystunction syndrome (KADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial byoerreactivity on methacholine		
PROPOXYLA	BIS(2-AMINOPROPYL ETHER) PROPOXYLATED & 3-CYCLOHEXANEBIS(METHYLAMINE) The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to may produce conjunctivitis.			ation. Repeated or prolonged exposure to irritants
BIS(2-AMINOPROPYL E PROPOXYLA 2-METHYLPENTAMETHYLENEDI	<ul> <li>Overexposure to most of these materials may cause adverse health effects.</li> <li>Many amine-based compounds can cause release of histamines, which, in turn, can trigger allergic and other physiological effects, including constriction of the bronchi or asthma and inflammation of the cavity of the nose. Whole-body symptoms include headache, nausea, faintness, anxiety, a decrease in blood pressure, rapid heartbeat, itching, reddening of the skin, urticaria (hives) and swelling of the face, which are usually transient.</li> <li>DepoxyLATED &amp;</li> </ul>			nose. Whole-body symptoms include headache, eddening of the skin, urticaria (hives) and swelling ontact, eye contact, and swallowing. s of the nose and throat and can irritate the lungs. haracterized by discharge from the nose, coughing,
2-METHYLPENTAMETHYLENEDI 1,3-CYCLOHEXANEBIS(METHYLA	&	The material may produce respiratory tract irri	tation, and result in damage to the lu	ng including reduced lung function.
Acute Toxicity	<b>~</b>		Carcinogenicity	×
Skin Irritation/Corrosion	<b>~</b>		Reproductivity	×
Serious Eye Damage/Irritation	<b>~</b>		STOT - Single Exposure	×
Respiratory or Skin sensitisation	•		STOT - Repeated Exposure	×
	<b>~</b>		Aspiration Hazard	X

Legend:

Data either not available or does not fill the criteria for classification
 Data available to make classification

#### Toxicity

	Endpoint	Test Duration (hr)	Species	Value	Source
Ardex RA 142 Part B	Not Available	Not Available	Not Available	Not Available	Not Available
	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	504h	Crustacea	0.115mg/l	2
phenol, styrenated	EC50	72h	Algae or other aquatic plants	1.35mg/l	2
	EC50	48h	Crustacea	>=0.58<=5.25mg/l	2
	LC50	96h	Fish	1mg/l	1
	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	72h	Algae or other aquatic plants	0.32mg/l	2
bis(2-aminopropyl ether) propoxylated	EC50	72h	Algae or other aquatic plants	Algae or other aquatic plants 2.1mg/l	
	EC50	48h	Crustacea	Crustacea 80mg/l	
	LC50	96h	Fish	772.14mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	>100mg/l	2
	EC50	48h	Crustacea	19.8mg/l	2
2-methylpentamethylenediamine	EC50(ECx)	96h	Algae or other aquatic plants	25.1mg/l	Not Available
	LC50	96h	Fish	>215mg/l	2
	EC50	96h	Algae or other aquatic plants	25.1mg/l	Not Available
	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	29.7mg/l	2
,3-cyclohexanebis(methylamine)	EC50	48h	Crustacea	33.1mg/l	2
	NOEC(ECx)	72h	Algae or other aquatic plants	13.7mg/l	2
	LC50	96h	Fish	130mg/l	2
E	Ecotox database -		HA Registered Substances - Ecotoxicological Inform Aquatic Hazard Assessment Data 6. NITE (Japan) -		

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Prevent, by any means available, spillage from entering drains or water courses. DO NOT discharge into sewer or waterways.

# Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
phenol, styrenated	HIGH	HIGH
2-methylpentamethylenediamine	LOW	LOW
1,3-cyclohexanebis(methylamine)	LOW	LOW

# **Bioaccumulative potential**

Ingredient	Bioaccumulation
phenol, styrenated	LOW (LogKOW = 7.0554)
2-methylpentamethylenediamine	LOW (LogKOW = 0.2725)
1,3-cyclohexanebis(methylamine)	LOW (LogKOW = 1.0688)

# Mobility in soil

Ingredient	Mobility
phenol, styrenated	LOW (KOC = 2622000)
2-methylpentamethylenediamine	LOW (KOC = 251.2)
1,3-cyclohexanebis(methylamine)	LOW (KOC = 914.6)

# **SECTION 13 Disposal considerations**

Waste treatment methods				
	Containers may still present a chemical hazard/ danger when empty.			
Product / Packaging disposal	Return to supplier for reuse/ recycling if possible.			
	Otherwise:			

F If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same

Continued...

product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
Where possible retain label warnings and SDS and observe all notices pertaining to the product.
DO NOT allow wash water from cleaning or process equipment to enter drains.
It may be necessary to collect all wash water for treatment before disposal.
In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
Where in doubt contact the responsible authority.
Recycle wherever possible.
Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or
disposal facility can be identified.
Treat and neutralise at an approved treatment plant.
Treatment should involve: Neutralisation with suitable dilute acid followed by: burial in a land-fill specifically licensed to accent chemical and /

Treatment should involve: Neutralisation with suitable dilute acid followed by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).

