

Ardex (Ardex NZ) Chemwatch: 5364-36 Version No: 3.1.1.1 Safety Data Sheet according to HSNO Regulations

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	ARDEX R 21 PU Part B
Synonyms	Not Available
Proper shipping name	RESIN SOLUTION, flammable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses Professional use, coating.

Details of the supplier of the safety data sheet

Registered company name	Ardex (Ardex NZ)	
Address	32 Lane Street Woolston Christchurch New Zealand	
Telephone	+64 3384 3029	
Fax	+64 3384 9779	
Website	Not Available	
Email	Not Available	

Emergency telephone number

Association / Organisation	Ardex (Ardex NZ)
Emergency telephone numbers	+64 3 373 6900
Other emergency telephone numbers	0800 764 766 (NZ NPC)

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

Considered a Hazardous Substance according to the criteria of the New Zealand Hazardous Substances New Organisms legislation. Classified as Dangerous Goods for transport purposes.

CHEMWATCH HAZARD RATINGS

	Min	Max	
Flammability	2	1	
Toxicity	2		0 = Minimum
Body Contact	2		1 = Low 2 = Moderate
Reactivity	1		3 = High
Chronic	2		4 = Extreme

Classification ^[1]	Flammable Liquid Category 3, Acute Toxicity (Oral) Category 5, Acute Toxicity (Inhalation) Category 3, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2, Skin Sensitizer Category 1, Respiratory Sensitizer Category 1, Specific target organ toxicity - single exposure Category 2, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Specific target organ toxicity - repeated exposure Category 2 2	
Legend:	1. Classified by Chernwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI	
Determined by Chemwatch using GHS/HSNO criteria	3.1C, 6.1C (inhalation), 6.1E (oral), 6.3A, 6.4A, 6.5A (respiratory), 6.5B (contact), 6.9B	

Label elements

Chemwatch Hazard Alert Code: 2

Issue Date: 01/11/2019 Print Date: 16/07/2020 S.GHS.NZL.EN



SIGNAL WORD DANGER

Hazard statement(s)

H226	Flammable liquid and vapour.
H303	May be harmful if swallowed.
H331	Toxic if inhaled.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H371	May cause damage to organs.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure.

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.	
P260	Do not breathe mist/vapours/spray.	
P271	Use only outdoors or in a well-ventilated area.	
P280	Wear protective gloves/protective clothing/eye protection/face protection.	

Precautionary statement(s) Response

P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.	
P321	Specific treatment (see advice on this label).	
P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER/doctor/physician/first aider.	
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.	

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501 Dis

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
28182-81-2	60-75	hexamethylene diisocyanate polymer
108-65-6	10-12.5	propylene glycol monomethyl ether acetate, alpha-isomer
1330-20-7	10-12.5	xylene
822-06-0	<0.38	hexamethylene diisocyanate

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	 If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	 If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.

Continued...

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Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay.
Ingestion	 If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Seek medical advice.

Indication of any immediate medical attention and special treatment needed

For sub-chronic and chronic exposures to isocyanates:

- This material may be a potent pulmonary sensitiser which causes bronchospasm even in patients without prior airway hyperreactivity.
- ▶ Clinical symptoms of exposure involve mucosal irritation of respiratory and gastrointestinal tracts.
- Conjunctival irritation, skin inflammation (erythema, pain vesiculation) and gastrointestinal disturbances occur soon after exposure.
- Pulmonary symptoms include cough, burning, substernal pain and dyspnoea.
- Some cross-sensitivity occurs between different isocyanates.
- Noncardiogenic pulmonary oedema and bronchospasm are the most serious consequences of exposure. Markedly symptomatic patients should receive oxygen, ventilatory support and an intravenous line.
- F Treatment for asthma includes inhaled sympathomimetics (epinephrine [adrenalin], terbutaline) and steroids.
- Activated charcoal (1 g/kg) and a cathartic (sorbitol, magnesium citrate) may be useful for ingestion.
- Mydriatics, systemic analgesics and topical antibiotics (Sulamyd) may be used for corneal abrasions.
- There is no effective therapy for sensitised workers.

[Ellenhorn and Barceloux; Medical Toxicology]

NOTE: Isocyanates cause airway restriction in naive individuals with the degree of response dependant on the concentration and duration of exposure. They induce smooth muscle contraction which leads to bronchoconstrictive episodes. Acute changes in lung function, such as decreased FEV1, may not represent sensitivity. [Karol & Jin, Frontiers in Molecular Toxicology, pp 56-61, 1992]

Personnel who work with isocyanates, isocyanate prepolymers or polyisocyanates should have a pre-placement medical examination and periodic examinations thereafter, including a pulmonary function test. Anyone with a medical history of chronic respiratory disease, asthmatic or bronchial attacks, indications of allergic responses, recurrent eczema or sensitisation conditions of the skin should not handle or work with isocyanates. Anyone who develops chronic respiratory distress when working with isocyanates should be removed from exposure and examined by a physician. Further exposure must be avoided if a sensitivity to isocyanates or polyisocyanates has developed.

For acute or short term repeated exposures to xylene:

- Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.
- Pulmonary absorption is rapid with about 60-65% retained at rest.
- Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 < 50 mm Hg or pCO2 > 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- BIOLOGICAL EXPOSURE INDEX BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
Methylhippu-ric acids in urine	1.5 gm/gm creatinine	End of shift	
	2 mg/min	Last 4 hrs of shift	

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- Small quantities of water in contact with hot liquid may react violently with generation of a large volume of rapidly expanding hot sticky semi-solid foam.
- Presents additional hazard when fire fighting in a confined space
- Cooling with flooding quantities of water reduces this risk
- Water spray or fog may cause frothing and should be used in large quantities.
- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility	• Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
dvice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course.
Fire/Explosion Hazard	 Liquid and vapour are flammable. Moderate fire hazard when exposed to heat or flame. Vapour forms an explosive mixture with air. Moderate explosion hazard when exposed to heat or flame. Combustion products include: carbon dioxide (CO2) isocyanates and minor amounts of hydrogen cyanide nitrogen oxides (NOx)

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other pyrolysis products typical of burning organic material.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment.
Major Spills	 Avoid contamination with water, alkalies and detergent solutions. Material reacts with water and generates gas, pressurises containers with even drum rupture resulting. DO NOT reseal container if contamination is suspected. Open all containers with care. Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	 Containers, even those that have been emptied, may contain explosive vapours. Do NOT cut, drill, grind, weld or perform similar operations on or near containers. DO NOT allow clothing wet with material to stay in contact with skin The tendency of many ethers to form explosive peroxides is well documented. Ethers lacking non-methyl hydrogen atoms adjacent to the ether link are thought to be relatively safe DO NOT concentrate by evaporation, or evaporate extracts to dryness, as residues may contain explosive peroxides with DETONATION potential. Any static discharge is also a source of hazard. Before any distillation process remove trace peroxides by shaking with excess 5% aqueous ferrous sulfate solution or by percolation through a column of activated alumina. Electrostatic discharge may be generated during pumping - this may result in fire. Ensure electrical continuity by bonding and grounding (earthing) all equipment. Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<=1 m/sec until fill pipe submerged to twice its diameter, then <= 7 m/sec). Avoid aplash filling. Avoid aplash filling. Wear protective clothing when risk of overexposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps.
Other information	 Store in original containers in approved flammable liquid storage area. Store away from incompatible materials in a cool, dry, well-ventilated area. DO NOT store in pits, depressions, basements or areas where vapours may be trapped. No smoking, naked lights, heat or ignition sources. for commercial quantities of isocyanates: Isocyanates should be stored in adequately bunded areas. Nothing else should be kept within the same bunding. Pre-polymers need not be segregated. Drums of isocyanates should be stored under cover, out of direct sunlight, protected from rain, protected from physical damage and well away from moisture, acids and alkalis.

Conditions for safe storage, including any incompatibilities

Suitable container	 Packing as supplied by manufacturer. Plastic containers may only be used if approved for flammable liquid. Check that containers are clearly labelled and free from leaks. For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt. (23 deg. C) For manufactured product having a viscosity of at least 250 cSt.
Storage incompatibility	 Avoid reaction with oxidising agents Avoid cross contamination between the two liquid parts of product (kit). If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisation with gelation and evolution of heat (exotherm) may occur. This excess heat may generate toxic vapour

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes

New Zealand Workplace Exposure Standards (WES)	hexamethylene diisocyanate polymer	lsocyanates, all, (as -NCO)	0.02 mg/m3	0.07 mg/m3	Not Available	dsen-Dermal sensitiser (rsen)-Respiratory sensitiser Note: These values apply to all isocyanates, including prepolymers, present in the workplace air as vapours, mist or dust.		to all , present in the
New Zealand Workplace Exposure Standards (WES)	xylene	Dimethylbenzene	50 ppm / 217 mg/m3	Not Available	Not Available	Not Available		
New Zealand Workplace Exposure Standards (WES)	hexamethylene diisocyanate	Hexamethylene diisocyanate	0.02 mg/m3	0.07 mg/m3	Not Available	Not Available		
EMERGENCY LIMITS								
Ingredient	Material name					TEEL-1	TEEL-2	TEEL-3
hexamethylene diisocyanate polymer	Hexamethylene diisoo	Hexamethylene diisocyanate polymer					86 mg/m3	510 mg/m3
propylene glycol monomethyl ether acetate, alpha-isomer	Propylene glycol mon	Propylene glycol monomethyl ether acetate, alpha-isomer; (1-Methoxypropyl-2-acetate)				Not Available	Not Available	Not Available
xylene	Xylenes	Xylenes					Not Available	Not Available

hexamethylene diisocyanate	Hexamethylene diisocyanate; (1,6-Diisocyanatohexane)	0.018 ppm	0.2 ppm	3 ppm	
Ingredient	Original IDLH	Revised IDLH			
hexamethylene diisocyanate polymer	Not Available	Not Available			
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available	Not Available			
xylene	900 ppm	Not Available			
hexamethylene diisocyanate	Not Available	Not Available			

Exposure controls

Appropriate engineering controls	 Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. All processes in which isocyanates are used should be enclosed wherever possible. Total enclosure, accompanied by good general ventilation, should be used to keep atmospheric concentrations below the relevant exposure standards. If total enclosure of the process is not feasible, local exhaust ventilation may be necessary. Local exhaust ventilation is essential where lower molecular weight isocyanates (such as TDI or HDI) is used or where isocyanate or polyurethane is sprayed.
Personal protection	
Eye and face protection	 Safety glasses with side shields. Chemical goggles. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.
Skin protection	See Hand protection below
Hands/feet protection	 NOTE: The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and.has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. Do NOT wear natural rubber (latex gloves). Isocyanate resistant materials include Teflon, Viton, nitrile rubber and some PVA gloves. Protective gloves and overalls should be worn as specified in the appropriate national standard. Contaminated garments should be removed promptly and should not be re-used until they have been decontaminated. NOTE: Natural rubber, neoprene, PVC can be affected by isocyanates DO NOT use skin cream unless necessary and then use only minimum amount. Isocyanate vapour may be absorbed into skin cream and this increases hazard.
Body protection	See Other protection below
Other protection	All employees working with isocyanates must be informed of the hazards from exposure to the contaminant and the precautions necessary to prevent damage to their health. They should be made aware of the need to carry out their work so that as little contamination as possible is produced, and of the importance of the proper use of all safeguards against exposure to themselves and their fellow workers. Adequate training, both in the proper execution of the task and in the use of all associated engineering controls, as well as of any personal protective equipment, is essential. Employees exposed to contamination hazards should be educated in the need for, and proper use of, facilities, clothing and equipment and thereby maintain a high standard of personal cleanliness. • Overalls. • PVC Apron. • PVC protective suit may be required if exposure severe.

- Eyewash unit.
- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- ▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

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Material	CPI
BUTYL	С
BUTYL/NEOPRENE	С
IYPALON	С
IAT+NEOPR+NITRILE	С
ATURAL+NEOPRENE	С
IEOPRENE	С
EOPRENE/NATURAL	С
IITRILE	С
IITRILE+PVC	С
E/EVAL/PE	С
VA	С
VVC	С
VDC/PE/PVDC	С
ARANEX-23	С
EFLON	С
'ITON	С

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS	-	A-PAPR-AUS / Class 1
up to 50 x ES	-	A-AUS / Class 1	-
up to 100 x ES	-	A-2	A-PAPR-2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

For spraying or operations which might generate aerosols:

- Full face respirator with supplied air.
- In certain circumstances, personal protection of the individual employee is necessary. Personal protective devices should be regarded as being supplementary to substitution and engineering control and should not be used in preference to them as they do nothing to eliminate the hazard.
- However, in some situations, minimising exposure to isocyanates by enclosure and ventilation is not possible, and occupational exposure standards may be exceeded, particularly during on-site mixing of paints, spray-painting, foaming and maintenance of machine and ventilation systems. In these situations, air-line respirators or self-contained breathing apparatus complying with the appropriate nationals standard must be used.
- Organic vapour respirators with particulate pre- filters and powered, air-purifying respirators are NOT suitable.
- Personal protective equipment must be appropriately selected, individually fitted and workers trained in their correct use and maintenance. Personal protective equipment must be regularly checked and maintained to ensure that the worker is being protected.
- Air- line respirators or self-contained breathing apparatus complying with the appropriate national standard should be used during the clean-up of spills and the repair or clean-up of contaminated equipment and similar situations which cause emergency exposures to hazardous atmospheric concentrations of isocyanate.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

	• •		
Appearance	Colourless flammable liquid with solvent odour, partly mixes with water.		
Physical state	Liquid	Relative density (Water = 1)	1.07 @20C
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	-45 (freezing pt.)	Viscosity (cSt)	233.64
Initial boiling point and boiling range (°C)	145	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	38	Taste	Not Available

Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Flammable.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Partly miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
See section 7
See section 7
See section 7
See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

-			
Inhaled	co-ordination, and vertigo. The vapour/mist may be highly irritating to the upper respiratory tract pulmonary oedema. Possible neurological symptoms arising from iso neurosis, depression and paranoia. Gastrointestinal disturbances are produce asthmatic reactions ranging from minor breathing difficulties or may develop without warning for several hours after exposure. Central nervous system (CNS) depression may include general disco	y be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of and lungs; the response may be severe enough to produce bronchitis and ocyanate exposure include headache, insomnia, euphoria, ataxia, anxiety e characterised by nausea and vomiting. Pulmonary sensitisation may to severe allergic attacks; this may occur following a single acute exposure perfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic neconsciousness. Serious poisonings may result in respiratory depression and	
Ingestion	Accidental ingestion of the material may be damaging to the health o	f the individual.	
Skin Contact	The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering. Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.		
Eye	This material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Moderate inflammation may be expected with redness; conjunctivitis may occur with prolonged exposure.		
Chronic	Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Harmful: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment. Some glycol esters and their ethers cause wasting of the testicles, reproductive changes, infertility and changes to kidney function. Shorter chain compounds are more dangerous. Based on experience with similar materials, there is a possibility that exposure to the material may reduce fertility in humans at levels which do not cause other toxic effects. There is some evidence from animal testing that exposure to this material may result in toxic effects to the unborn baby.		
	TOVICITY		
	TOXICITY	IRRITATION	
ARDEX R 21 PU Part B	Inhalation (None) LC50: 12.374 mg/l/4h (vapour)* ^[2]	Not Available	
ARDEX R 21 PU Part B			
	Inhalation (None) LC50: 12.374 mg/l/4h (vapour)* ^[2]	Not Available	
ARDEX R 21 PU Part B	Inhalation (None) LC50: 12.374 mg/l/4h (vapour)* ^[2]	Not Available IRRITATION	
hexamethylene diisocyanate	Inhalation (None) LC50: 12.374 mg/l/4h (vapour)* ^[2] TOXICITY dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available IRRITATION	
hexamethylene diisocyanate	Inhalation (None) LC50: 12.374 mg/l/4h (vapour)* ^[2] TOXICITY dermal (rat) LD50: >2000 mg/kg ^[1] Inhalation (rat) LC50: 4.625 mg/l/1he ^[2]	Not Available IRRITATION	
hexamethylene diisocyanate	Inhalation (None) LC50: 12.374 mg/l/4h (vapour)* ^[2] TOXICITY dermal (rat) LD50: >2000 mg/kg ^[1] Inhalation (rat) LC50: 4.625 mg/l/1he ^[2] Oral (rat) LD50: approximately2000 mg/kg ^[1]	Not Available IRRITATION Skin (rabbit): 500 mg - moderate	
hexamethylene diisocyanate polymer	Inhalation (None) LC50: 12.374 mg/l/4h (vapour)* ^[2] TOXICITY dermal (rat) LD50: >2000 mg/kg ^[1] Inhalation (rat) LC50: 4.625 mg/l/1he ^[2] Oral (rat) LD50: approximately2000 mg/kg ^[1] TOXICITY	Not Available IRRITATION Skin (rabbit): 500 mg - moderate IRRITATION	

	ΤΟΧΙΟΙΤΥ	
	Dermal (rabbit) LD50: >1700 mg/kg ^[2]	IRRITATION Eye (human): 200 ppm irritant
	Inhalation (rat) LC50: 4994.295 mg/l/4h ^[2]	Eye (rabit): 5 mg/24h SEVERE
xylene	Oral (rat) LD50: 3523-8700 mg/kg ^[2]	Eye (rabbit): 87 mg mild
xylerie		
		Eye: adverse effect observed (irritating) ^[1] Skin (rabbit):500 mg/24h moderate
		Skin: adverse effect observed (irritating) ^[1]
	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: =570 mg/kg ^[2]	Eye: adverse effect observed (irritating) ^[1]
hexamethylene diisocyanate	Inhalation (rat) LC50: 0.06 mg/l/4h ^[2]	Skin: adverse effect observed (corrosive) ^[1]
	Oral (rat) LD50: =710 mg/kg ^[2]	Skin: adverse effect observed (irritating) ^[1]
Legend:	1. Value obtained from Europe ECHA Registered Substances - specified data extracted from RTECS - Register of Toxic Effect	Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise of chemical Substances
HEXAMETHYLENE DIISOCYANATE POLYMER	* Bayer SDS ** Ardex SDS The material may produce moderate eye irritation leading to inf conjunctivitis.	flammation. Repeated or prolonged exposure to irritants may produce
PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER	A BASF report (in ECETOC) showed that inhalation exposure to 545 ppm PGMEA (beta isomer) was associated with a teratogenic response in rabbits; but exposure to 145 ppm and 36 ppm had no adverse effects. The beta isomer of PGMEA comprises only 10% of the commercial material, the remaining 90% is alpha isomer. Hazard appears low but emphasizes the need for care in handling this chemical. [I.C.I] *Shin-Etsu SDS For propylene glycol ethers (PGEs): Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA) and tripropylene glycol methyl ether (TPM). Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adverse effects on the reproductive organs, the developing embryo and foetus, blood or thymus gland, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces and alkoxyacetic acid. The reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are not associated with reproductive toxicity, but can cause haemolysis in sensitive species, also through formation of an alkoxyacetic acid. Animal testing shows that high concentrations (for example, 0.5%) are associated with birth defects but lower exposures have not been shown to cause adverse effects. The beta isomer of PGMEA comprises only 10% of the commercial material; the remaining 90% is alpha isomer. Hazard appears low, but emphasizes the need for care in handling this chemical.	
XYLENE	Reproductive effector in rats The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.	
HEXAMETHYLENE DIISOCYANATE	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. For 1,6-hexamethylene diisocyanate (HDI): Exposures to HDI are often associated with exposures to its prepolymers, one of which is widely used as a hardener in automobile and airplane paints. Both the prepolymers and the native substance may cause asthma. HDI is corrosive to the skin and eye, and will sensitise the skin and airway. Most of the toxicity is in the upper airway (nose), although animal testing did not show that HDI caused cancer. Aromatic and aliphatic diisocyanates may cause airway toxicity and skin sensitization. Monomers and prepolymers exhibit similar respiratory effect. Of the several members of diisocyanates tested on experimental animals by inhalation and oral exposure, some caused cancer while others produced a harmless outcome. This group of compounds has therefore been classified as cancer-causing.	
HEXAMETHYLENE DIISOCYANATE POLYMER & HEXAMETHYLENE DIISOCYANATE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Allergy causing activity is due to interactions with proteins. Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure. No significant acute toxicological data identified in literature search. Isocyanate vapours are irritating to the airways and can cause their inflammation, with wheezing, gasping, severe distress, even loss of consciousness and fluid in the lungs. Nervous system symptoms that may occur include headache, sleep disturbance, euphoria, inco-ordination,	
HEXAMETHYLENE DIISOCYANATE POLYMER & XYLENE	anxiety, depression and paranoia. The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production vesicles, scaling and thickening of the skin.	

Acute Toxicity	×	Carcinogenicity	×
Skin Irritation/Corrosion	×	Reproductivity	×

Serious Eye Damage/Irritation Image: STOT - Single Exposure Respiratory or Skin sensitisation Image: STOT - Repeated Exposure Mutagenicity Image: Stot - Repeated Exposure Im

🖌 – Data available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
ARDEX R 21 PU Part B	Not Available	Not Available	Not Available	Not Available	Not Available
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	8.9mg/L	2
hexamethylene diisocyanate polymer	EC50	48	Crustacea	127mg/L	2
polymer	EC50	72	Algae or other aquatic plants	>1-mg/L	2
	EC0	24	Crustacea	>=1-mg/L	2
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	100mg/L	1
oropylene glycol monomethyl ether acetate, alpha-isomer	EC50	48	Crustacea	373mg/L	2
ether acetate, apria-isomer	EC50	72	Algae or other aquatic plants	>1-mg/L	2
	NOEC	96	Algae or other aquatic plants	>=1-mg/L	2
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	2.6mg/L	2
xylene	EC50	48	Crustacea	1.8mg/L	2
	EC50	72	Algae or other aquatic plants	3.2mg/L	2
	NOEC	73	Algae or other aquatic plants	0.44mg/L	2
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
1	LC50	96	Fish	22mg/L	1
hexamethylene diisocyanate	EC50	72	Algae or other aquatic plants	>77.4mg/L	2
		1	The second se		2

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
hexamethylene diisocyanate polymer	HIGH	HIGH
propylene glycol monomethyl ether acetate, alpha-isomer	LOW	LOW
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)
hexamethylene diisocyanate	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation	
hexamethylene diisocyanate polymer	LOW (LogKOW = 7.5795)	
propylene glycol monomethyl ether acetate, alpha-isomer	LOW (LogKOW = 0.56)	
xylene	MEDIUM (BCF = 740)	
hexamethylene diisocyanate	LOW (LogKOW = 3.1956)	

Mobility in soil

Ingredient	Mobility
hexamethylene diisocyanate polymer	LOW (KOC = 18560000)

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propylene glycol monomethyl ether acetate, alpha-isomer	HIGH (KOC = 1.838)
hexamethylene diisocyanate	LOW (KOC = 5864)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods	
Product / Packaging disposal	 DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. Where in doubt contact the responsible authority. Recycle wherever possible. Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). Decontaminate empty containers.

Ensure that the hazardous substance is disposed in accordance with the Hazardous Substances (Disposal) Notice 2017

Disposal Requirements

Packages that have been in direct contact with the hazardous substance must be only disposed if the hazardous substance was appropriately removed and cleaned out from the package. The package must be disposed according to the manufacturer's directions taking into account the material it is made of. Packages which hazardous content have been appropriately treated and removed may be recycled.

The hazardous substance must only be disposed if it has been treated by a method that changed the characteristics or composition of the substance and it is no longer hazardous.

SECTION 14 TRANSPORT INFORMATION

Marine Pollutant

HAZCHEM

Labels Required



Land transport (UN)

,			
UN number	1866		
UN proper shipping name	RESIN SOLUTION, flammable		
Transport hazard class(es)	Class 3 Subrisk Not Applicable		
Packing group	III		
Environmental hazard	Not Applicable		
Special precautions for user	Special provisions 223 Limited quantity 5 L		

Air transport (ICAO-IATA / DGR)

UN number	1866		
UN proper shipping name	Resin solution flammable		
	ICAO/IATA Class	3	
Transport hazard class(es)	ICAO / IATA Subrisk Not Applicable		
	ERG Code 3L		
Packing group	III		
Environmental hazard	Not Applicable		
	Special provisions		A3
	Cargo Only Packing In	structions	366
Special precautions for user	Cargo Only Maximum Qty / Pack		220 L
	Passenger and Cargo Packing Instructions		355
	Passenger and Cargo Maximum Qty / Pack		60 L
	Passenger and Cargo Limited Quantity Packing Instructions		Y344
	Passenger and Cargo Limited Maximum Qty / Pack		10 L

Sea transport (IMDG-Code / GGVSee)		
UN number	1866	
UN proper shipping name	RESIN SOLUTION flammable	
Transport hazard class(es)	IMDG Class 3 IMDG Subrisk Not Applicable	
Packing group		
Environmental hazard	Not Applicable	
Special precautions for user	EMS NumberF-E , S-ESpecial provisions223 955Limited Quantities5 L	

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

This substance is to be managed using the conditions specified in an applicable Group Standard

HSR Number	Group Standard		
HSR002596	Laboratory Chemicals and Reagent Kits Group Standard 2017		
HSR002622	N.O.S. (Flammable, Toxic [6.1, 6.7]) Group Standard 2017		
HSR002500	Additives, Process Chemicals and Raw Materials (Flammable, Toxic [6.1]) Group Standard 2017		
HSR002577	Food Additives and Fragrance Materials (Flammable, Toxic [6.1]) Group Standard 2017		
HSR100425	Pharmaceutical Active Ingredients Group Standard 2017		
HSR002667	Surface Coatings and Colourants (Flammable, Toxic [6.1]) Group Standard 2017		
HSR100757	Veterinary Medicine (Limited Pack Size, Finished Do	se) Standard 2017	
HSR100758	Veterinary Medicines (Non-dispersive Closed System	n Application) Group Standard 2017	
HSR100759	Veterinary Medicines (Non-dispersive Open System	Application) Group Standard 2017	
HEXAMETHYLENE DIISOCYANA	TE POLYMER IS FOUND ON THE FOLLOWING REGU	JLATORY LISTS	
New Zealand Approved Hazardous		New Zealand Inventory of Chemicals (NZIoC)	
New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals		New Zealand Workplace Exposure Standards (WES)	
New Zealand Hazardous Substanc of Chemicals - Classification Data	es and New Organisms (HSNO) Act - Classification		
PROPYLENE GLYCOL MONOME	THYL ETHER ACETATE, ALPHA-ISOMER IS FOUND	ON THE FOLLOWING REGULATORY LISTS	
New Zealand Approved Hazardous		New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification	
New Zealand Hazardous Substanc of Chemicals	es and New Organisms (HSNO) Act - Classification	of Chemicals - Classification Data New Zealand Inventory of Chemicals (NZIoC)	
XYLENE IS FOUND ON THE FOL			
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs		New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data	
New Zealand Approved Hazardous	Substances with controls	New Zealand Inventory of Chemicals (NZIoC)	
	es and New Organisms (HSNO) Act - Classification	New Zealand Workplace Exposure Standards (WES)	
of Chemicals			
HEXAMETHYLENE DIISOCYANA	TE IS FOUND ON THE FOLLOWING REGULATORY L	ISTS	
New Zealand Approved Hazardous	Substances with controls	New Zealand Inventory of Chemicals (NZIoC)	
New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals		New Zealand Workplace Exposure Standards (WES)	
of Chemicals - Classification Data	es and New Organisms (HSNO) Act - Classification		
Hazardous Substance Location	n		
Subject to the Health and Safety at	Work (Hazardous Substances) Regulations 2017.		
Hazard Class	Quantity beyond which controls apply for closed	Quantity beyond which controls apply when use occurring in open	

Hazard Class	Quantity beyond which controls apply for closed containers	Quantity beyond which controls apply when use occurring in open containers
3.1C	500 L in containers greater than 5 L 1500 L in containers up to and including 5 L	250 L 250 L

Certified Handler

Subject to Part 4 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Class of substance	Quantities

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6.1A, 6.1B, 6.1C (except for propellant powders of classes 1.1C (UN 0160) and 1.3C (UN 0161)

Any quantity

Refer Group Standards for further information

Tracking Requirements

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada - NDSL	No (propylene glycol monomethyl ether acetate, alpha-isomer; xylene; hexamethylene diisocyanate)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (hexamethylene diisocyanate polymer)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (hexamethylene diisocyanate polymer)
Vietnam - NCI	Yes
Russia - ARIPS	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Revision Date	01/11/2019
Initial Date	09/08/2019

SDS Version Summary

Version	Issue Date	Sections Updated
3.1.1.1	01/11/2019	One-off system update. NOTE: This may or may not change the GHS classification

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

- PC-TWA: Permissible Concentration-Time Weighted Average
- PC-STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit
- TEEL: Temporary Emergency Exposure Limit.
- IDLH: Immediately Dangerous to Life or Health Concentrations
- OSF: Odour Safety Factor
- NOAEL :No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value
- BCF: BioConcentration Factors
- BEI: Biological Exposure Index

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