

TECHNICAL BULLETIN – TB012D

SYSTEMS FOR PREPARATION OF WALLS & FLOORS IN WET AREAS OF HEALTH CARE FACILITIES TO RECEIVE SHEET VINYL COVERINGS. ARDEX FLC AND MEMBRANES

Date, Wednesday, 17 September 2014

INTRODUCTION & SCOPE

This bulletin defines the systems that Ardex recommends for use in wet areas where falls to waste, a waterproof membrane and sheet vinyl are to be installed. The system descriptions and properties are provided in Ardex Technical Bulletin TB178.

This bulletin replaces all previous versions of TB012, TB012A, TB012B and TB012C.

SYSTEMS FOR FALLS AND BEDS

The following tables show the recommended systems for creating falls and smoothing.

Cure	Place	Ardex Product	Ardex E25 Required	Bulk Filled		Limits
				Pea Gravel Aggregate	0.3-0.5mm Dry Sand	
Ultrarapid - Same Day Cure < 3hrs	Premium	K55	No	Yes	No	Any thickness. Very high flow without aggregate restricts ability to create falls
		A45	Yes	Yes	Yes	1-30mm sand/small aggregate 30-50mm coarse aggregate (φ 10-12mm)
Rapid Cure – Overnight 16 - 18 hours	Standard	K15 Micro	Yes No	Yes	Yes	Any thickness. High flow without filler restricts ability to create falls
		K12 New	Yes	Yes	No	Maximum recommended thickness restricted to 50mm.
Moderate Cure – 24 - 72 hours	Less time Dependent or Budget	K005	Yes	No	No	Any thickness 10-120mm Does not feather out
		Arditex - NA	No	Yes	No	Softer than other smoothing cements Maximum recommended thickness 30mm
		A46	No	No	No	Maximum recommended thickness 30mm
		K301	No	Yes	No	Maximum thickness 20mm neat or 30mm with aggregate



Bulk filled systems may require a smoothing coat prior to installation of the waterproof membrane due to rough surface texture.

MEMBRANE SYSTEM

Membranes are required to comply with the general requirements of AS3740.

The recommended waterproof membrane applied over the floor base and up the walls is **Ardex WPM002 Superflex Two Part** with a dry film thickness of 1.2-1.5mm.

An alternate membrane is Ardex WPM155.

FAIRING COAT

A fairing coat is required for a number of reasons.

- The surface of the membrane is typically quite heavily textured leading to potential show through issues with the vinyl.
- The membrane is non-porous which can create a problem for water based vinyl adhesives.
- Vinyl laying operations can damage the membrane

The fairing cement recommended is **Ardex Feather Finish** 1.5mm thick on floors and 1mm thick on walls. Alternatively **Arditex** 2-3mm thick can be applied to the floor for a thicker build and increased resistance to solvent based products applied over the top.

ADHESIVES

The following adhesives can be used for installing the sheet vinyl.

Ardex AF142 fast grab adhesive will bond the covering, but note that it requires correct tack- off time to prevent moisture capture.

Ardex AF545 epoxy is water resistance and will bond most resilient coverings. It can be used over the entire floor, or as a strip under the covering welded seams, in conjunction with AF142.

Ardex AF675 contact adhesive can be used to bond the floor covering at the floor waste and for bonding mouldings and covings. The adhesive solvent must be allowed to flash off before the final bonding is performed.

Ardex CA20P silane adhesive/sealant can be used to bond mouldings and covings, but is not fast grab like contact adhesives.

IMPORTANT

This Technical Bulletin provides guideline information only and is not intended to be interpreted as a general specification for the application/installation of the products described. Since each project potentially differs in exposure/condition specific recommendations may vary from the information contained herein. For recommendations for specific applications/installations contact your nearest Ardex Australia Office.

DISCLAIMER

The information presented in this Technical Bulletin is to the best of our knowledge true and accurate. No warranty is implied or given as to its completeness or accuracy in describing the performance or suitability of a product for a particular application. Users are asked to check that the literature in their possession is the latest issue.

REASON FOR REVISION

Deletion of K15 and K12 original. Name change for A55 to K55.

REVIEW PERIOD

24 months from issue.

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