# **SECTION 14 Transport information**

Labels Required		
	S S S S S S S S S S S S S S S S S S S	
Marine Pollutant		
HAZCHEM	2X	

## Land transport (ADG)

UN number	2735		
UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains bis(2-aminopropyl ether) propoxylated and 2-methylpentamethylenediamine)		
Transport hazard class(es)	Class     8       Subrisk     Not Applicable		
Packing group	II		
Environmental hazard	Environmentally hazardous		
Special precautions for user	Special provisions     274       Limited quantity     1 L		

# Air transport (ICAO-IATA / DGR)

UN number	2735				
UN proper shipping name	Polyamines, liquid, corrosive, n.o.s. * (contains bis(2-aminopropyl ether) propoxylated and 2-methylpentamethylenediamine)				
Transport hazard class(es)	ICAO/IATA Class ICAO / IATA Subrisk	8 Not Applicable			
	ERG Code	8L			
Packing group	II				
Environmental hazard	Environmentally hazardous				
Special precautions for user	Special provisions		A3 A803		
	Cargo Only Packing Ir	nstructions	855		
	Cargo Only Maximum	Qty / Pack	30 L		
	Passenger and Cargo	Packing Instructions	851		
	Passenger and Cargo	Maximum Qty / Pack	1 L		
	Passenger and Cargo	Limited Quantity Packing Instructions	Y840		
	Passenger and Cargo	Limited Maximum Qty / Pack	0.5 L		

# Sea transport (IMDG-Code / GGVSee)

UN number	2735			
UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains bis(2-aminopropyl ether) propoxylated and 2-methylpentamethylenediamine)			
Transport hazard class(es)	IMDG Class     8       IMDG Subrisk     Not Applicable			
Packing group	Ш			
Environmental hazard	Marine Pollutant			

	EMS Number	F-A, S-B
Special precautions for user	Special provisions	274
	Limited Quantities	1 L

#### Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

#### Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
phenol, styrenated	Not Available
bis(2-aminopropyl ether) propoxylated	Not Available
2-methylpentamethylenediamine	Not Available
1,3-cyclohexanebis(methylamine)	Not Available

#### Transport in bulk in accordance with the ICG Code

Product name	Ship Type
phenol, styrenated	Not Available
bis(2-aminopropyl ether) propoxylated	Not Available
2-methylpentamethylenediamine	Not Available
1,3-cyclohexanebis(methylamine)	Not Available

#### **SECTION 15 Regulatory information**

#### Safety, health and environmental regulations / legislation specific for the substance or mixture

#### phenol, styrenated is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

#### bis(2-aminopropyl ether) propoxylated is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -Schedule 5

#### 2-methylpentamethylenediamine is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

### 1,3-cyclohexanebis(methylamine) is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

# **National Inventory Status**

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (phenol, styrenated; bis(2-aminopropyl ether) propoxylated; 2-methylpentamethylenediamine; 1,3-cyclohexanebis(methylamine))
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (bis(2-aminopropyl ether) propoxylated)
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (phenol, styrenated; 1,3-cyclohexanebis(methylamine))
Vietnam - NCI	Yes
Russia - FBEPH	No (phenol, styrenated)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

# **SECTION 16 Other information**

Revision Date	01/08/2022
Initial Date	01/08/2022

Australian Inventory of Industrial Chemicals (AIIC)

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

#### **Definitions and abbreviations**

PC-TWA: Permissible Concentration-Time Weighted Average PC-STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit。 IDLH: Immediately Dangerous to Life or Health Concentrations ES: Exposure Standard OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors **BEI: Biological Exposure Index** AIIC: Australian Inventory of Industrial Chemicals DSL: Domestic Substances List NDSL: Non-Domestic Substances List IECSC: Inventory of Existing Chemical Substance in China EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances NLP: No-Longer Polymers ENCS: Existing and New Chemical Substances Inventory KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

This document is copyright.

Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH.